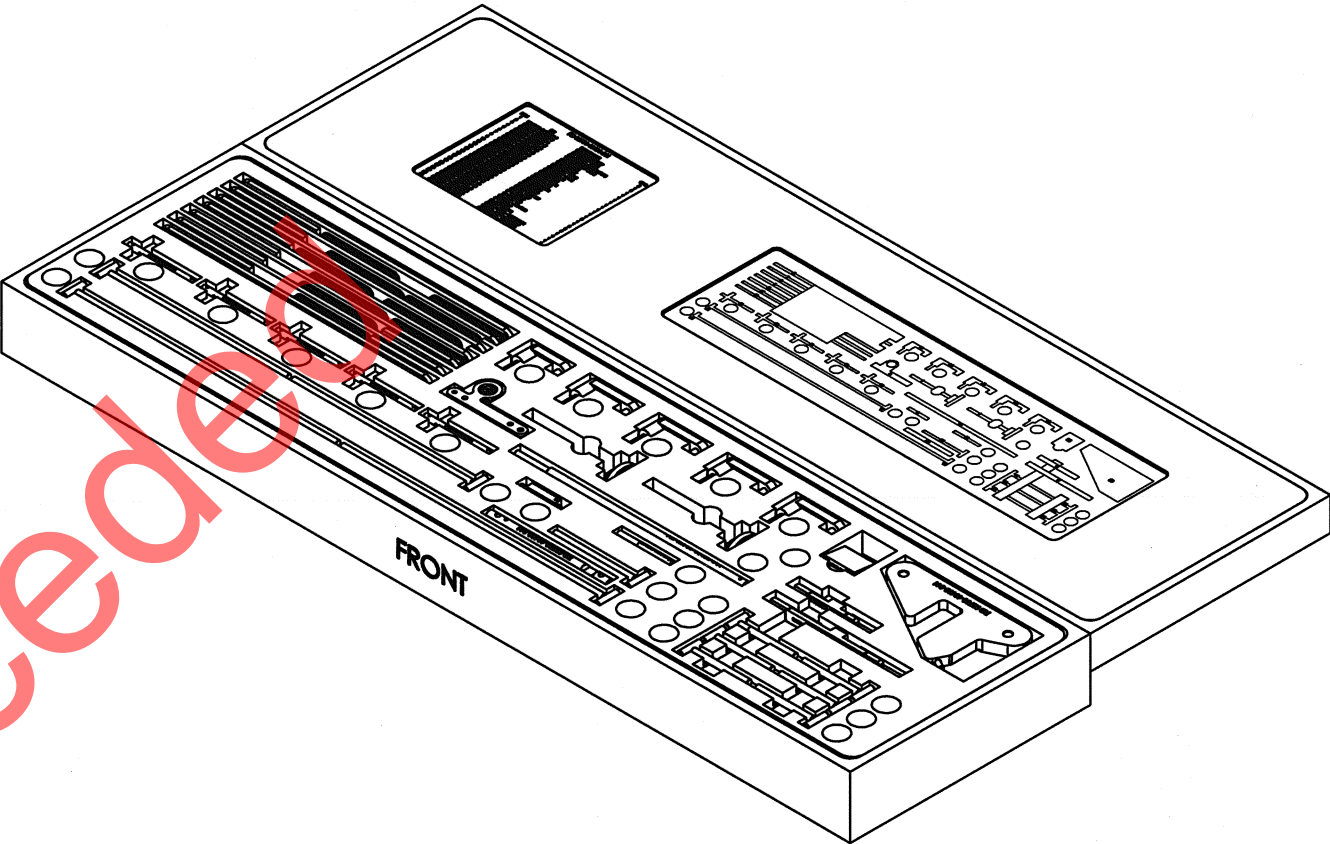
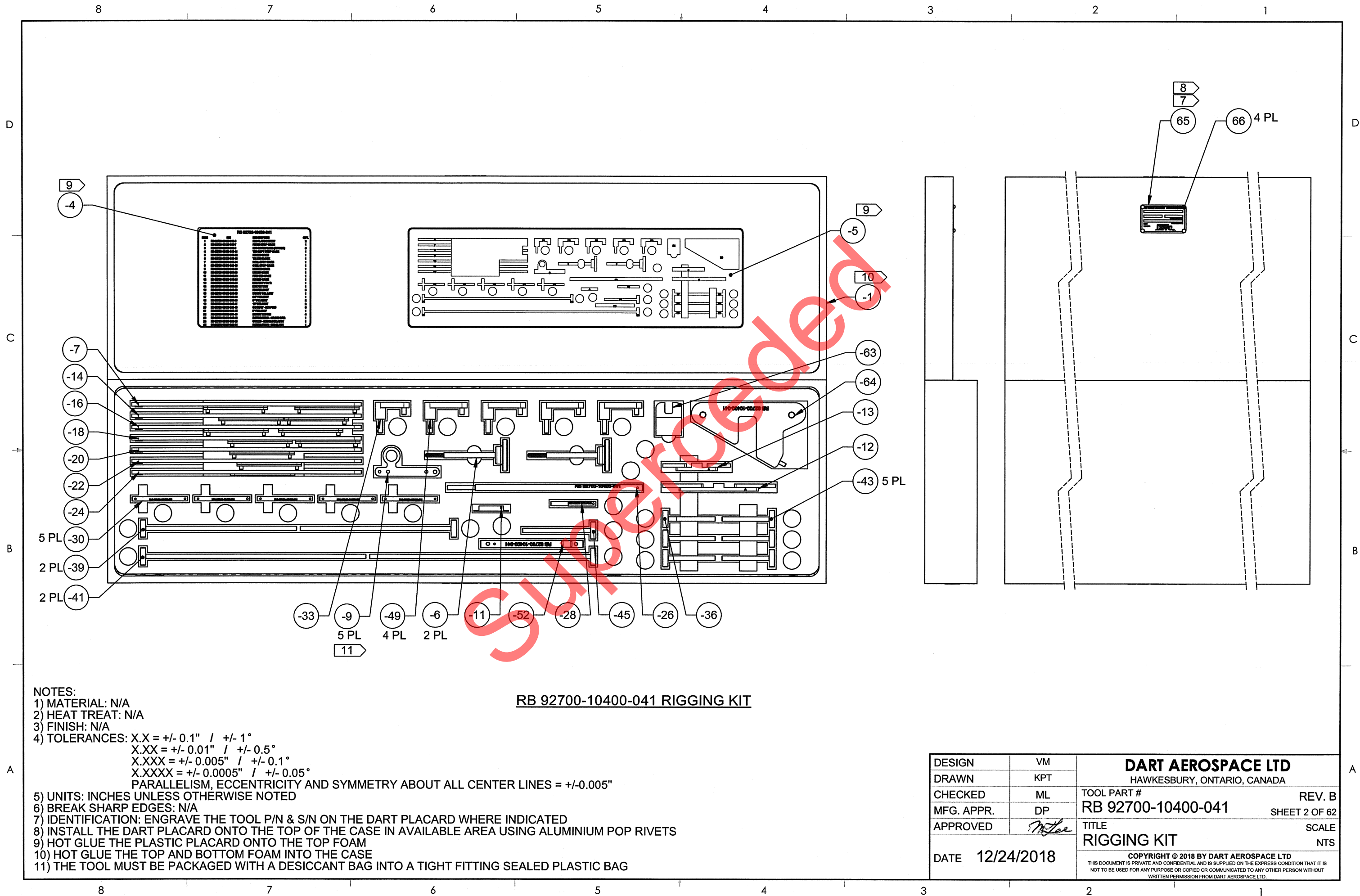


| ITEM # | QTY | PART #                       | PART TITLE   |
|--------|-----|------------------------------|--|
| -1     | 1   | RB 92700-10400-041-1         | PACKAGING ASSY                                       |
| -4     | 1   | RB 92700-10400-041-4         | POSITION PLACARD 1                                   |
| -5     | 1   | RB 92700-10400-041-5         | POSITION PLACARD 2                                   |
| -6     | 2   | RB 92700-10400-041-6         | RIG PLATE SCREW                                      |
| -7     | 1   | RB 92700-10400-041-7         | PITCH STOP GAGE                                      |
| -9     | 5   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                              |
| -11    | 1   | RB 92700-10400-041-11        | TRS LEFT STOP GAGE                                   |
| -12    | 1   | RB 92700-10400-041-12        | RH MID GAGE  |
| -13    | 1   | RB 92700-10400-041-13        | TR MID BLOCK   |
| -14    | 1   | RB 92700-10400-041-14        | ROLL STOP GAGE                                       |
| -16    | 1   | RB 92700-10400-041-16        | COLL STOP GAGE                                       |
| -18    | 1   | RB 92700-10400-041-18        | LIMITER GAGE   |
| -20    | 1   | RB 92700-10400-041-20        | LH MID GAGE  |
| -22    | 1   | RB 92700-10400-041-22        | FWD MID GAGE   |
| -24    | 1   | RB 92700-10400-041-24        | RH MID GAGE  |
| -26    | 1   | RB 92700-10400-041-26        | MIX PIN P / C / R                                    |
| -28    | 1   | RB 92700-10400-041-28        | MIX PIN YAW  |
| -30    | 5   | RB 92700-10400-041-30        | RIG PIN ASSY   |
| -33    | 1   | RB 92700-10400-041-33        | BOOST COL LOW  |
| -36    | 1   | RB 92700-10400-041-36        | 3.5" PIN ASSY  |
| -39    | 2   | RB 92700-10400-041-39        | 9" PIN ASSY  |
| -41    | 2   | RB 92700-10400-041-41        | 16" PIN ASSY   |
| -43    | 5   | RB 92700-10400-041-43        | COCKPIT - RIG PINS                                   |
| -45    | 1   | RB 92700-10400-041-45        | 5" PIN ASSY  |
| -49    | 4   | RB 92700-10400-041-49        | BOOST MID PIN  |
| -52    | 1   | RB 92700-10400-041-52        | ROTOR HEAD - CROSS BAR                               |
| -63    | 1   | RB 92700-10400-041-63        | CYCLIC - RIG BLOCK ASSY                              |
| -64    | 1   | RB 92700-10400-041-64        | ROTOR HEAD - RIG PLATE                               |
| 65     | 1   | RB41011                      | DART PLACARD   |
| 66     | 4   | McMaster#97524A032 OR EQUIV. | ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG. |

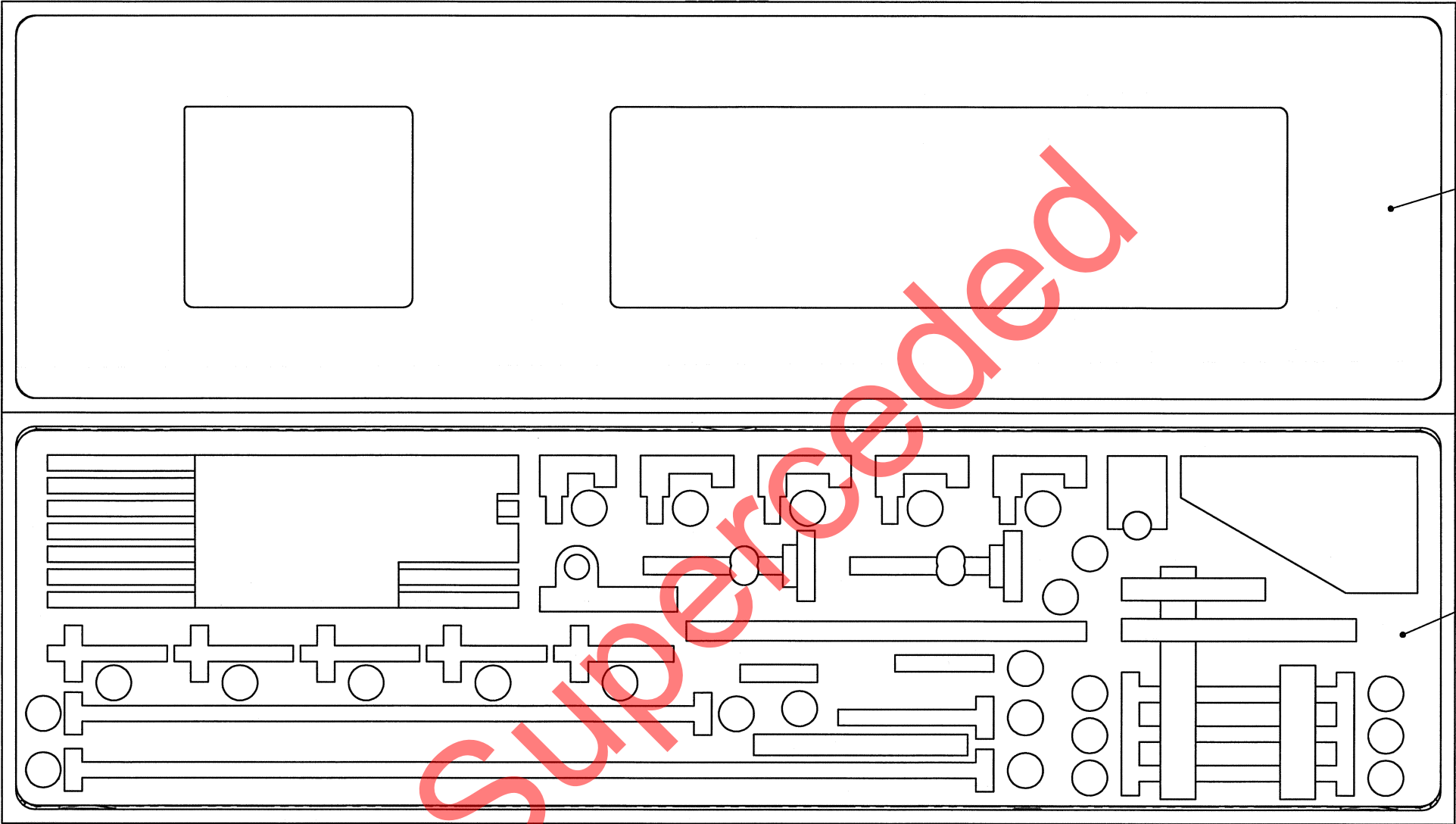


RB 92700-10400-041 RIGGING KIT

|  |  |   |               |
|--|--|---|---------------|
| B  | -2 ADJUSTED FOAM CUTOUT SIZE<br>-4 UPDATED INCORRECT PART NUMBERS ON PLACARD<br>-6 MATERIAL WAS 17-4PH-H900 IS 303/304/316 STAINLESS STEEL | 18-842  | KPT           |
| A  | NEW ISSUE  | 18-607  | VM            |
| REV.   | DESCRIPTION  | ECN #   | BY            |
| DESIGN   | VM   | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |               |
| DRAWN  | KPT  |   |               |
| CHECKED  | ML   | TOOL PART #                                       | REV. B        |
| MFG. APPR.   | DP   | RB 92700-10400-041                                | SHEET 1 OF 62 |
| APPROVED   |  | TITLE   | SCALE         |
| DATE 12/24/2018  |  | RIGGING KIT                                       | NTS           |
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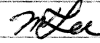


| ITEM # | QTY | PART #               | PART TITLE        |
|--------|-----|----------------------|-------------------|
| -2     | 1   | RB 92700-10400-041-2 | TOP FOAM          |
| -3     | 1   | RB 92700-10400-041-3 | BOTTOM FOAM       |
| 67     | 1   | PELICAN #APP-1750-E  | PELICAN CASE 1750 |

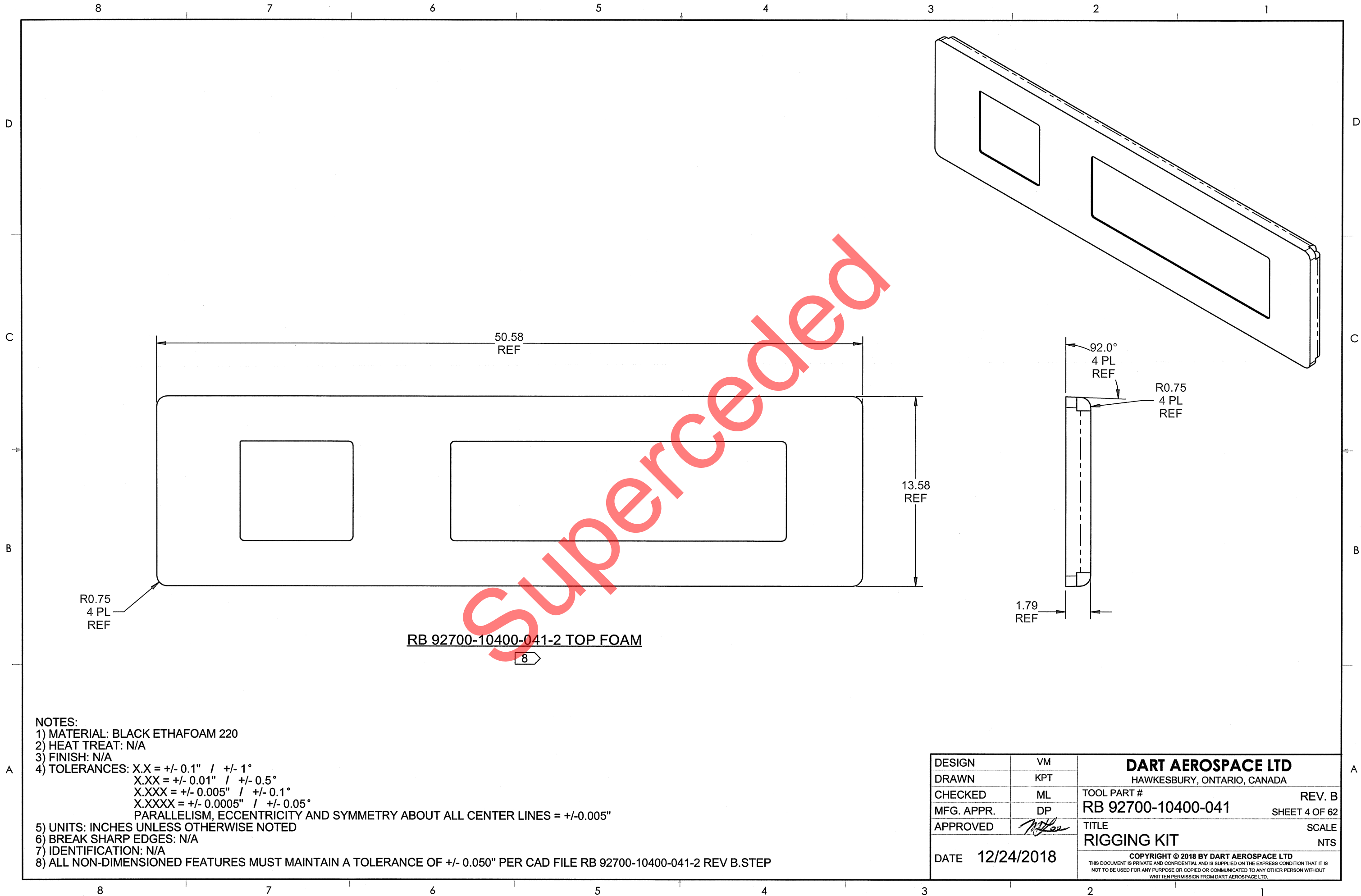


RB 92700-10400-041-1 PACKAGING ASSY

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

|  |   |  |               |
|--|---|--|---------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |               |
| DRAWN  | KPT   |  |               |
| CHECKED  | VM  | TOOL PART #  | REV. B        |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 3 OF 62 |
| APPROVED   |  | TITLE  | SCALE         |
| DATE 12/24/2018  |   | RIGGING KIT  | NTS           |
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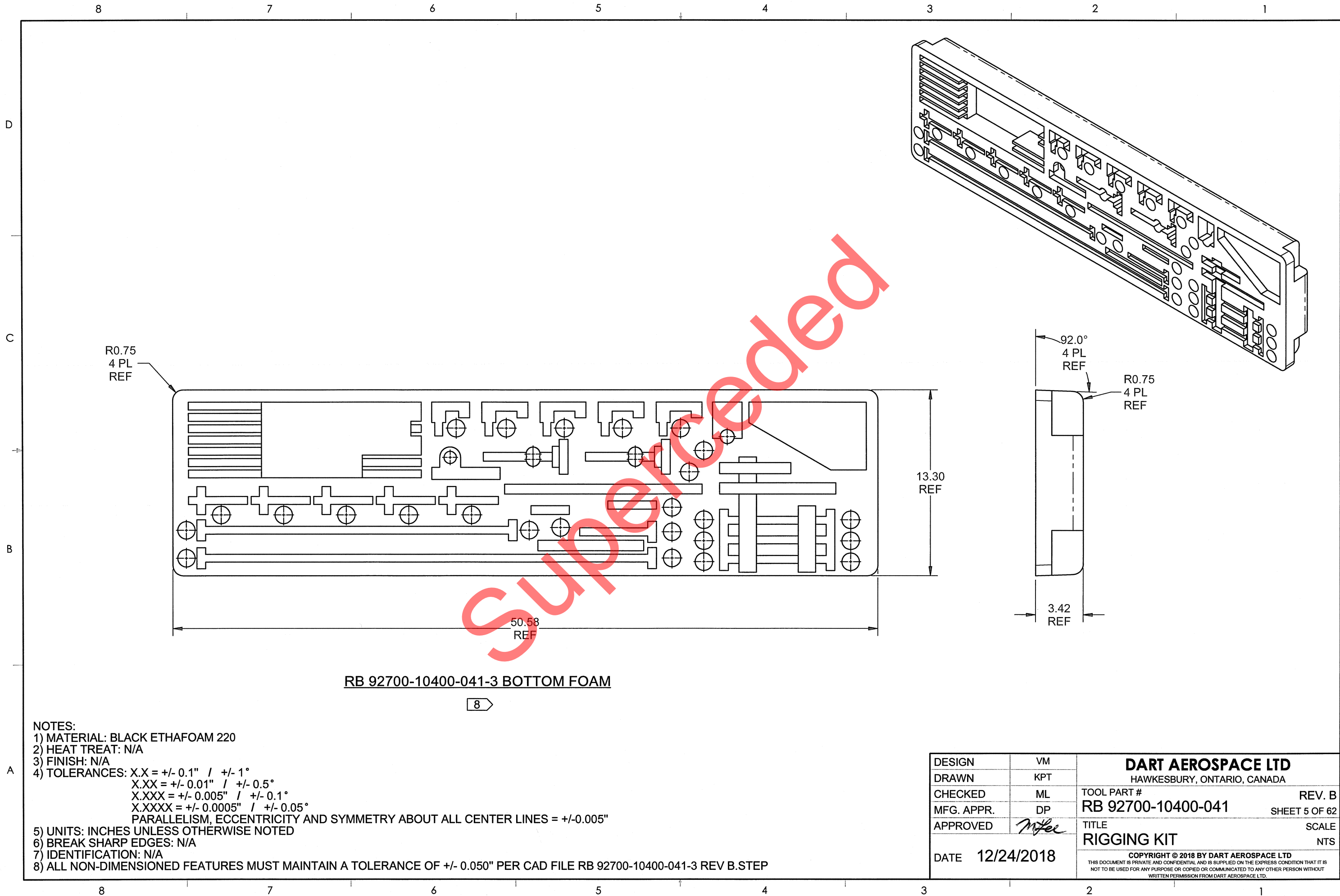


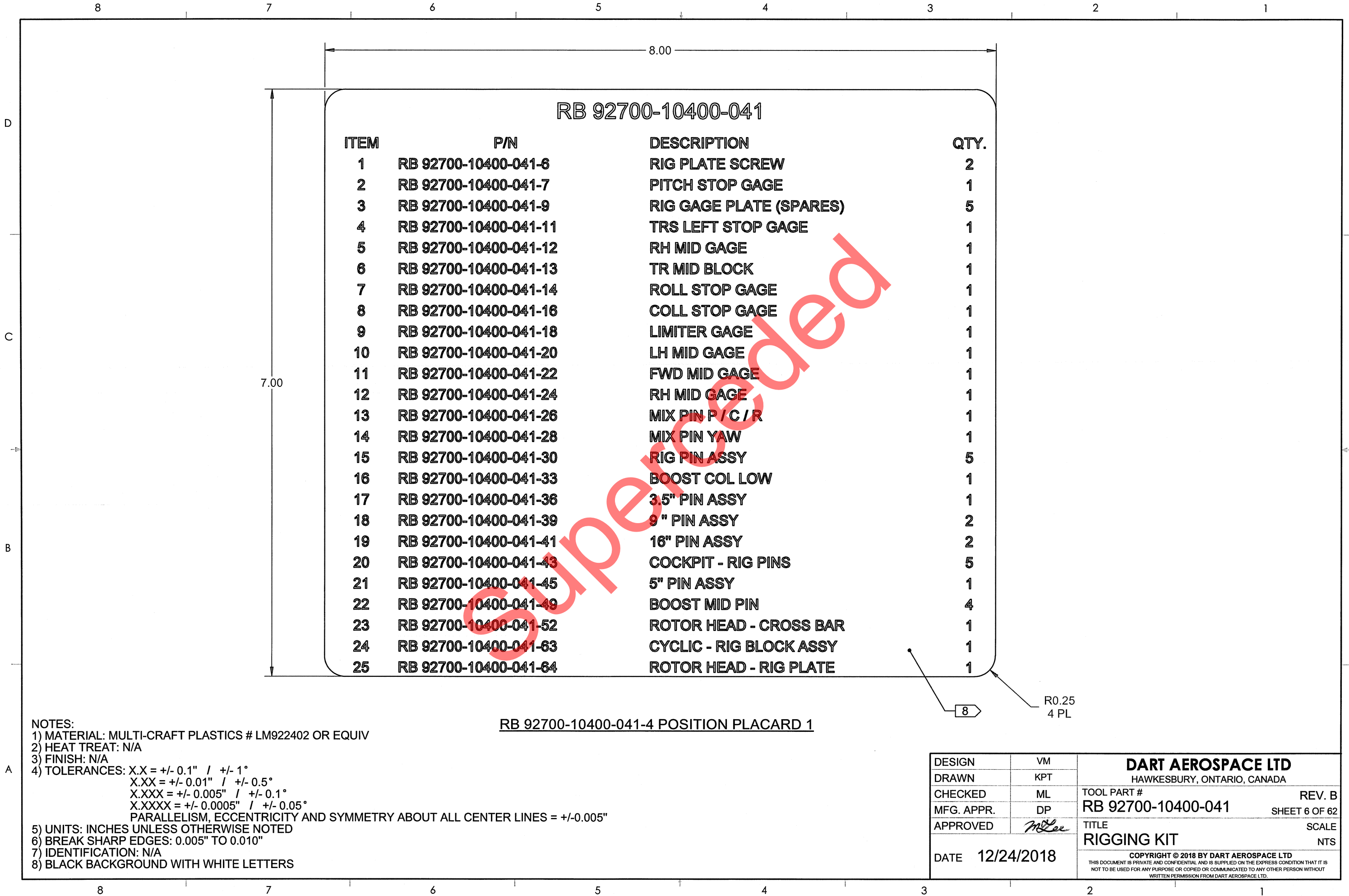
RB 92700-10400-041-2 TOP FOAM

NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10400-041-2 REV B.STEP

|   |     |  |               |
|---|-----|--|---------------|
| DESIGN  | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |               |
| DRAWN   | KPT |  |               |
| CHECKED   | ML  | TOOL PART #  | REV. B        |
| MFG. APPR.  | DP  | RB 92700-10400-041                                       | SHEET 4 OF 62 |
| APPROVED  |     | TITLE  | SCALE         |
| DATE 12/24/2018   |     | RIGGING KIT  | NTS           |
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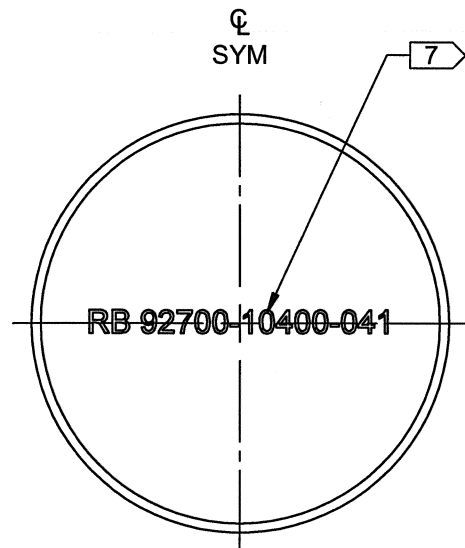






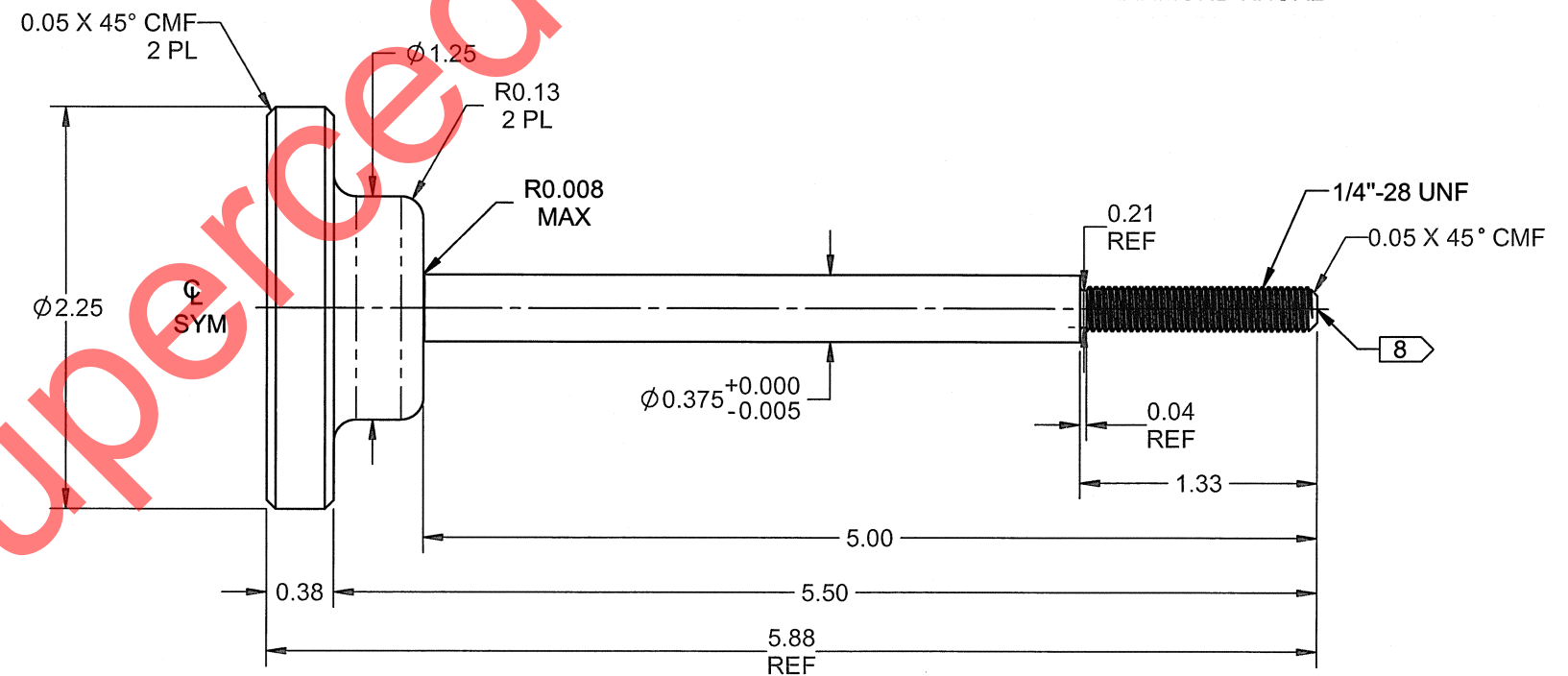






RB 92700-10400-041-6 RIG PLATE SCREW

9



NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

8) CENTER DRILL IS ACCEPTABLE

9) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|  |           |  |               |
|--|-----------|--|---------------|
| DESIGN   | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |               |
| DRAWN  | KPT       |  |               |
| CHECKED  | ML        | TOOL PART #  | REV. B        |
| MFG. APPR.   | DP        | RB 92700-10400-041                                       | SHEET 8 OF 62 |
| APPROVED   | <i>ML</i> | TITLE  | SCALE         |
| DATE 12/24/2018  |           | RIGGING KIT  | NTS           |
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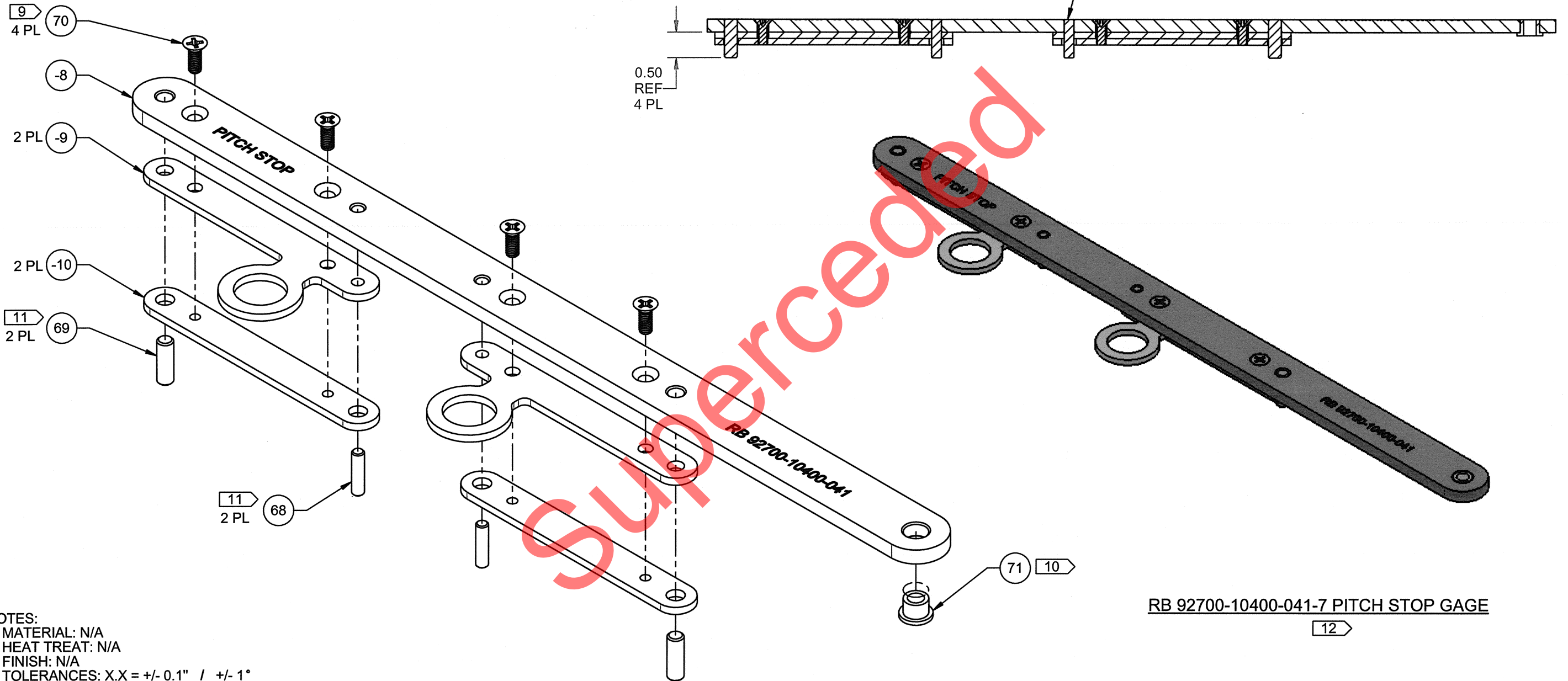
| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -8     | 1   | RB 92700-10400-041-8         | BASE PLATE                                    |
| -9     | 2   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 2   | RB 92700-10400-041-10        | TOP PLATE                                     |
| 68     | 2   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 2   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 4   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |

D

C

B

A



D

C

B

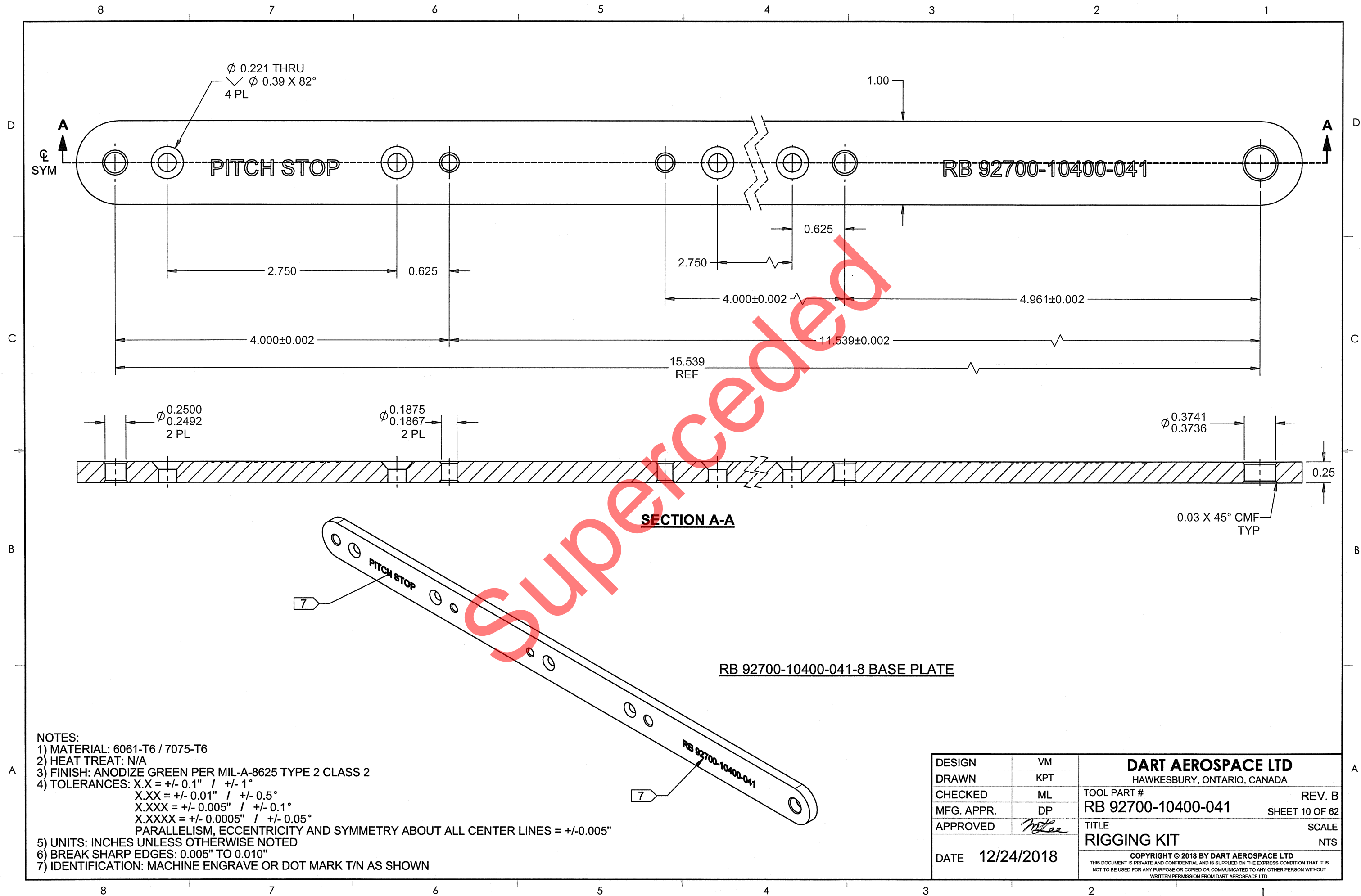
A

## NOTES:

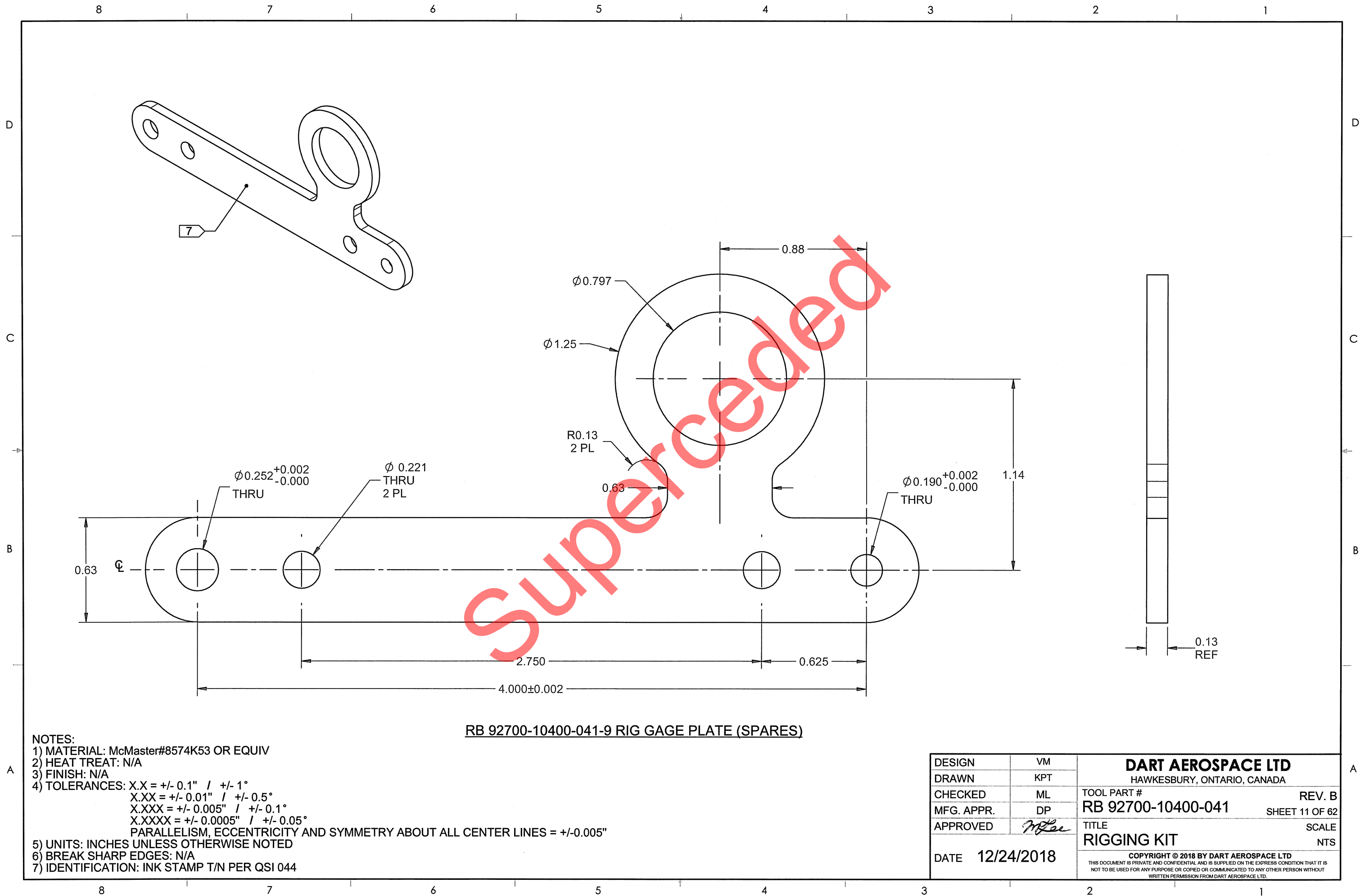
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEMS 70 HAND TIGHT
- 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -8 AND REMOVE EXCESS
- 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -8 AND REMOVE EXCESS
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

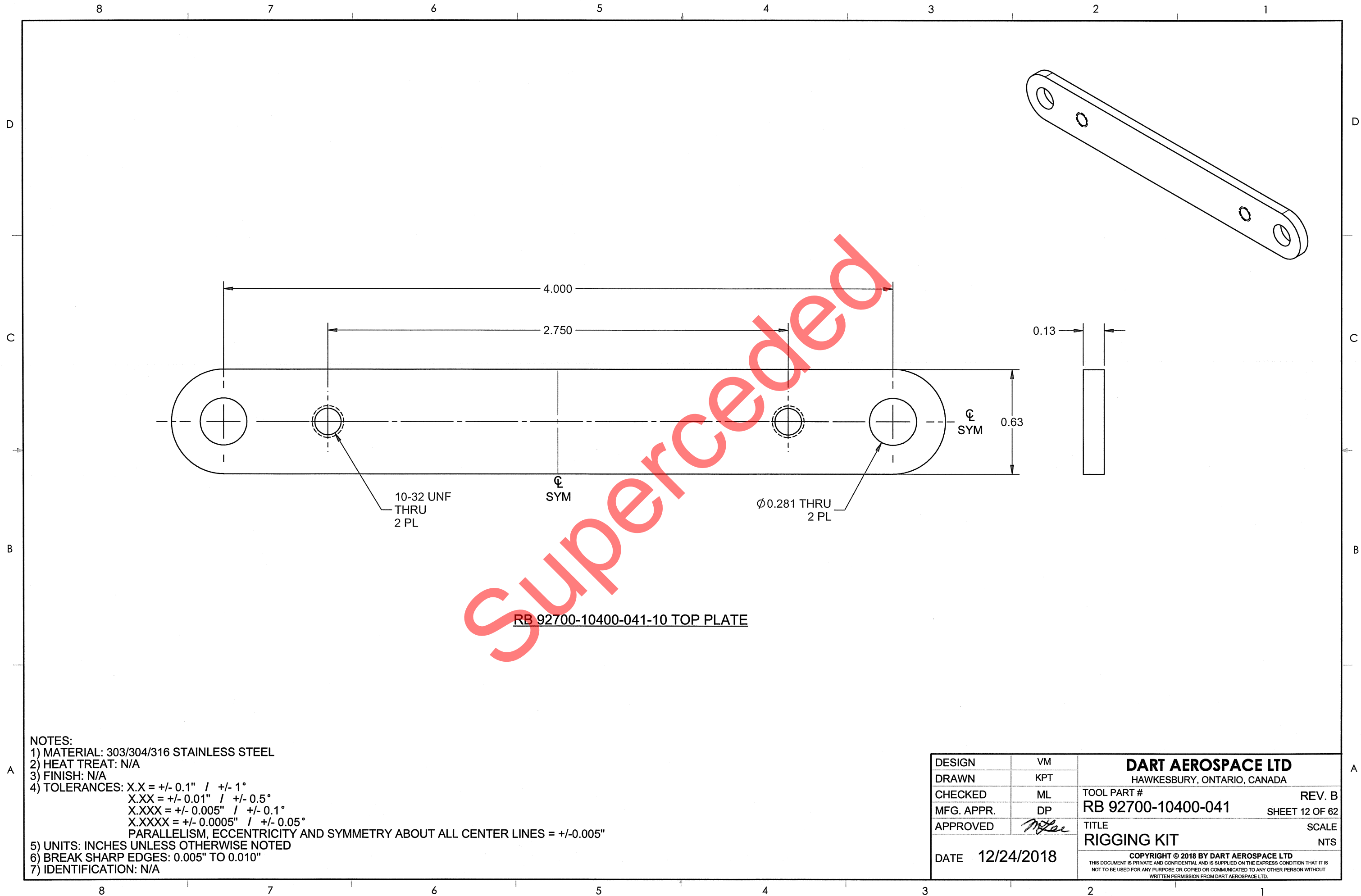
RB 92700-10400-041-7 PITCH STOP GAGE

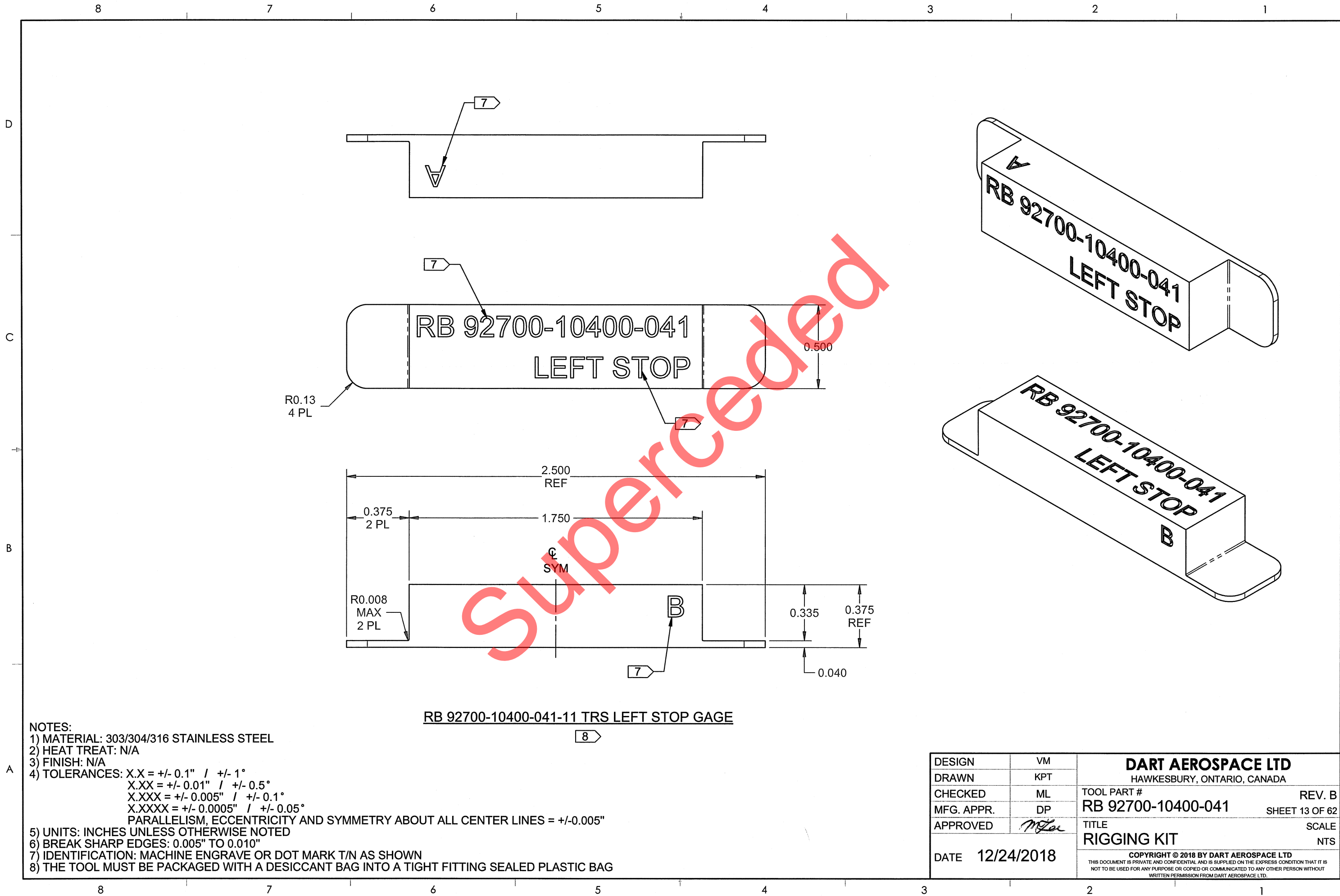
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|---|---|--|---------------|
| DESIGN  | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |               |
| DRAWN   | KPT   |  |               |
| CHECKED   | ML  | TOOL PART #  | REV. B        |
| MFG. APPR.  | DP  | RB 92700-10400-041                                       | SHEET 9 OF 62 |
| APPROVED  |  | TITLE  | SCALE         |
| DATE 12/24/2018   |   | RIGGING KIT  | NTS           |
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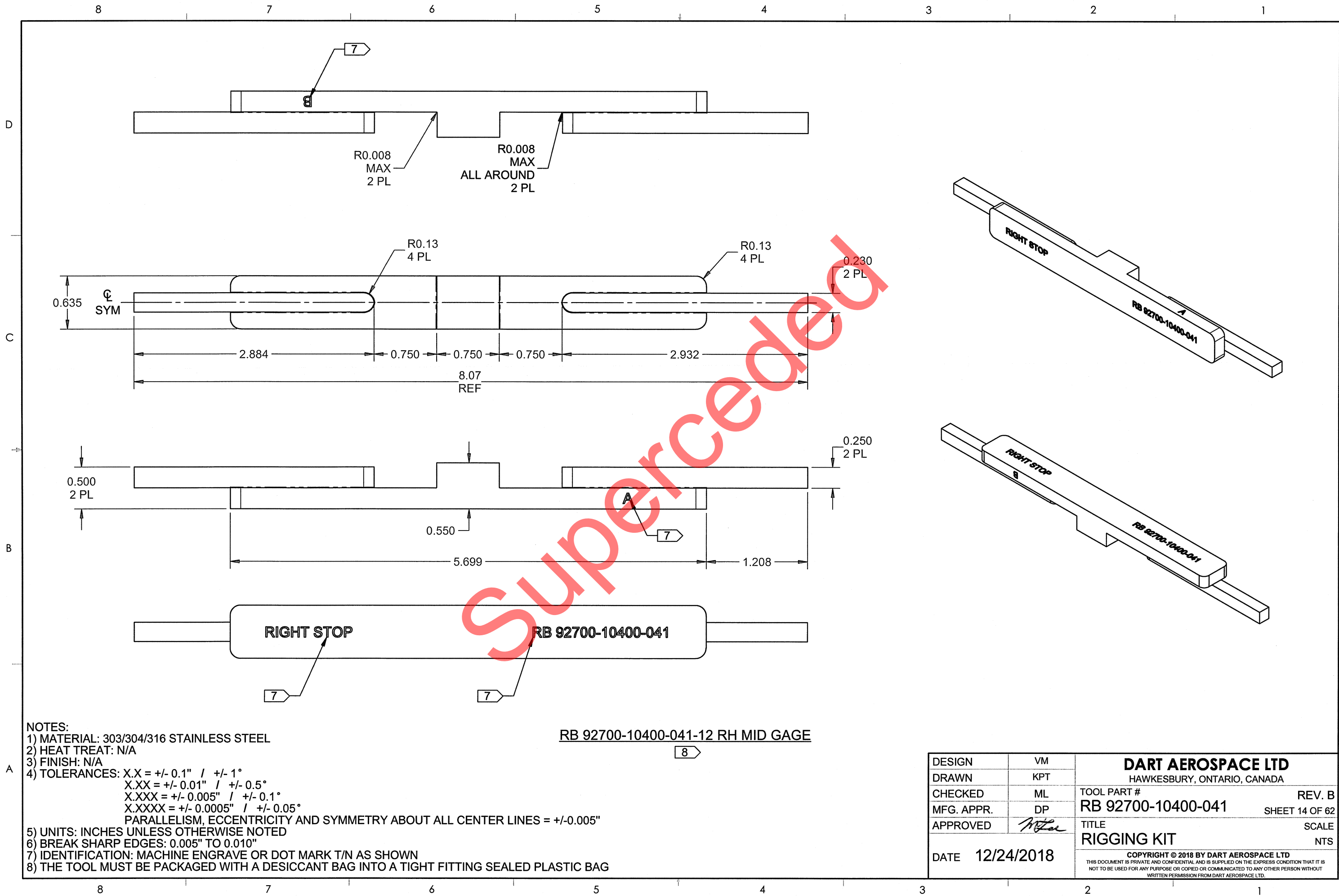








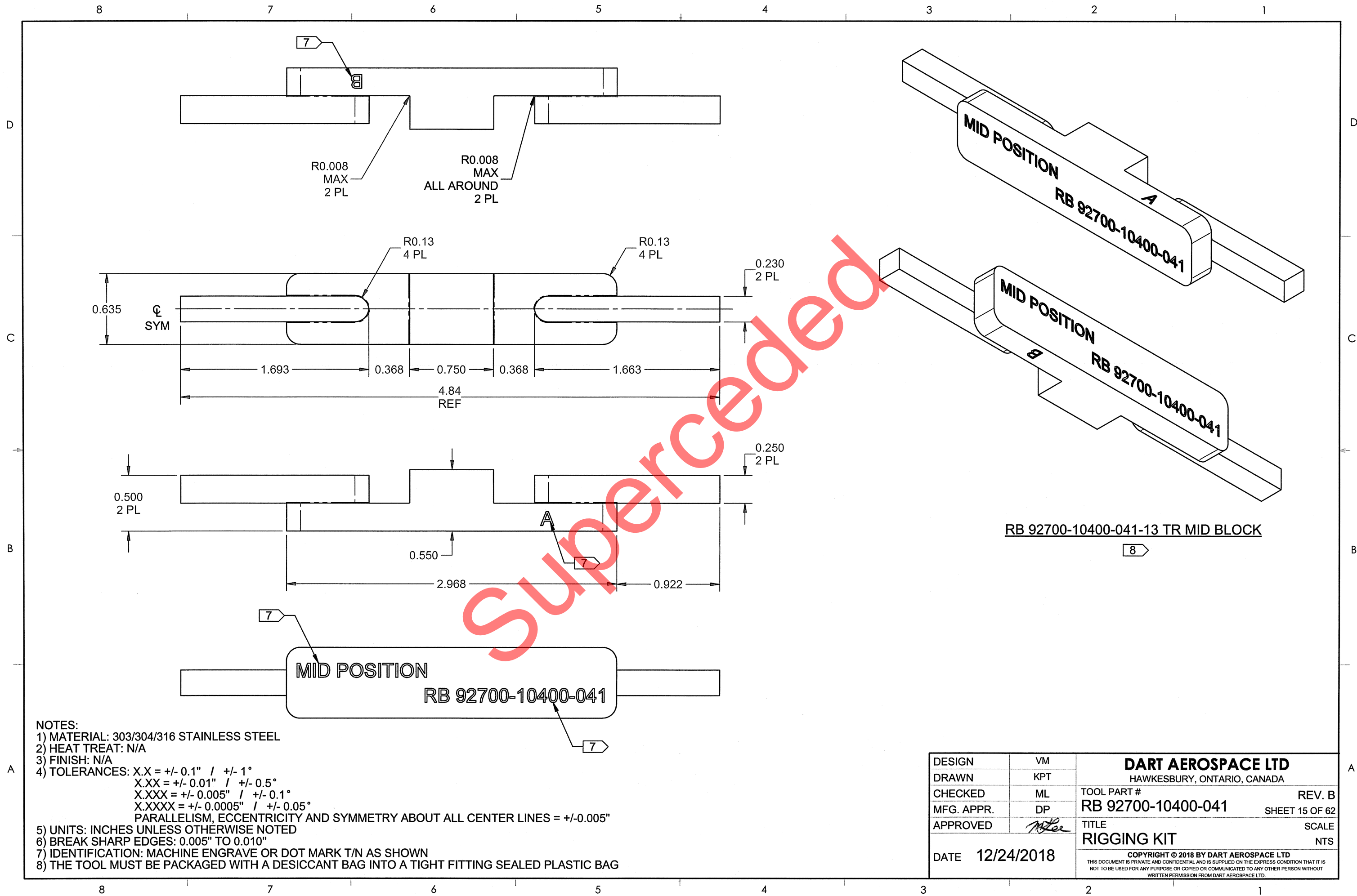




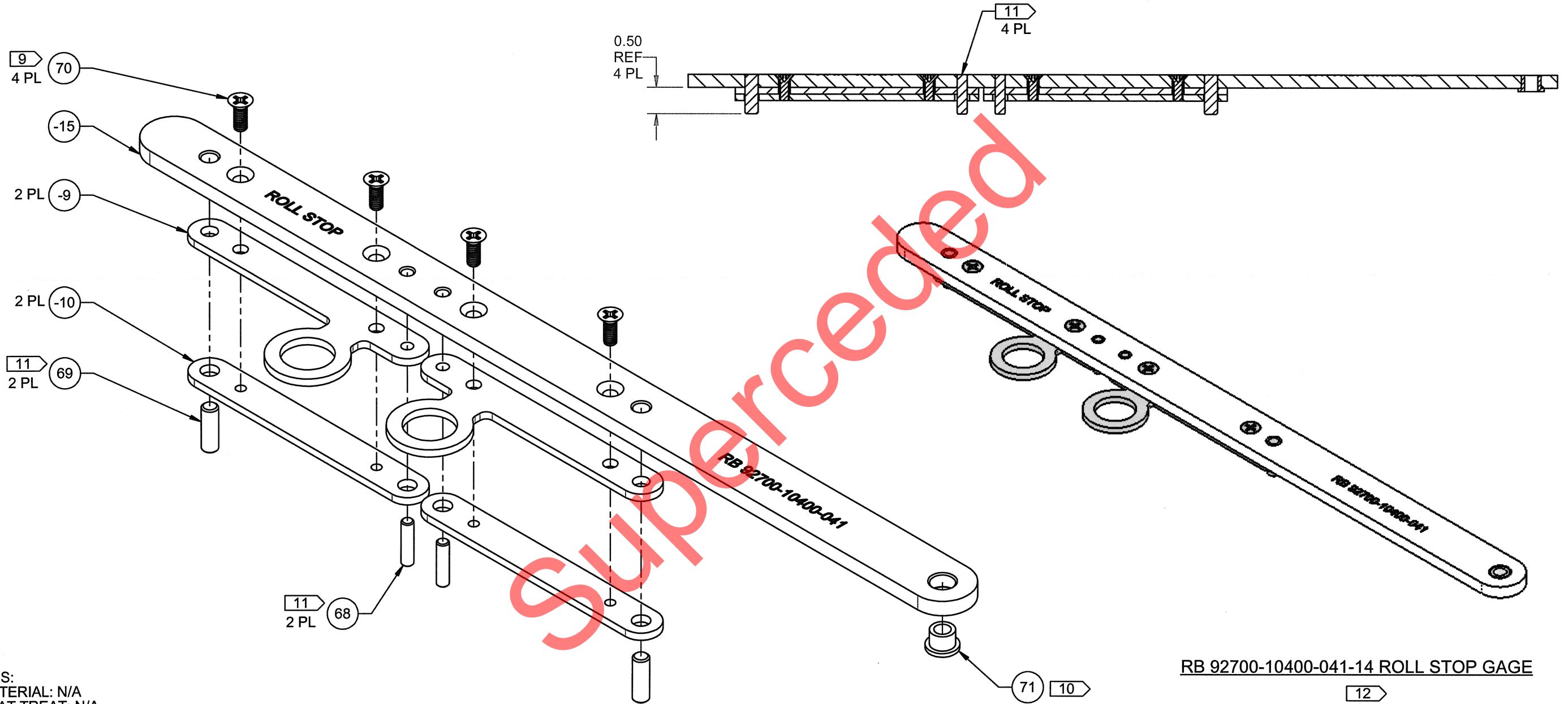
NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN  
8) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RB 92700-10400-041-12 RH MID GAGE

|  |                    |  |                |
|--|--------------------|--|----------------|
| DESIGN   | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT                |  |                |
| CHECKED  | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP                 | RB 92700-10400-041                                       | SHEET 14 OF 62 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |                    | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 2   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 2   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -15    | 1   | RB 92700-10400-041-15        | BASE PLATE                                    |
| 68     | 2   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 2   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 4   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |



RB 92700-10400-041-14 ROLL STOP GAGE

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) INSTALL ITEMS 70 HAND TIGHT
  - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -15 AND REMOVE EXCESS
  - 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -15 AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN VM  
DRAWN KPT  
CHECKED ML  
MFG. APPR. DP  
APPROVED *MZee*

DATE 12/24/2018

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

TOOL PART #  
**RB 92700-10400-041**

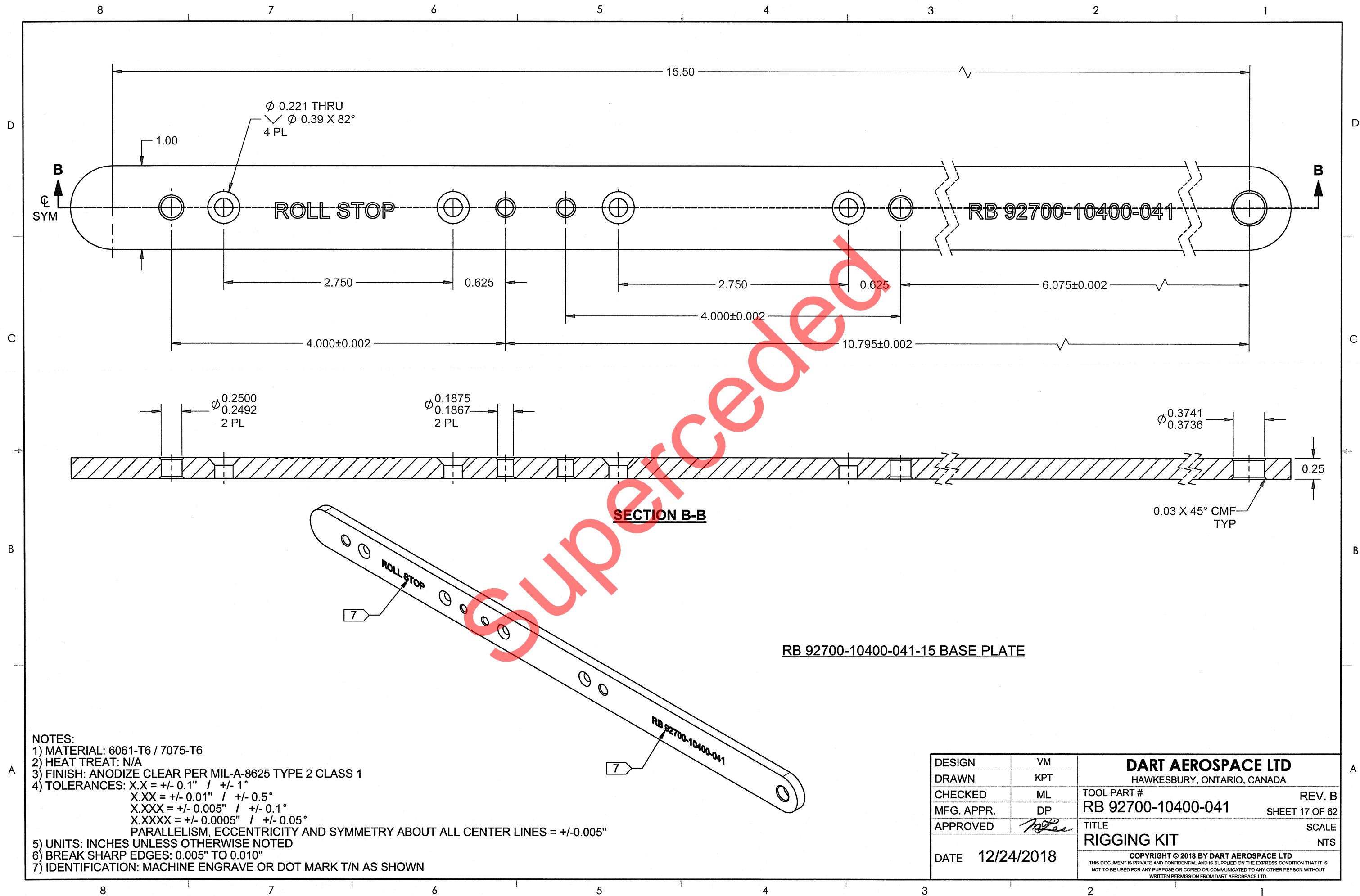
TITLE  
**RIGGING KIT**

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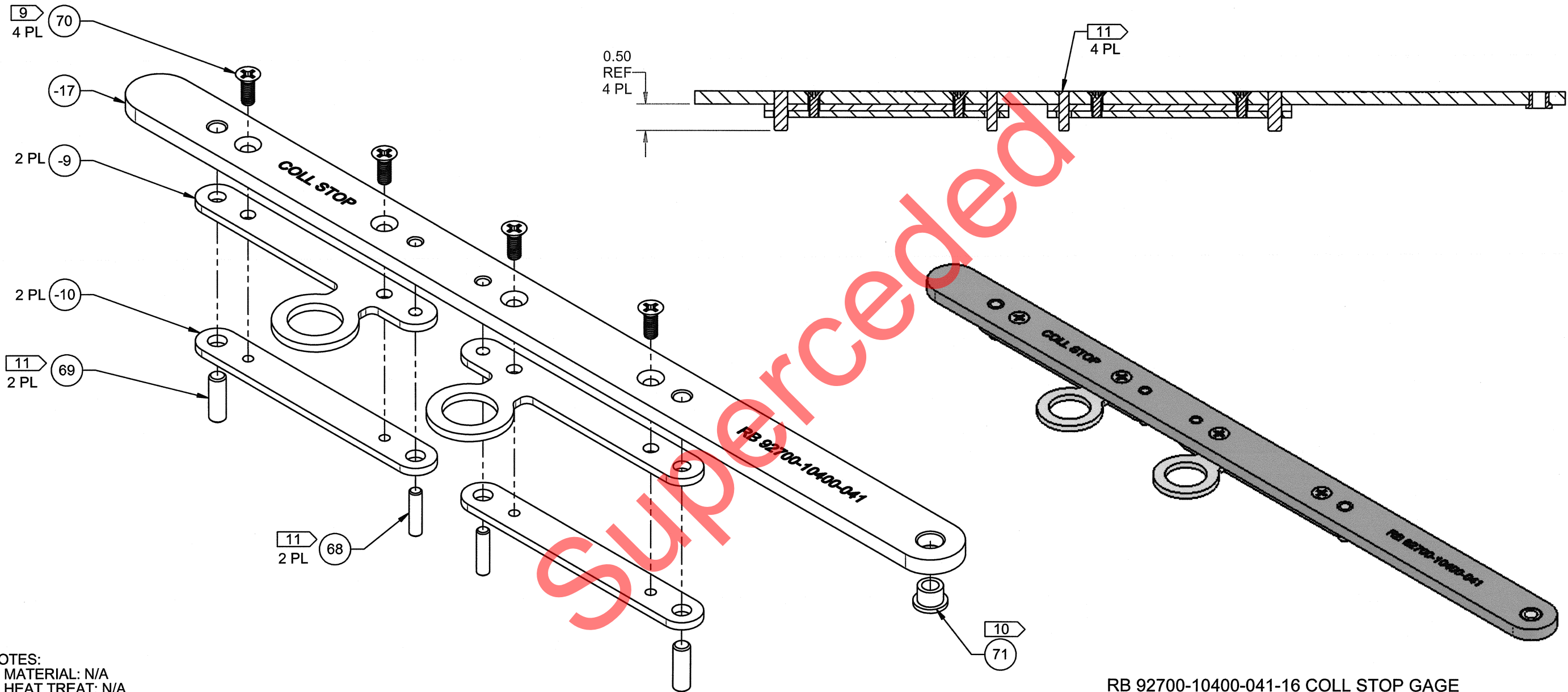
REV. B  
SHEET 16 OF 62

SCALE  
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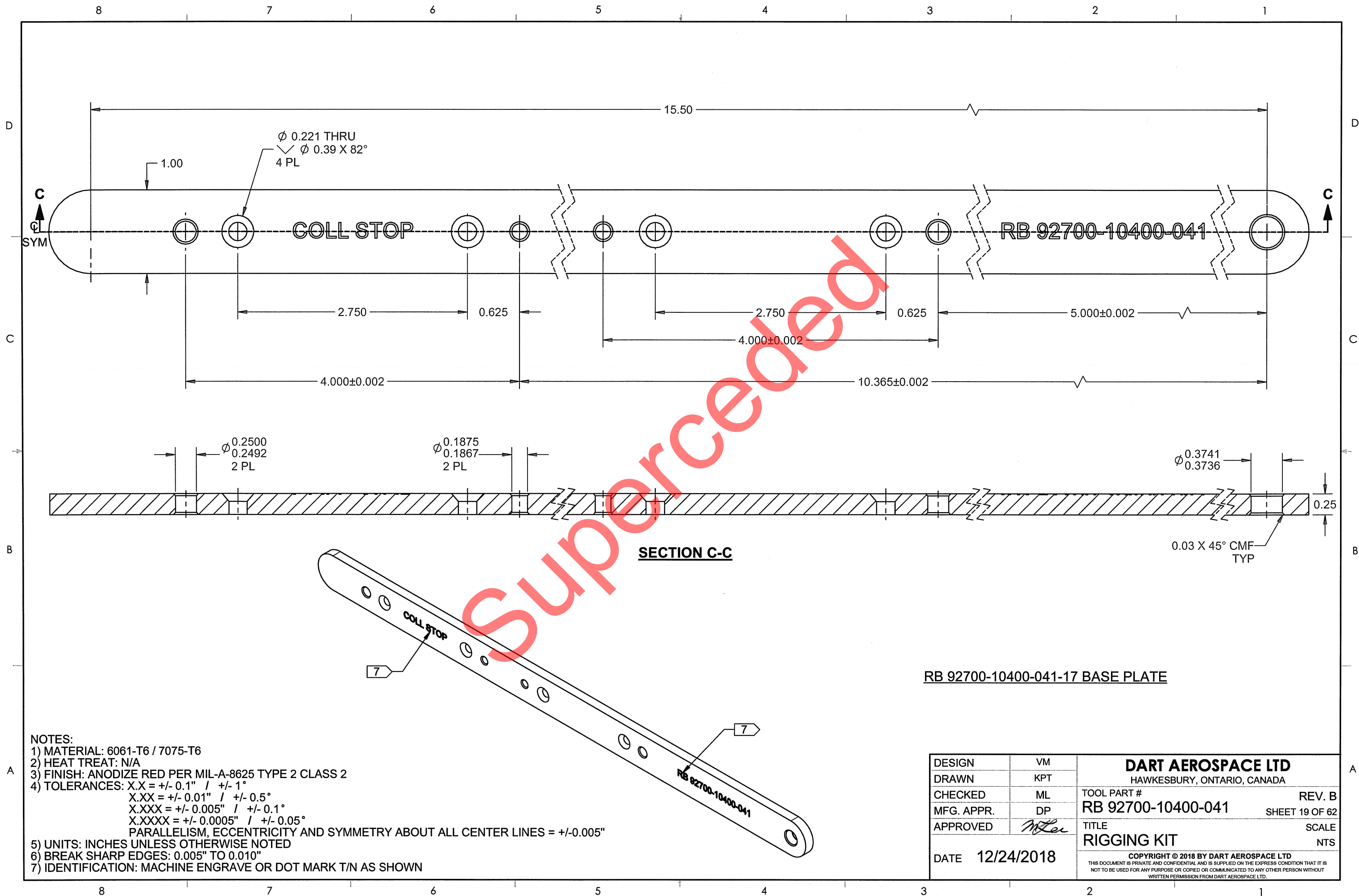
| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 2   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 2   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -17    | 1   | RB 92700-10400-041-17        | BASE PLATE                                    |
| 68     | 2   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 2   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 4   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) INSTALL ITEMS 70 HAND TIGHT
  - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -17 AND REMOVE EXCESS
  - 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -17 AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RB 92700-10400-041-16 COLL STOP GAGE

|            |            |  |                |
|------------|------------|--|----------------|
| DESIGN     | VM         | <b>DART AEROSPACE LTD</b>  |                |
| DRAWN      | KPT        | HAWKESBURY, ONTARIO, CANADA  |                |
| CHECKED    | ML         | TOOL PART #  | REV. B         |
| MFG. APPR. | DP         | RB 92700-10400-041   | SHEET 18 OF 62 |
| APPROVED   | <i>ML</i>  | TITLE  | SCALE          |
|            |            | RIGGING KIT  | NTS            |
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RB 92700-10400-041-17 BASE PLATE

|  |           |  |                |
|--|-----------|--|----------------|
| DESIGN   | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT       |  |                |
| CHECKED  | ML        | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP        | RB 92700-10400-041                                       | SHEET 19 OF 62 |
| APPROVED   | <i>ML</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |           | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 2   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 2   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -19    | 1   | RB 92700-10400-041-19        | BASE PLATE                                    |
| 68     | 2   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 2   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 4   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |

D

D

C

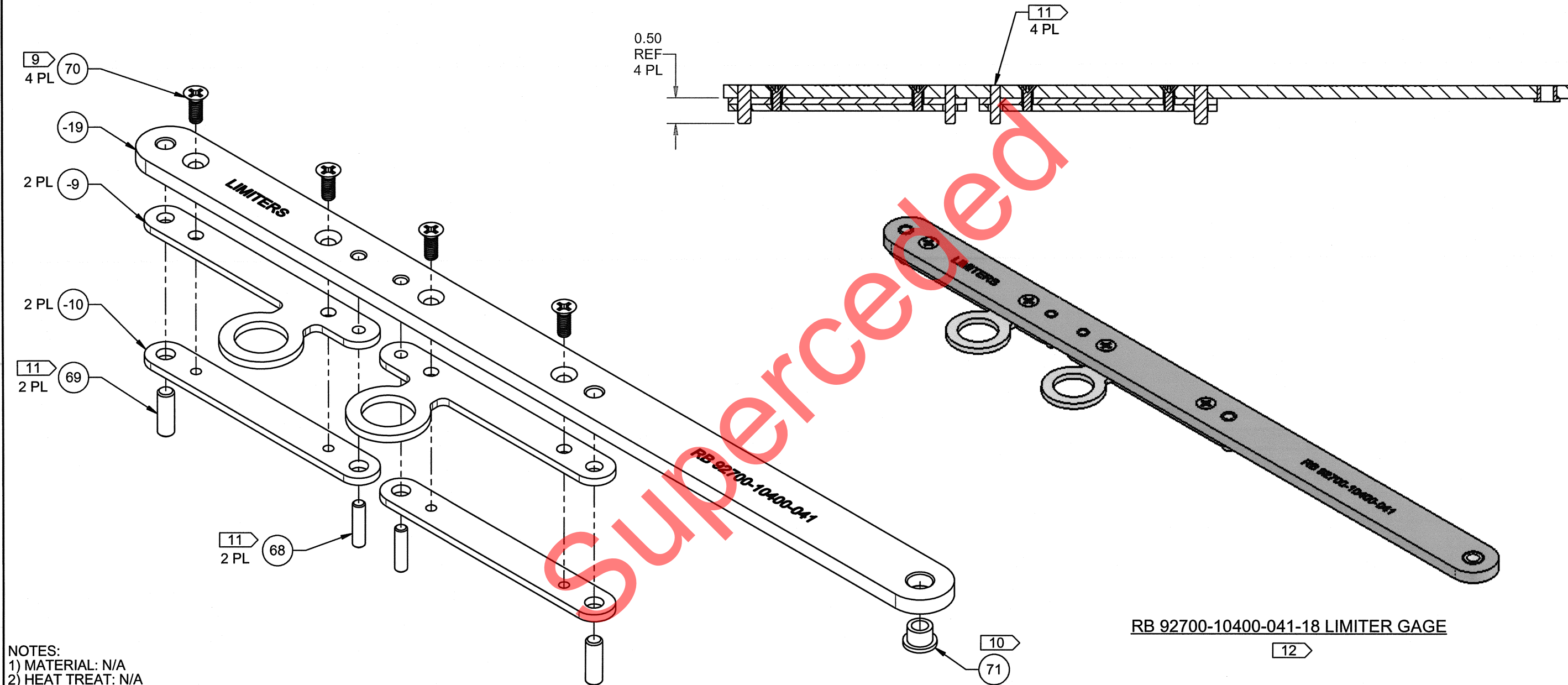
C

B

B

A

A



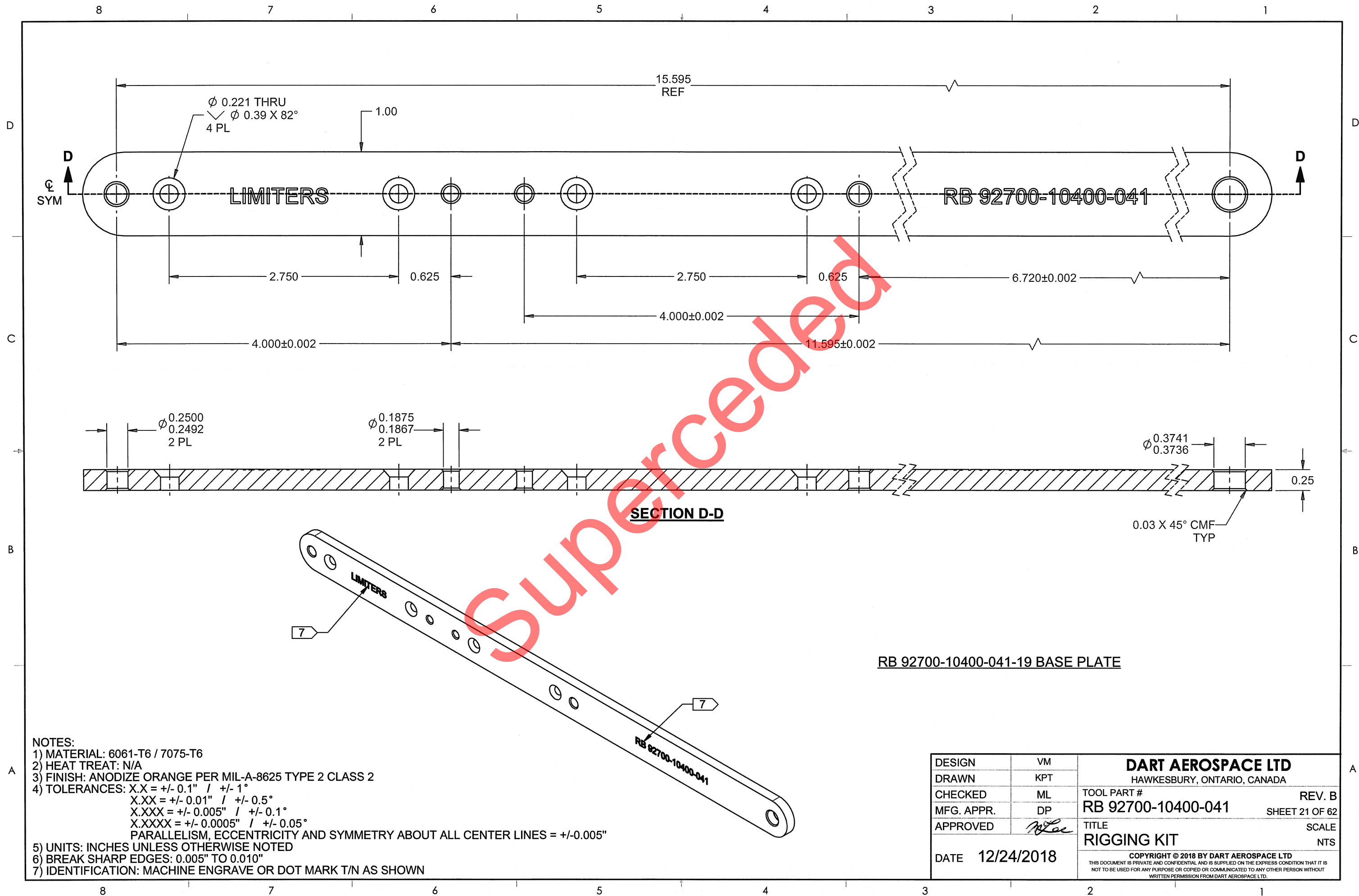
RB 92700-10400-041-18 LIMITER GAGE

## NOTES:

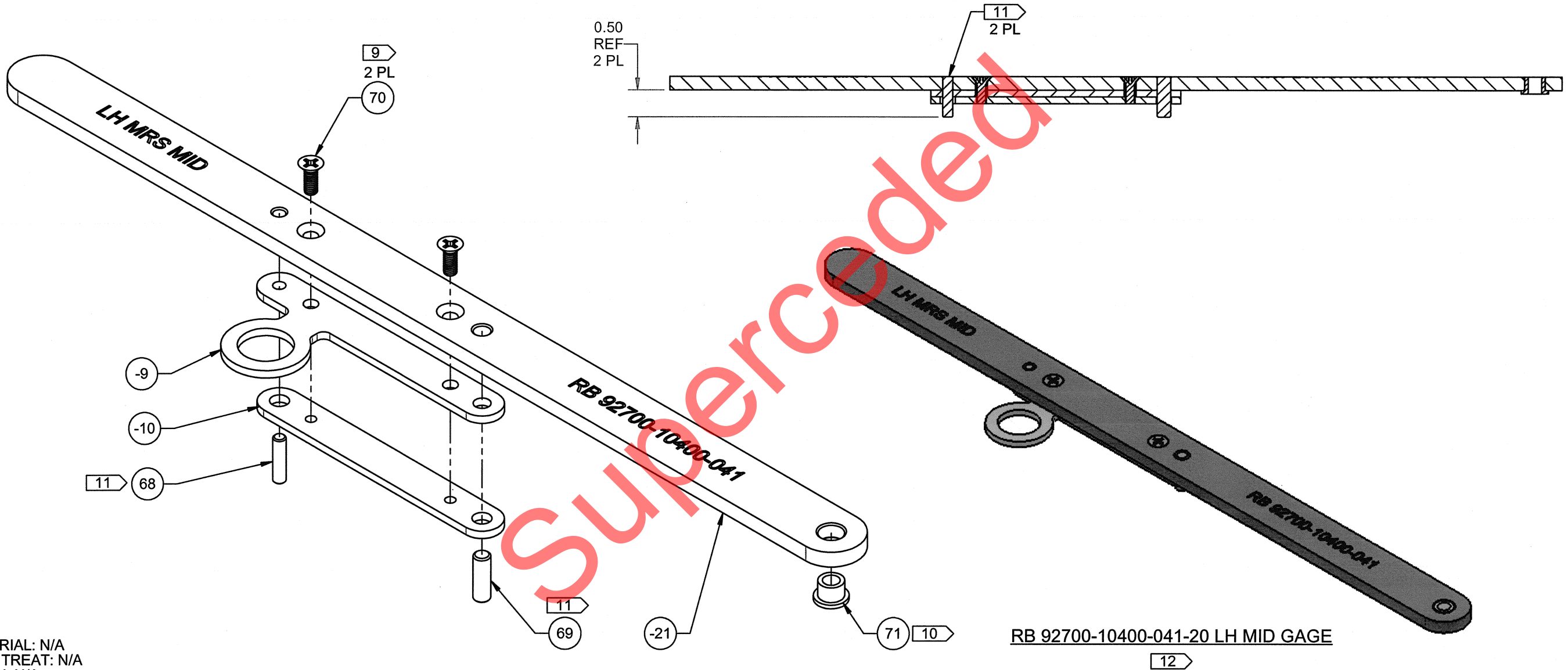
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEMS 70 HAND TIGHT
- 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -19 AND REMOVE EXCESS
- 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -19 AND REMOVE EXCESS
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|            |               |  |                |
|------------|---------------|--|----------------|
| DESIGN     | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |                |
| DRAWN      | KPT           |  |                |
| CHECKED    | ML            | TOOL PART #  | REV. B         |
| MFG. APPR. | DP            | RB 92700-10400-041   | SHEET 20 OF 62 |
| APPROVED   | <i>M. Lee</i> | TITLE  | SCALE          |
|            |               | RIGGING KIT  | NTS            |
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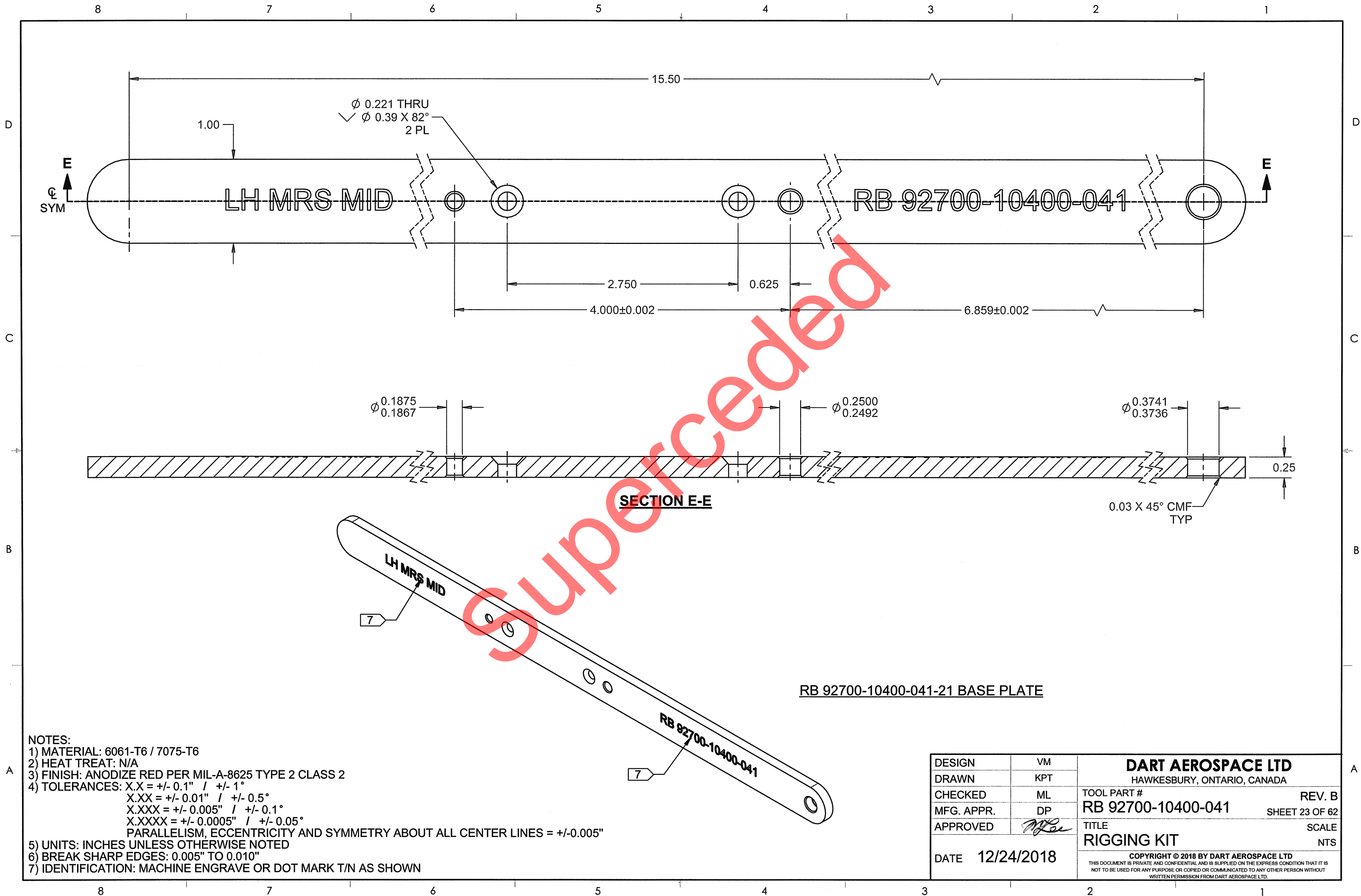
| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 1   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 1   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -21    | 1   | RB 92700-10400-041-21        | BASE PLATE                                    |
| 68     | 1   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 1   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 2   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) INSTALL ITEMS 70 HAND TIGHT
  - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -21 AND REMOVE EXCESS
  - 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -21 AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

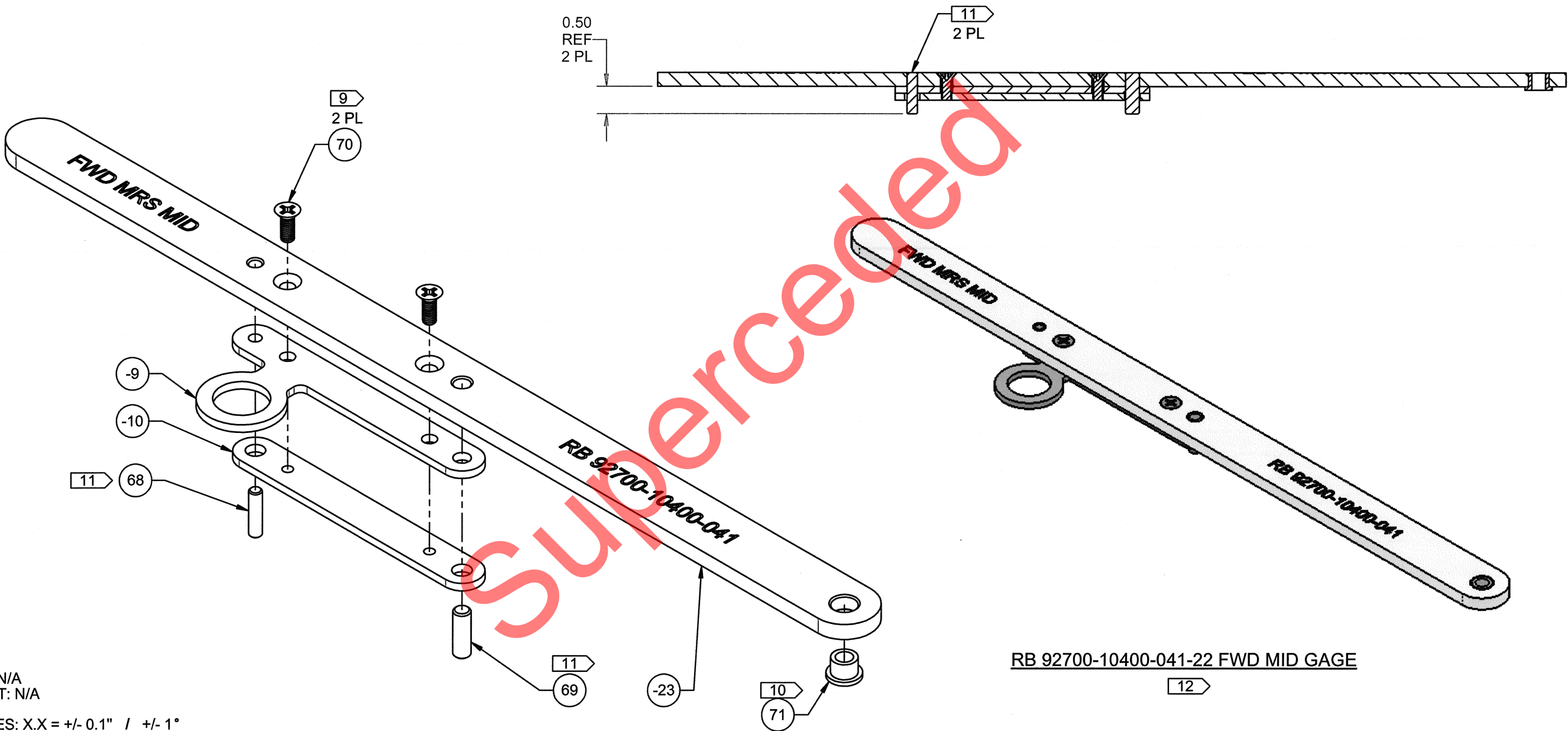
|            |                    |
|------------|--------------------|
| DESIGN     | VM                 |
| DRAWN      | KPT                |
| CHECKED    | ML                 |
| MFG. APPR. | DP                 |
| APPROVED   | <i>[Signature]</i> |
| DATE       | 12/24/2018         |

|  |                          |
|--|--------------------------|
| <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |                          |
| TOOL PART #<br><b>RB 92700-10400-041</b>   | REV. B<br>SHEET 22 OF 62 |
| TITLE<br><b>RIGGING KIT</b>  |                          |
| SCALE<br>NTS   |                          |
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| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 1   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 1   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -23    | 1   | RB 92700-10400-041-23        | BASE PLATE                                    |
| 68     | 1   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 1   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 2   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |

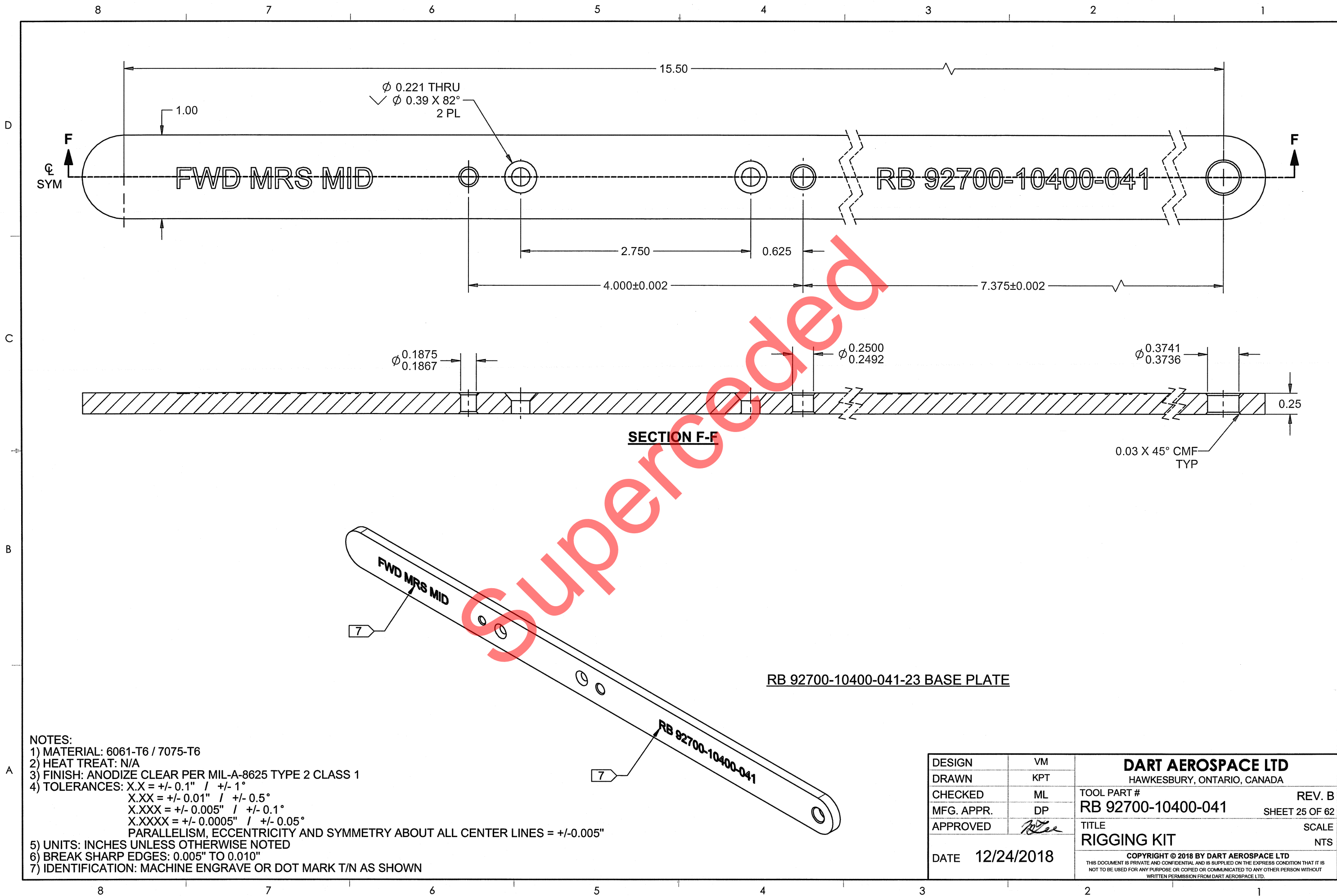


RB 92700-10400-041-22 FWD MID GAGE

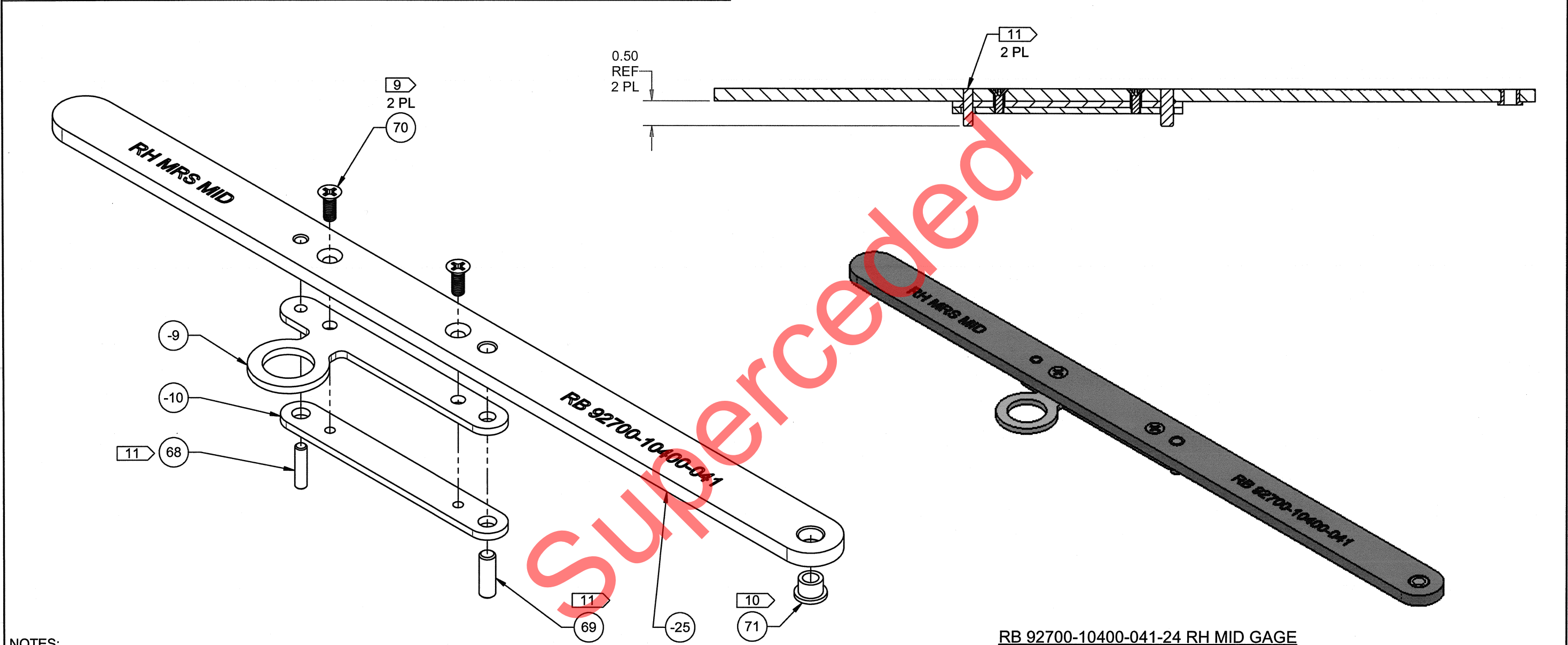
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) INSTALL ITEMS 70 HAND TIGHT
  - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -23 AND REMOVE EXCESS
  - 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -23 AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|            |                    |  |                |
|------------|--------------------|--|----------------|
| DESIGN     | VM                 | <b>DART AEROSPACE LTD</b>  |                |
| DRAWN      | KPT                | HAWKESBURY, ONTARIO, CANADA  |                |
| CHECKED    | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR. | DP                 | RB 92700-10400-041   | SHEET 24 OF 62 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE          |
|            |                    | RIGGING KIT  | NTS            |
| DATE       | 12/24/2018         | COPYRIGHT © 2018 BY DART AEROSPACE LTD   |                |
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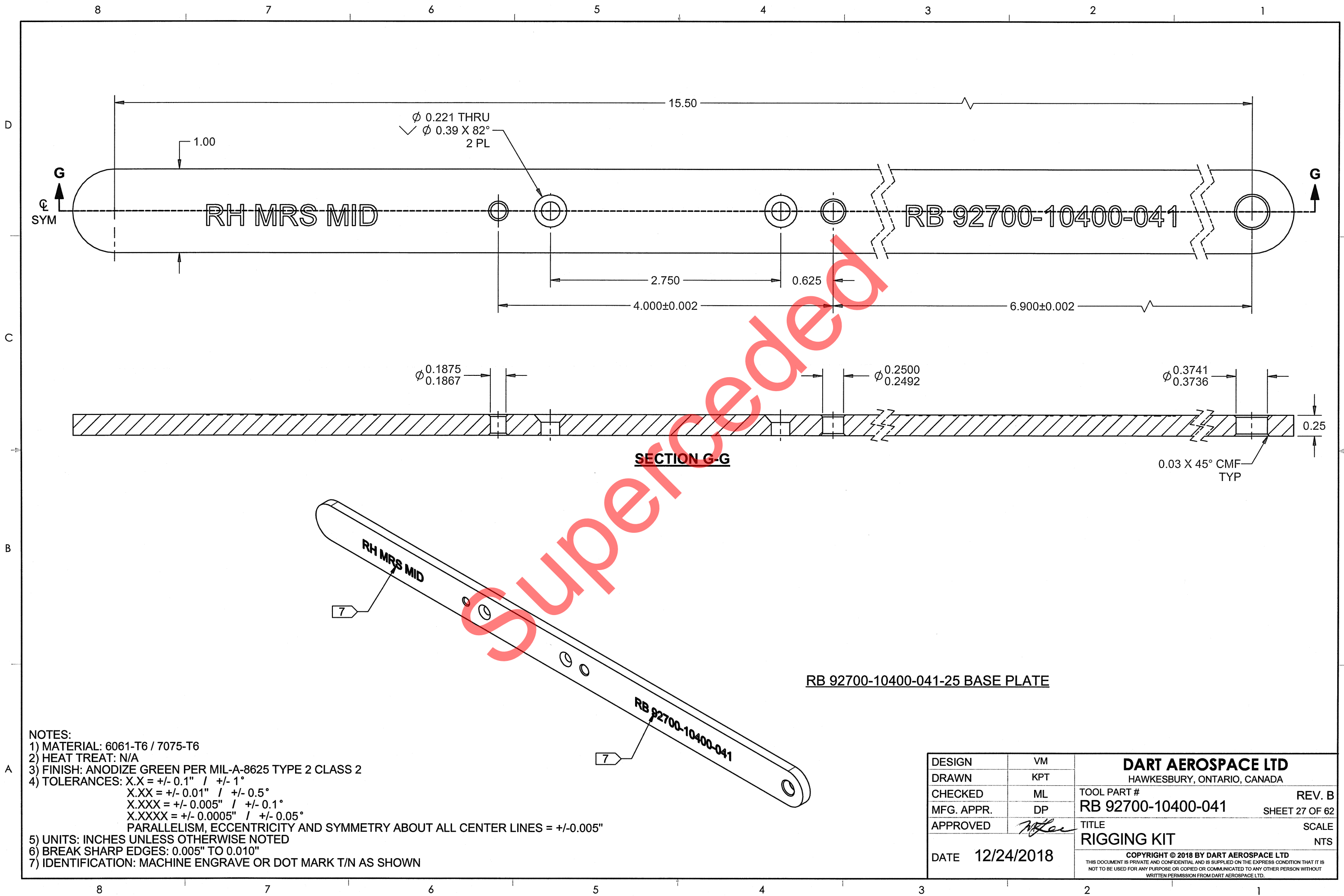


| ITEM # | QTY | PART #                       | PART TITLE                                    |
|--------|-----|------------------------------|---|
| -9     | 1   | RB 92700-10400-041-9         | RIG GAGE PLATE (SPARES)                       |
| -10    | 1   | RB 92700-10400-041-10        | TOP PLATE                                     |
| -25    | 1   | RB 92700-10400-041-25        | BASE PLATE                                    |
| 68     | 1   | McMaster#97395A471 OR EQUIV  | SS DOWEL PIN 3/16" DIA. x 3/4" LG.            |
| 69     | 1   | McMaster#97395A485 OR EQUIV. | SS DOWEL PIN 1/4" DIA. x 3/4" LG.             |
| 70     | 2   | McMaster#91500A829 OR EQUIV  | SS PHILLIPS FLAT HEAD SCREW #10-32 x 1/2" LG. |
| 71     | 1   | NAS77A4-025                  | FLANGE BUSHING                                |

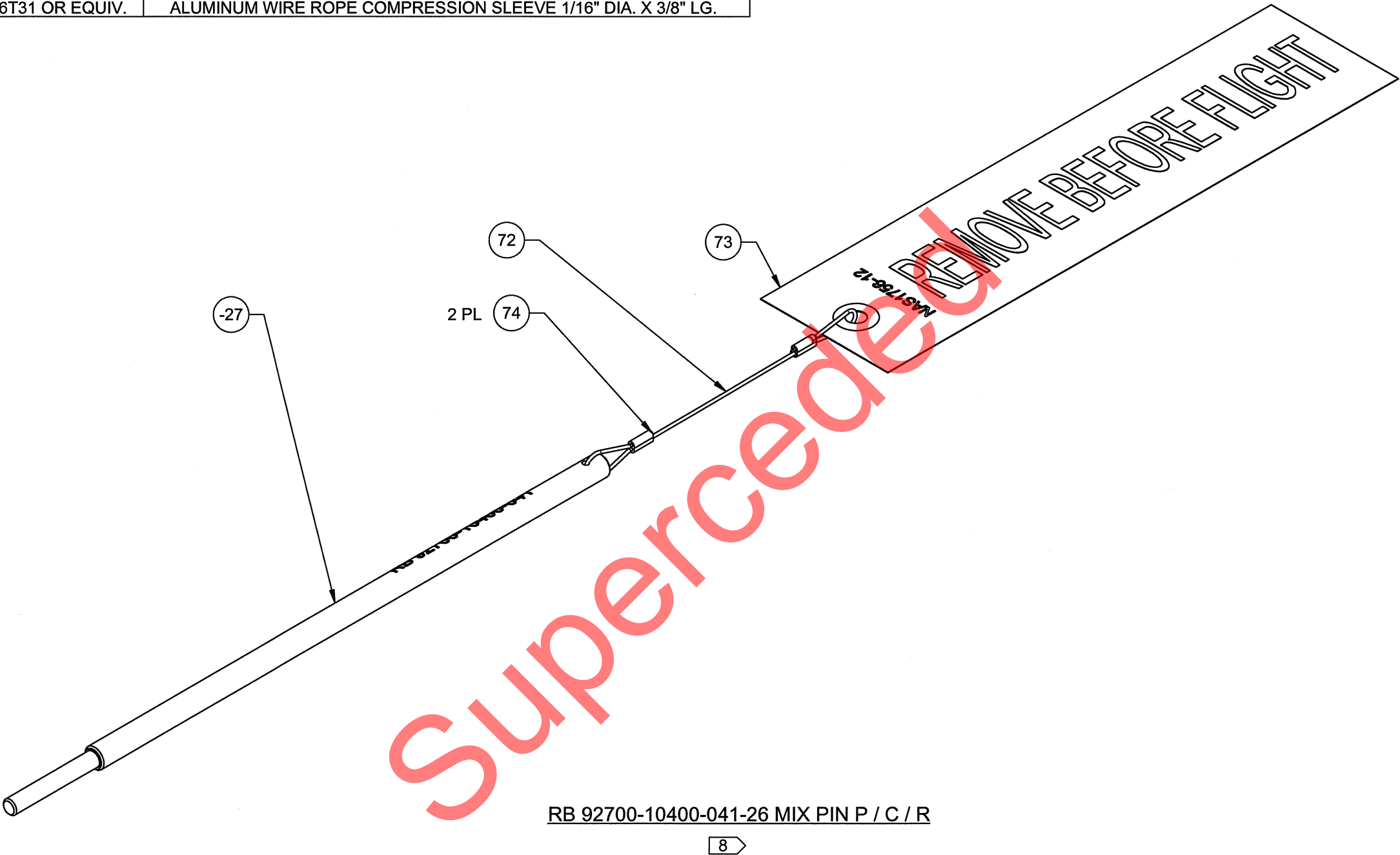


- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) INSTALL ITEMS 70 HAND TIGHT
  - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 71 WITH ITEM -25 AND REMOVE EXCESS
  - 11) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 68 AND 69 FLUSH TO SURFACE OF ITEM -25 AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

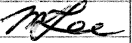
|  |            |                             |                |
|--|------------|-----------------------------|----------------|
| DESIGN   | VM         | <b>DART AEROSPACE LTD</b>   |                |
| DRAWN  | KPT        | HAWKESBURY, ONTARIO, CANADA |                |
| CHECKED  | ML         | TOOL PART #                 | REV. B         |
| MFG. APPR.   | DP         | <b>RB 92700-10400-041</b>   | SHEET 26 OF 62 |
| APPROVED   |            | TITLE                       | SCALE          |
| DATE   | 12/24/2018 | <b>RIGGING KIT</b>          | NTS            |
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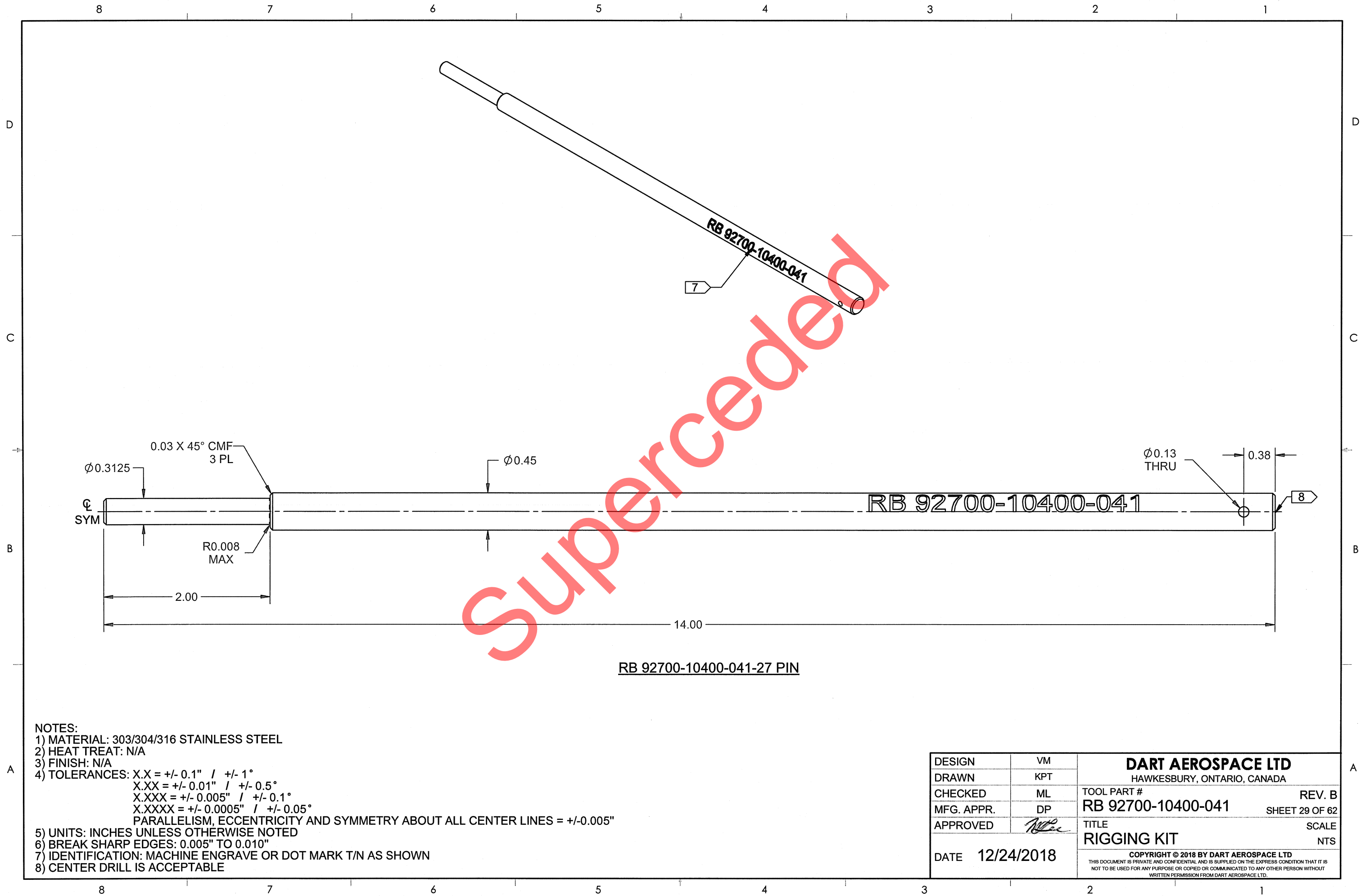
| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -27    | 1   | RB 92700-10400-041-27      | PIN   |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|  |   |  |                |
|--|---|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT   |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | <b>RB 92700-10400-041</b>                                | SHEET 28 OF 62 |
| APPROVED   |  | TITLE  | SCALE          |
| DATE <b>12/24/2018</b>   |   | <b>RIGGING KIT</b>                                       | NTS            |
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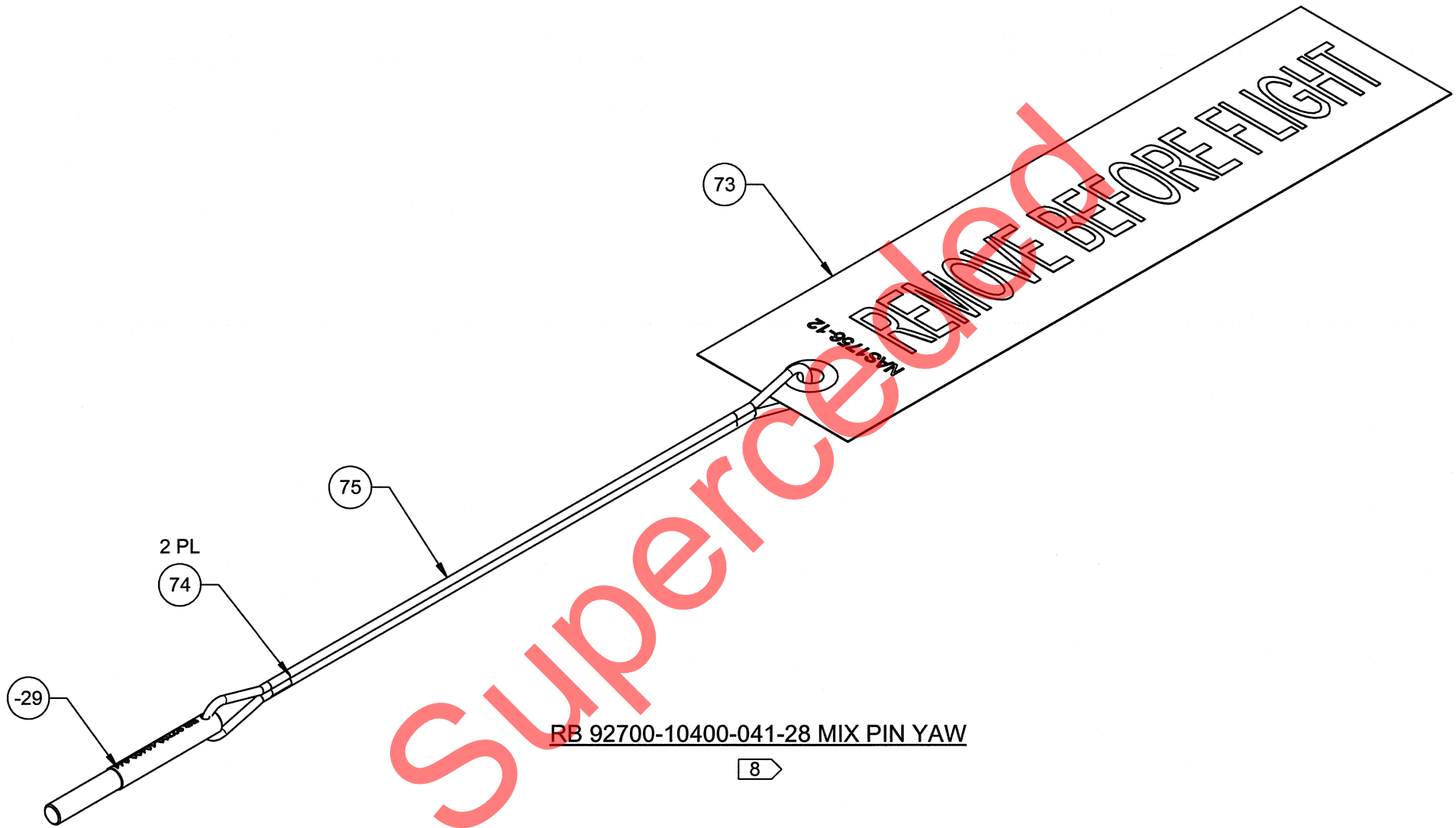




NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN  
8) CENTER DRILL IS ACCEPTABLE

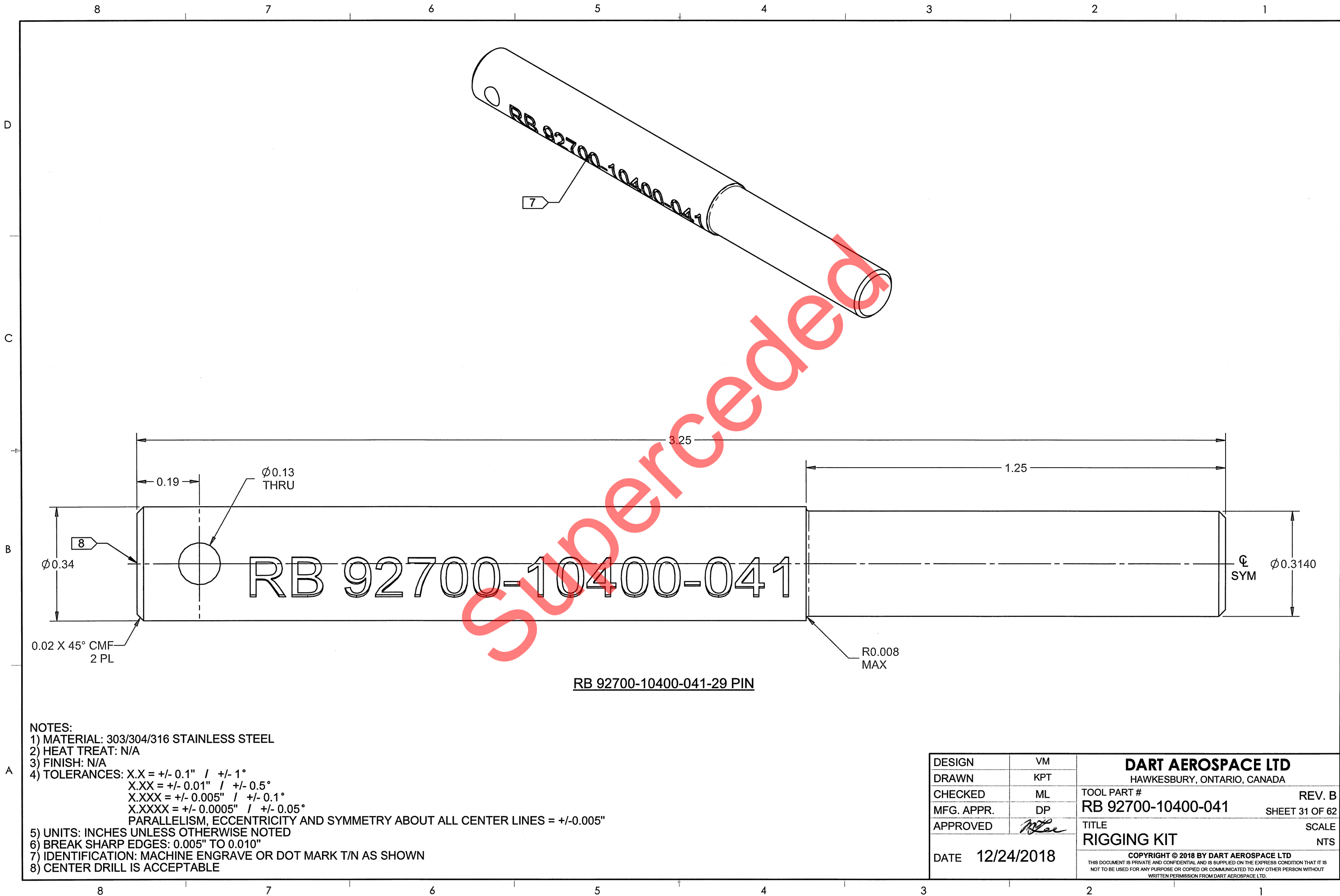
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| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 29 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -29    | 1   | RB 92700-10400-041-29      | PIN   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT  |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |
| 75     | 1   | CARR LANE #CL-2-C          | LANYARD 12" LG.   |

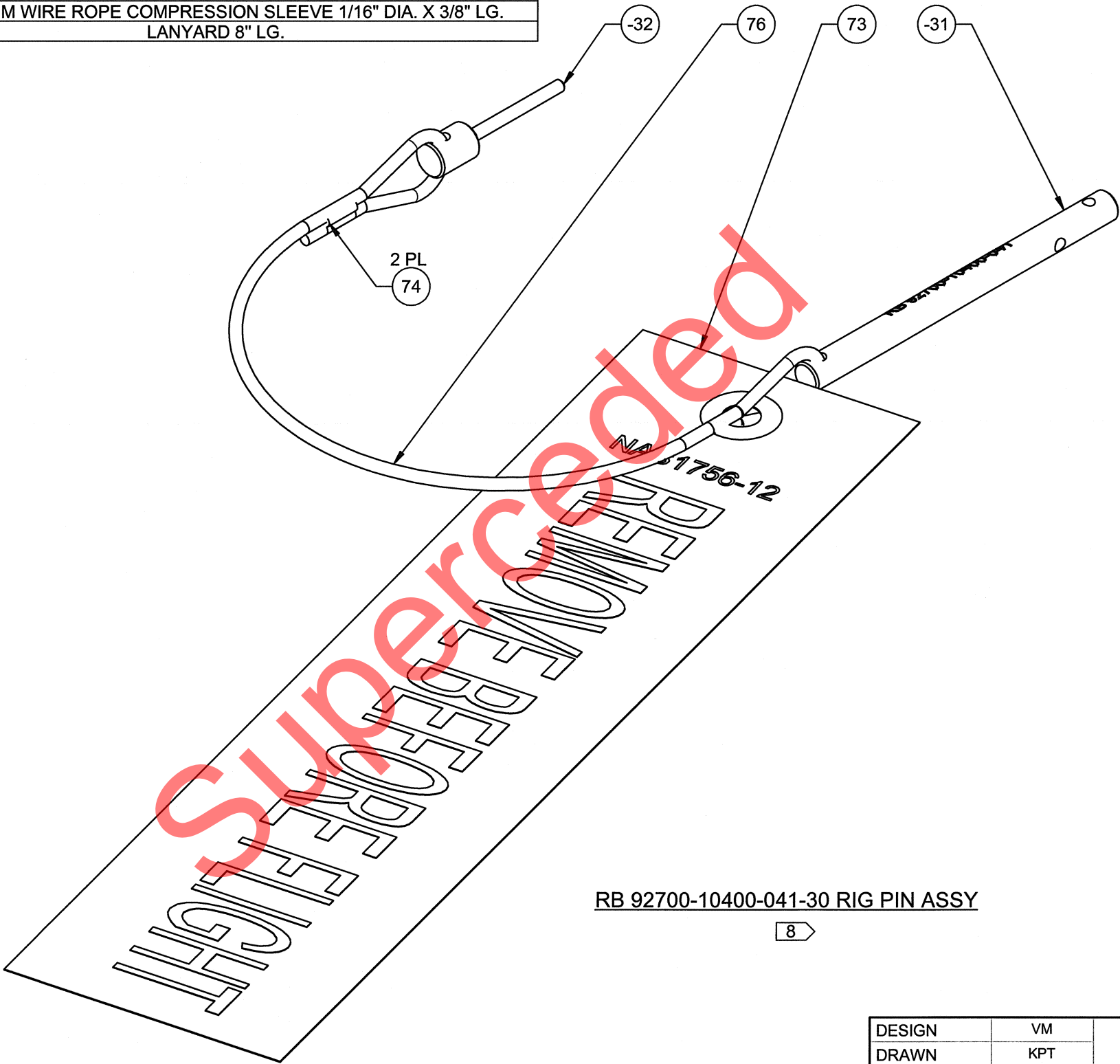


NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |     |  |                |
|---|-----|--|----------------|
| DESIGN  | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT |  |                |
| CHECKED   | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP  | <b>RB 92700-10400-041</b>                                | SHEET 30 OF 62 |
| APPROVED  |     | TITLE  | SCALE          |
| DATE 12/24/2018   |     | <b>RIGGING KIT</b>                                       | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -31    | 1   | RB 92700-10400-041-31      | PIN 1   |
| -32    | 1   | RB 92700-10400-041-32      | PIN 2   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |
| 76     | 1   | CARR LANE #CL-2-C          | LANYARD 8" LG.  |



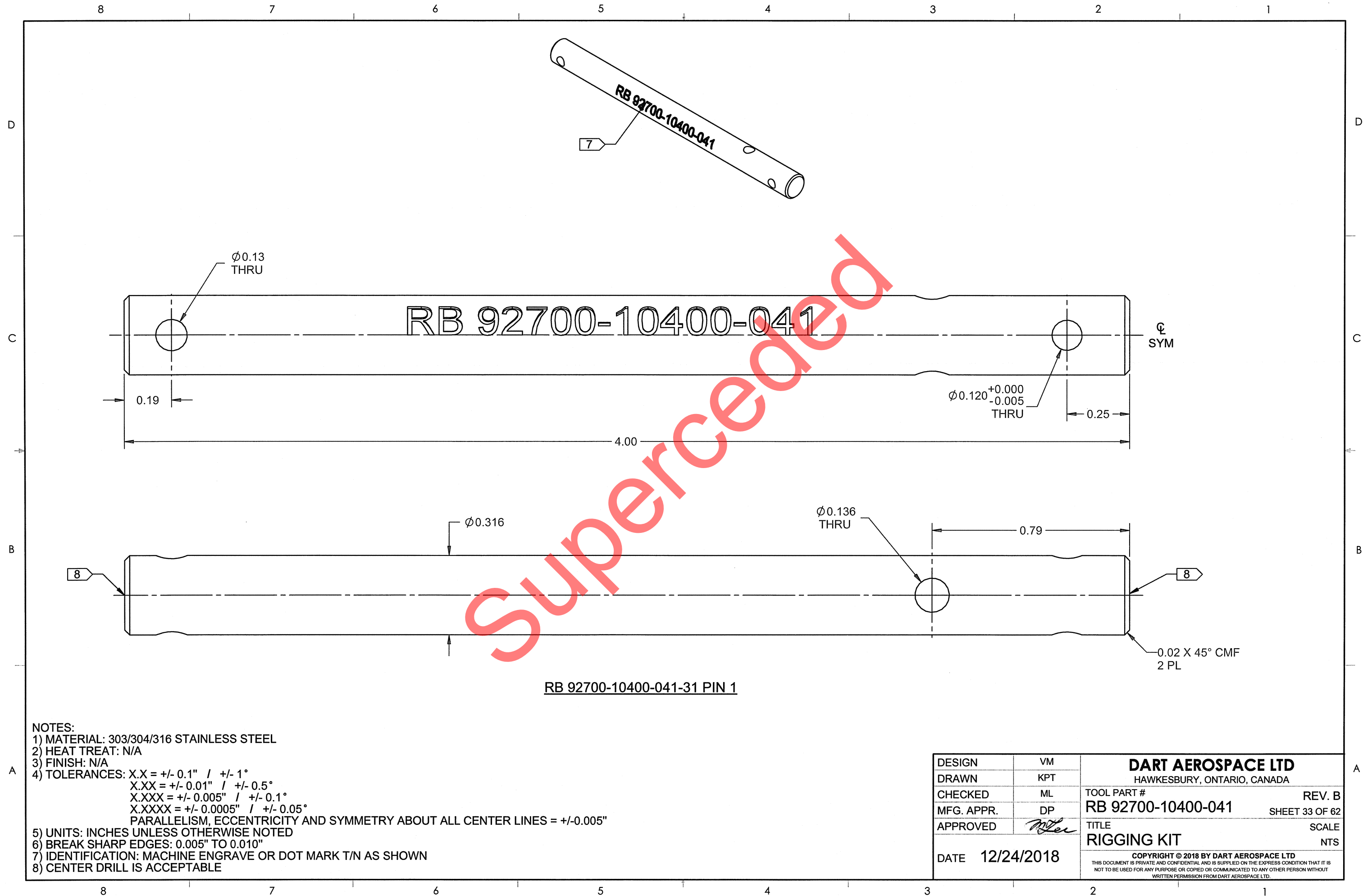
RB 92700-10400-041-30 RIG PIN ASSY

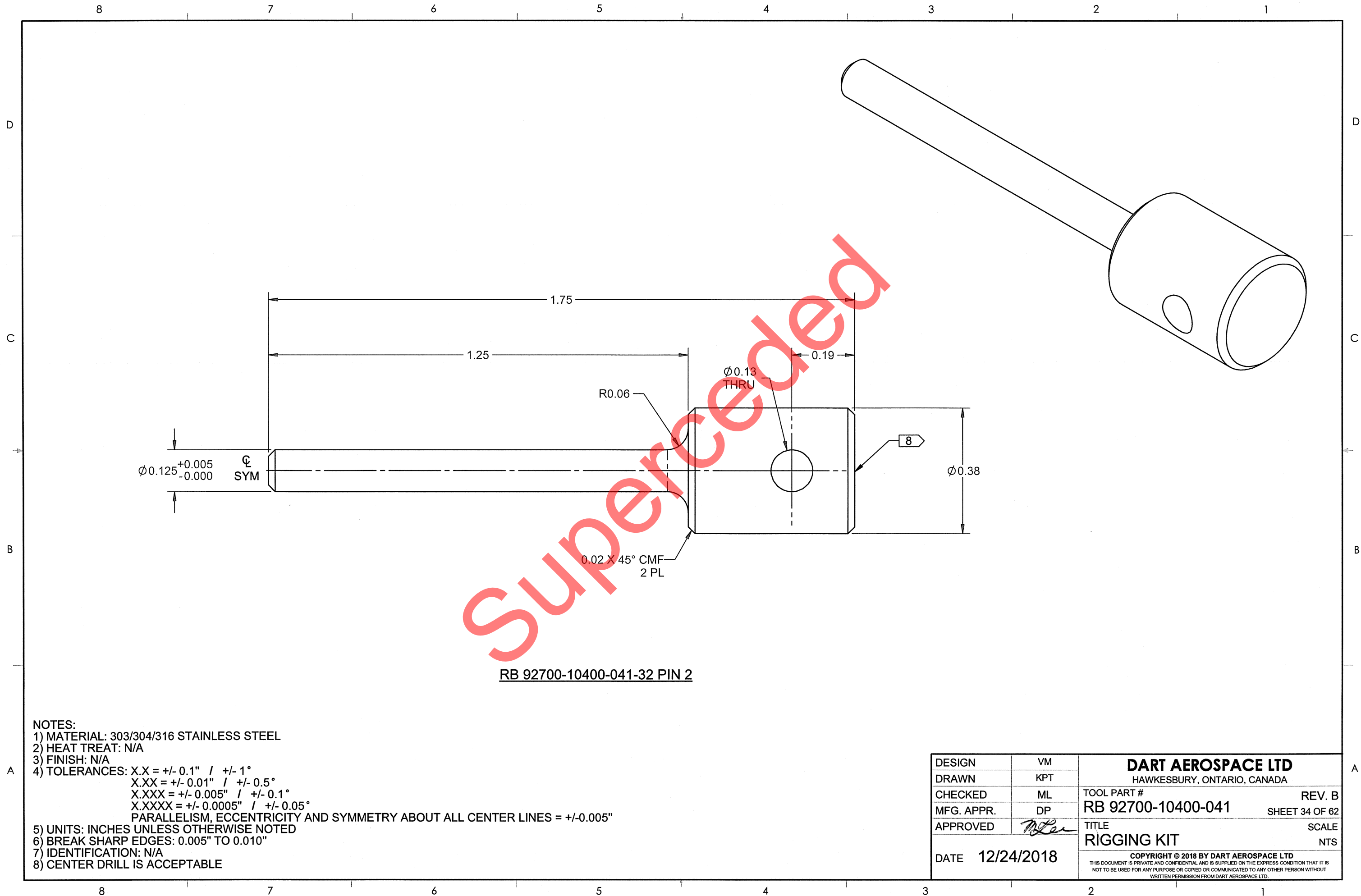
8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

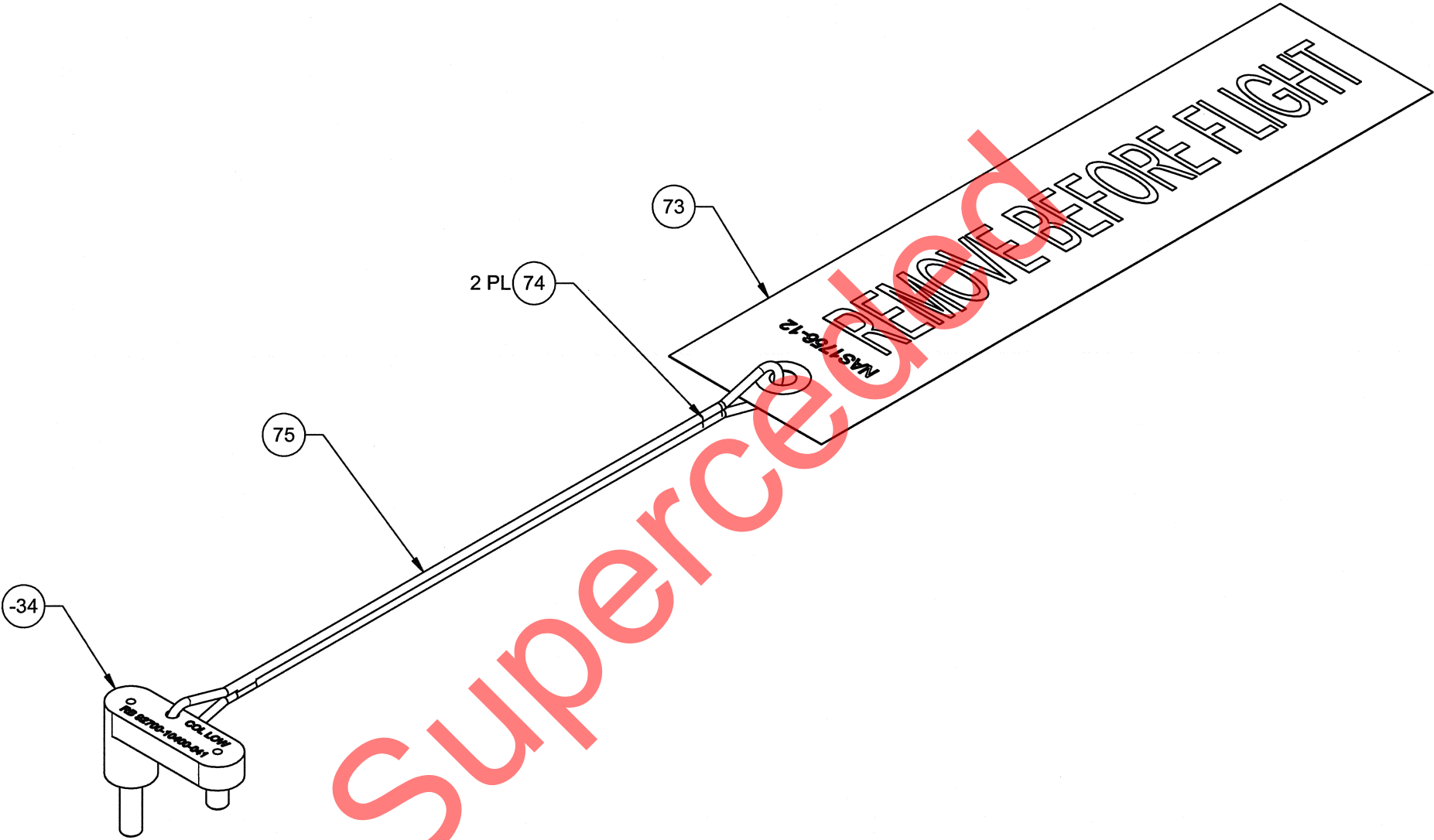
|  |     |  |                |
|--|-----|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 32 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -34    | 1   | RB 92700-10400-041-34      | BOOST COL LOW ASSY  |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT  |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |
| 75     | 1   | CARR LANE #CL-2-C          | LANYARD 12" LG.   |

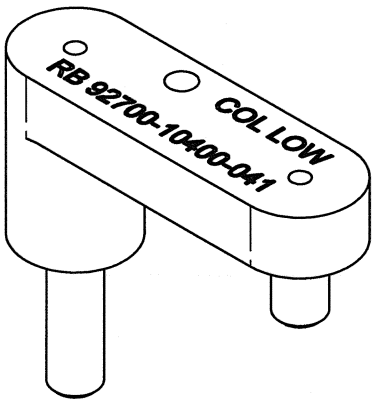
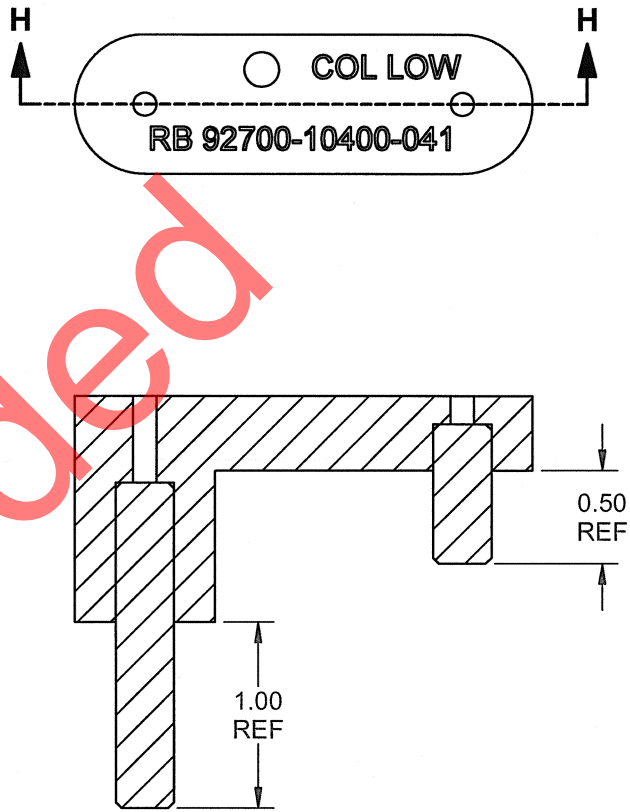
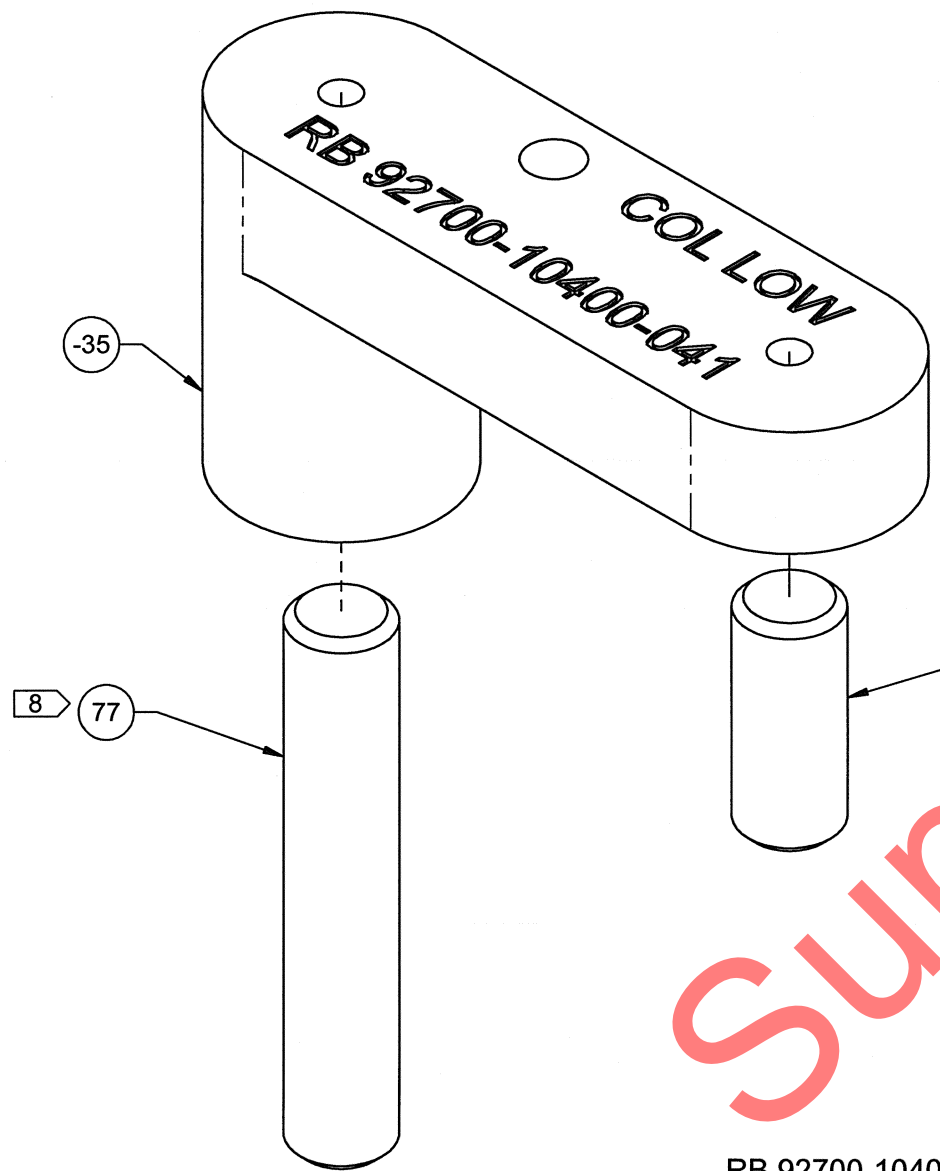


RB 92700-10400-041-33 BOOST COL LOW

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |                    |  |                |
|---|--------------------|--|----------------|
| DESIGN  | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT                |  |                |
| CHECKED   | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP                 | RB 92700-10400-041                                       | SHEET 35 OF 62 |
| APPROVED  | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |                    | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                      | PART TITLE                           |
|--------|-----|-----------------------------|--------------------------------------|
| -35    | 1   | RB 92700-10400-041-35       | BASE                                 |
| 76     | 1   | McMaster#98380A581 OR EQUIV | SS DOWEL PIN 5/16" DIA. x 3/4" LG.   |
| 77     | 1   | McMaster#98380A588 OR EQUIV | SS DOWEL PIN 5/16" DIA. x 1-3/4" LG. |



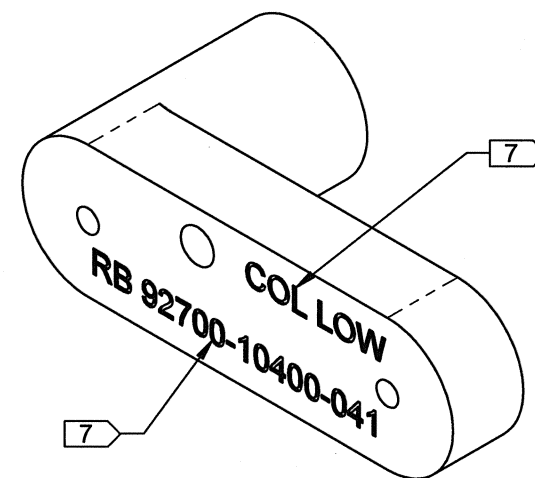
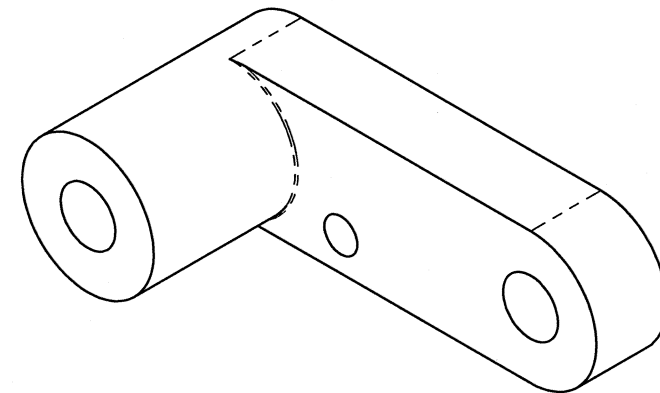
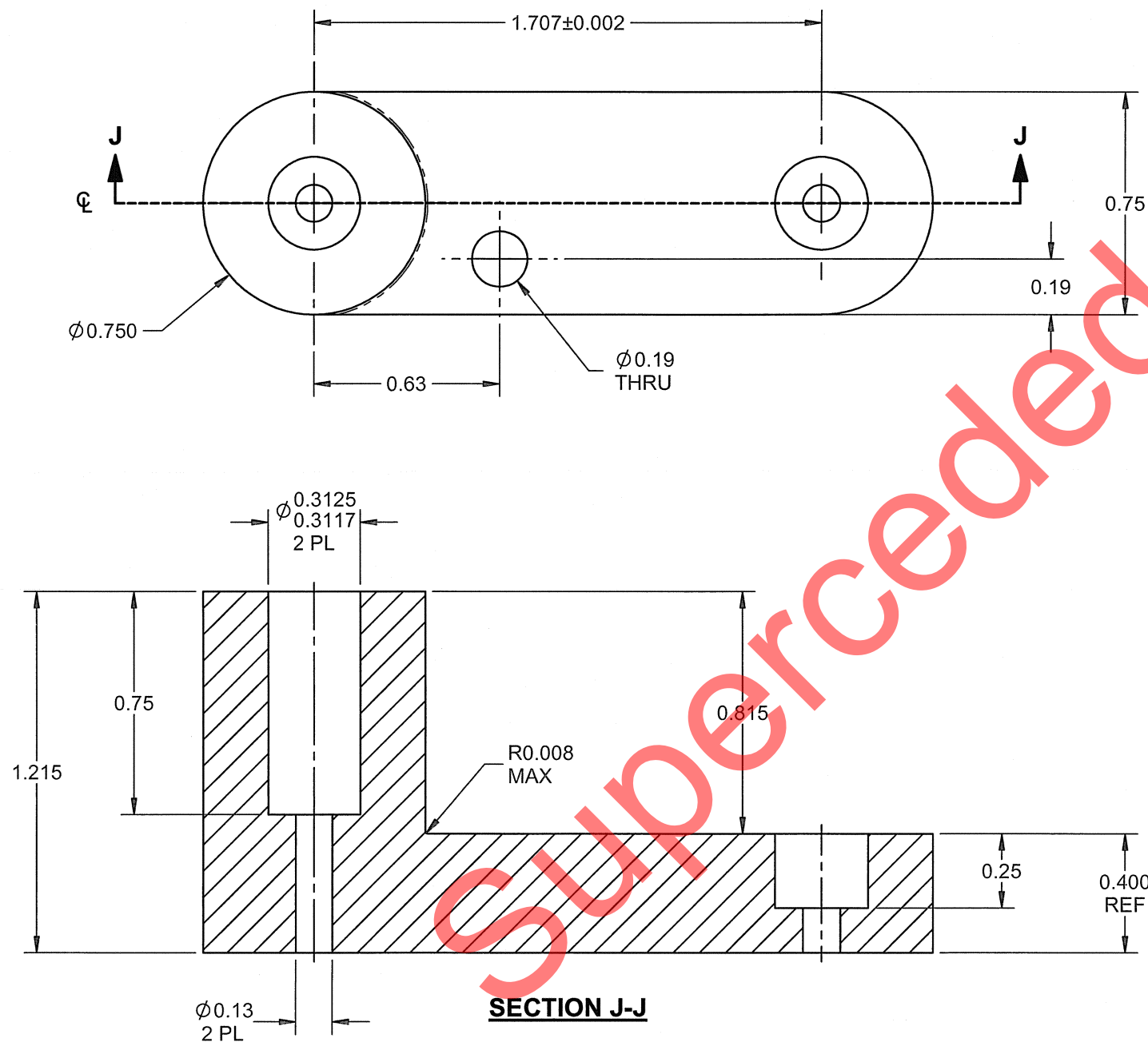
SECTION H-H

RB 92700-10400-041-34 BOOST COL LOW ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 76 AND 77 WITH ITEM -35 AND REMOVE EXCESS

|  |     |  |                |
|--|-----|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 36 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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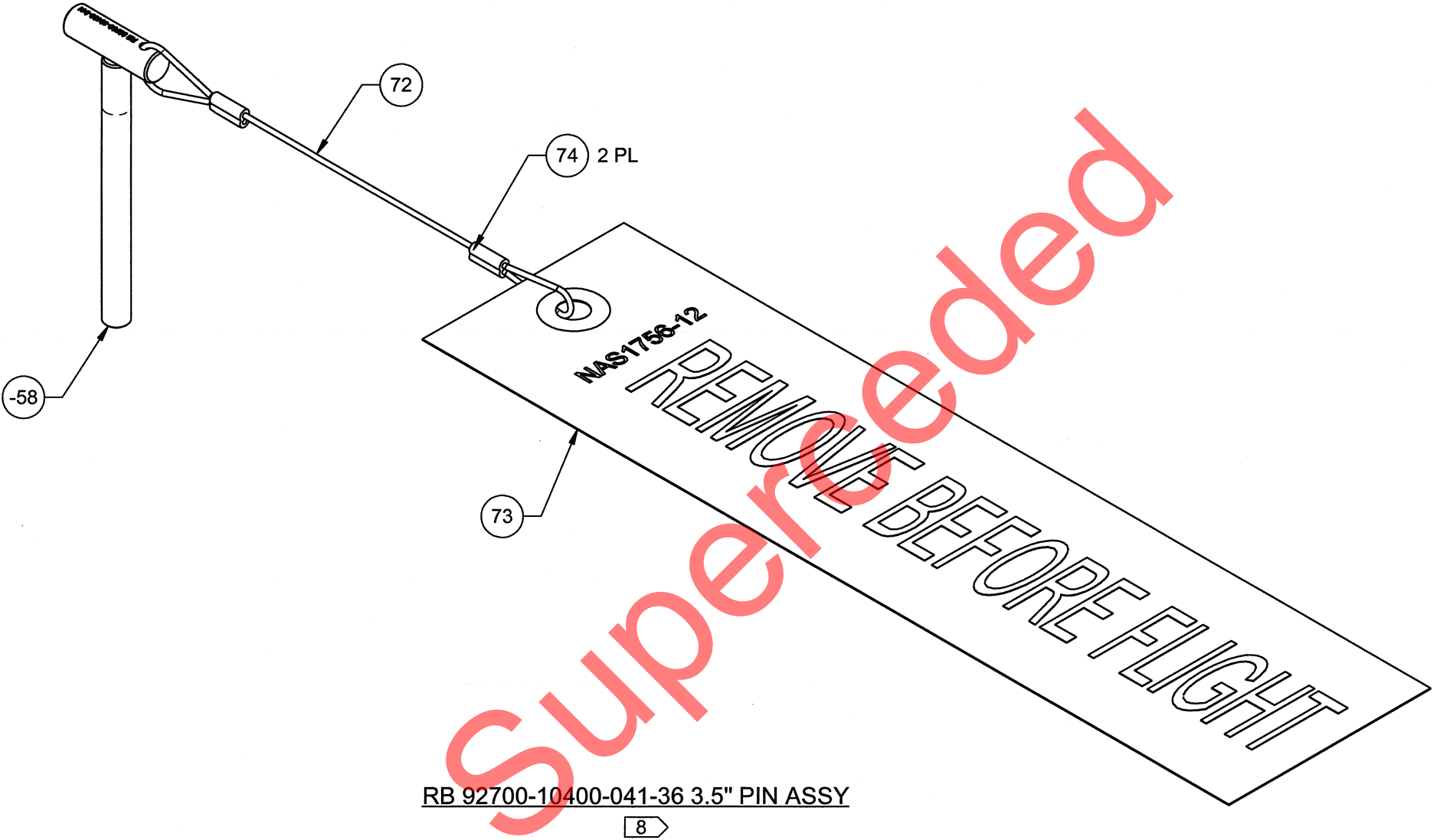


RB 92700-10400-041-35 BASE

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1^\circ$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

|  |                    |  |                |
|--|--------------------|--|----------------|
| DESIGN   | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT                |  |                |
| CHECKED  | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP                 | RB 92700-10400-041                                       | SHEET 37 OF 62 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE   | 12/24/2018         | RIGGING KIT  | NTS            |
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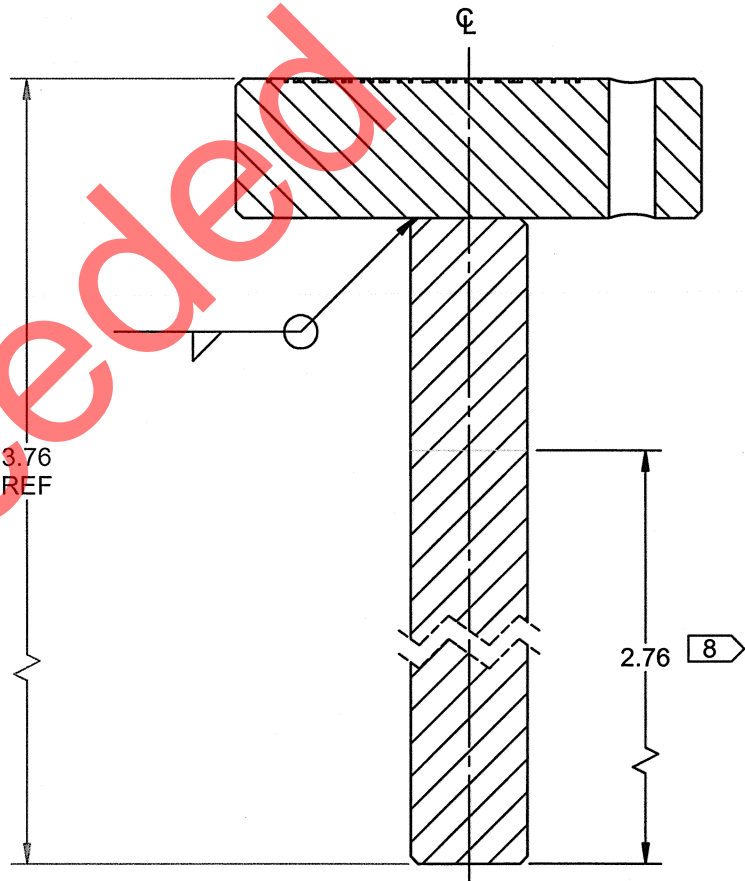
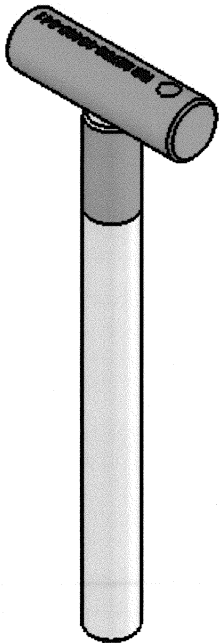
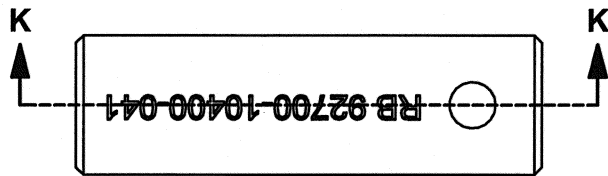
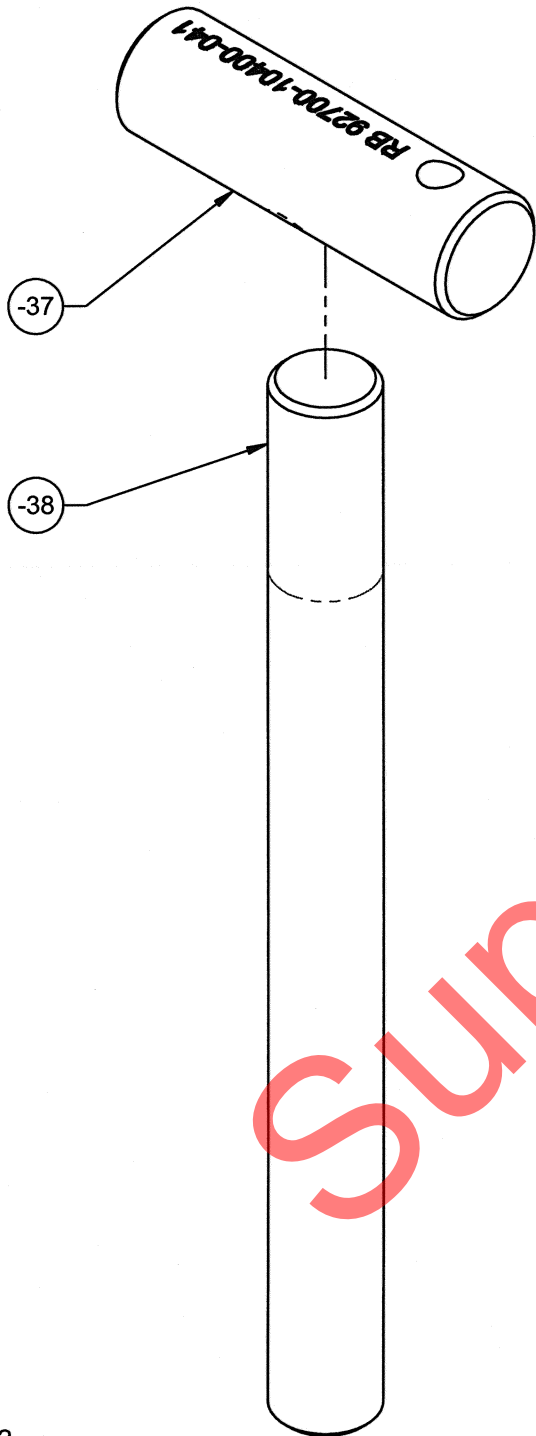
| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -58    | 1   | RB 92700-10400-041-58      | 3.5" PIN  |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |     |  |                |
|---|-----|--|----------------|
| DESIGN  | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT |  |                |
| CHECKED   | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP  | RB 92700-10400-041                                       | SHEET 38 OF 62 |
| APPROVED  |     | TITLE  | SCALE          |
| DATE 12/24/2018   |     | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                | PART TITLE |
|--------|-----|-----------------------|------------|
| -37    | 1   | RB 92700-10400-041-37 | HANDLE     |
| -38    | 1   | RB 92700-10400-041-38 | PIN        |

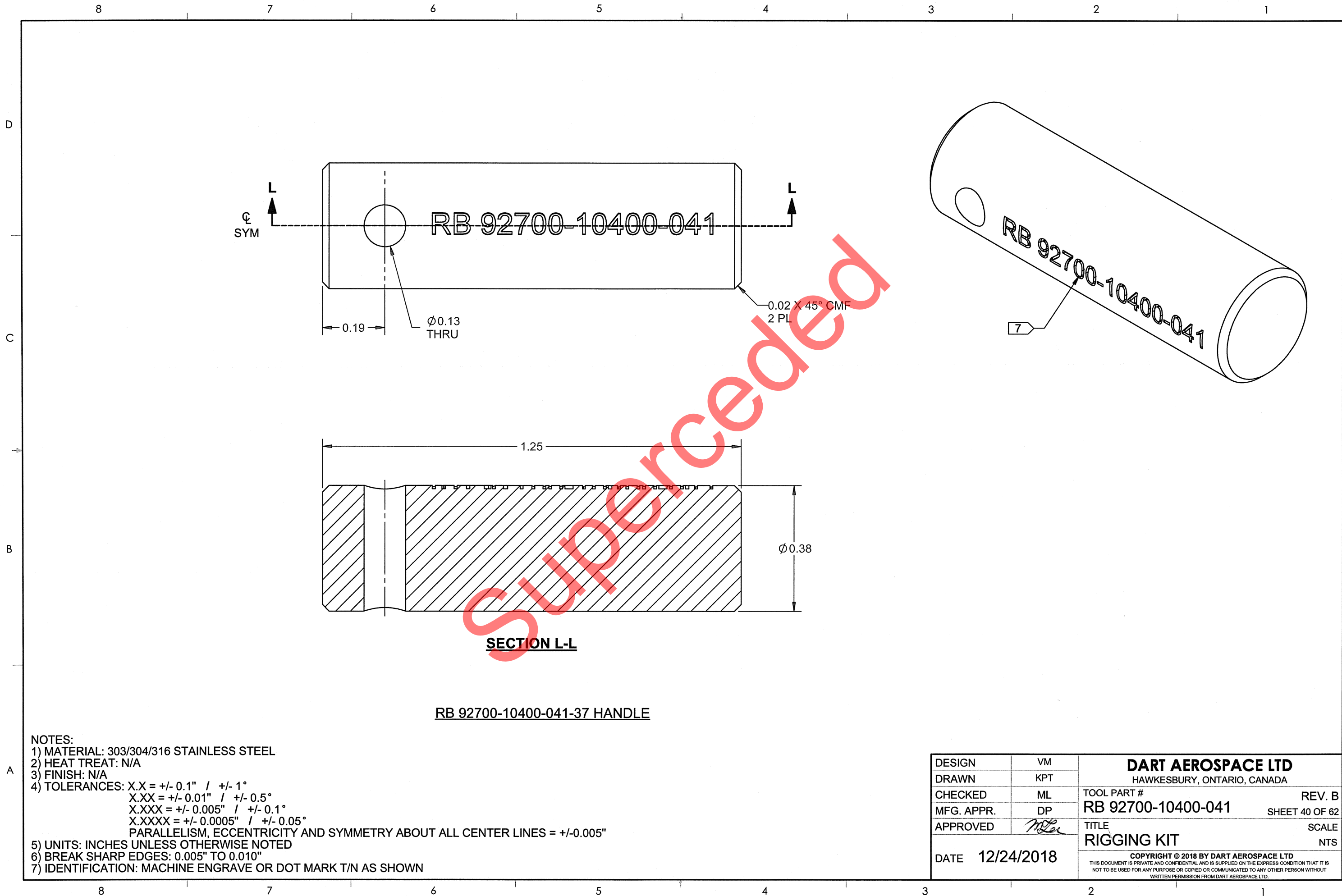


SECTION K-K

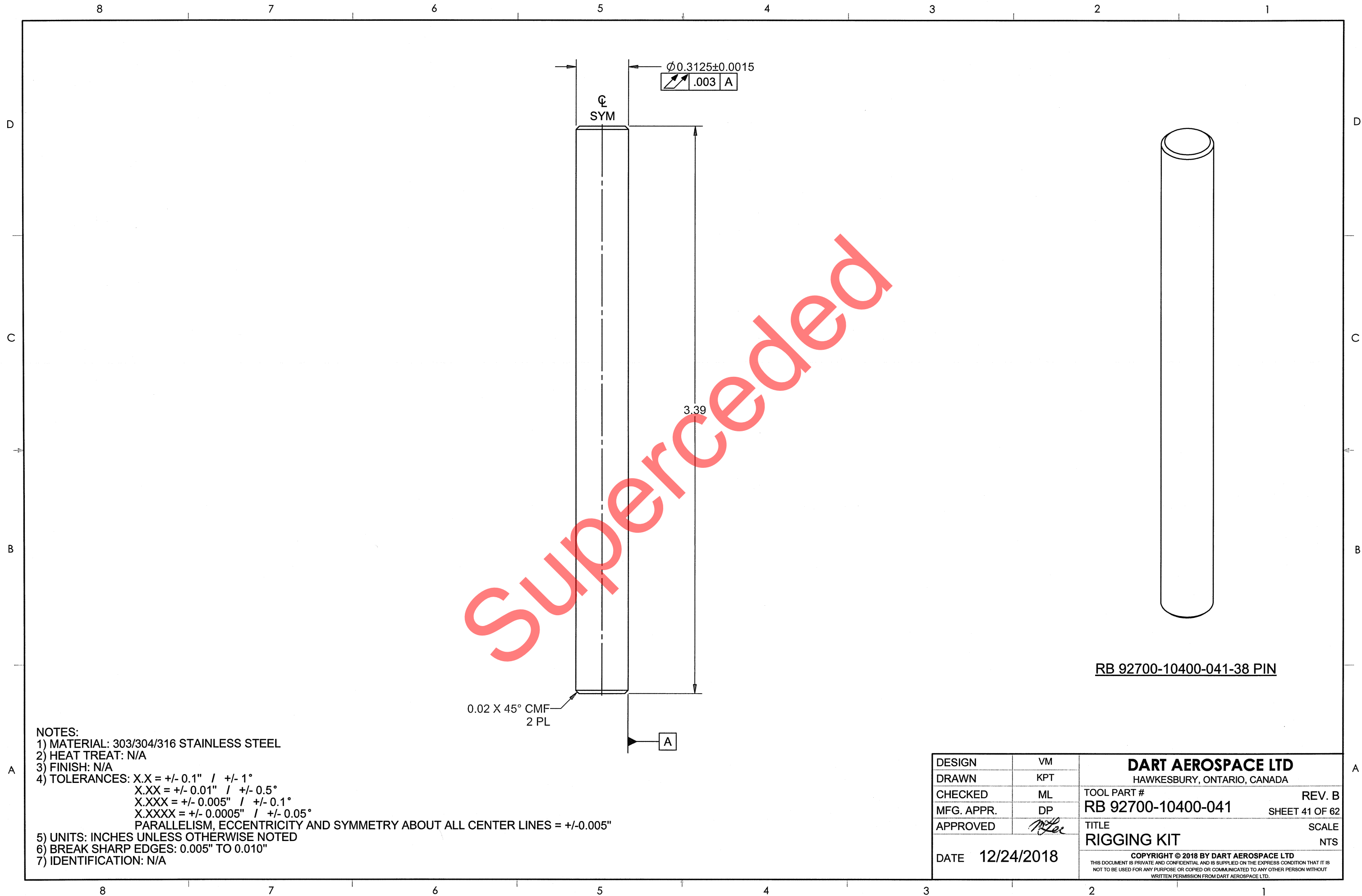
RB 92700-10400-041-58 3.5" PIN

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: POWDERCOAT RED QSI 005 OR MIL-PRF-24712
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) MASK PRIOR TO POWDER COAT

|            |                    |   |                |
|------------|--------------------|---|----------------|
| DESIGN     | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |                |
| DRAWN      | KPT                |   |                |
| CHECKED    | ML                 | TOOL PART #   | REV. B         |
| MFG. APPR. | DP                 | RB 92700-10400-041  | SHEET 39 OF 62 |
| APPROVED   | <i>[Signature]</i> | TITLE   | SCALE          |
|            |                    | RIGGING KIT   | NTS            |
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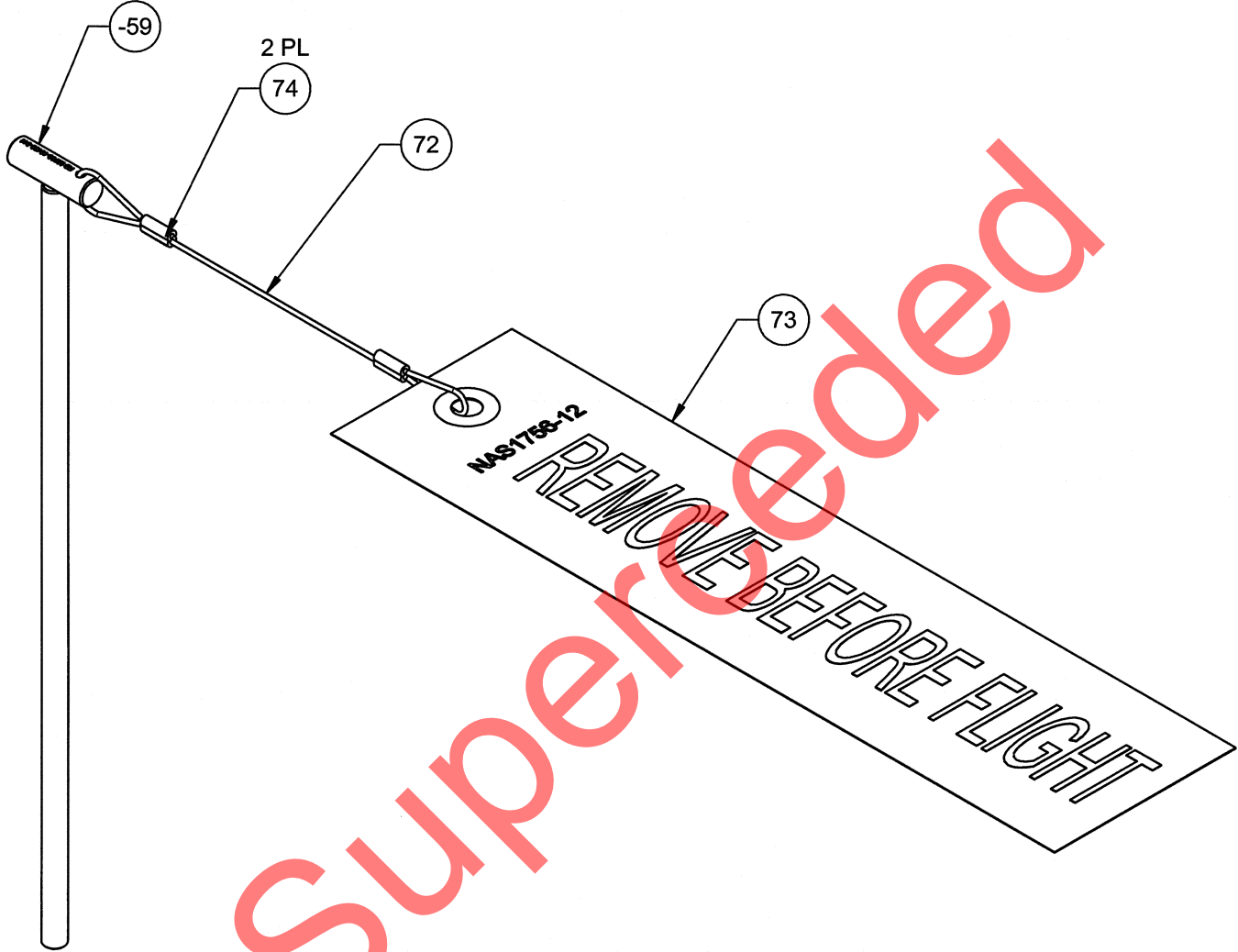


NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A

RB 92700-10400-041-38 PIN

|  |                    |  |                |
|--|--------------------|--|----------------|
| DESIGN   | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT                |  |                |
| CHECKED  | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP                 | RB 92700-10400-041                                       | SHEET 41 OF 62 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |                    | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -59    | 1   | RB 92700-10400-041-59      | PIN ASSY  |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT  |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |



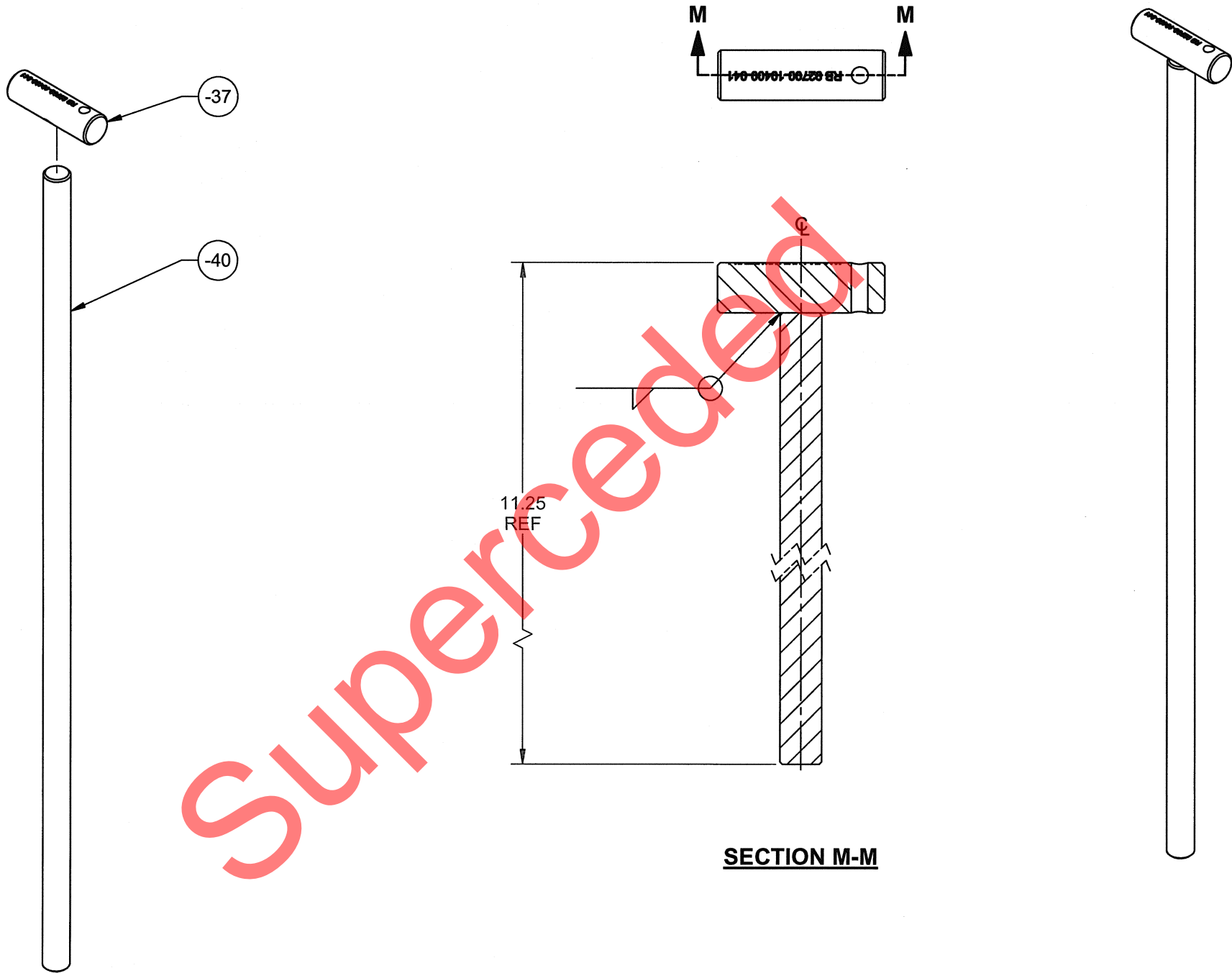
RB 92700-10400-041-39 9" PIN ASSY

8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |           |  |                |
|---|-----------|--|----------------|
| DESIGN  | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT       |  |                |
| CHECKED   | ML        | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP        | RB 92700-10400-041                                       | SHEET 42 OF 62 |
| APPROVED  | <i>ML</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |           | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                | PART TITLE |
|--------|-----|-----------------------|------------|
| -37    | 1   | RB 92700-10400-041-37 | HANDLE     |
| -40    | 1   | RB 92700-10400-041-40 | PIN        |

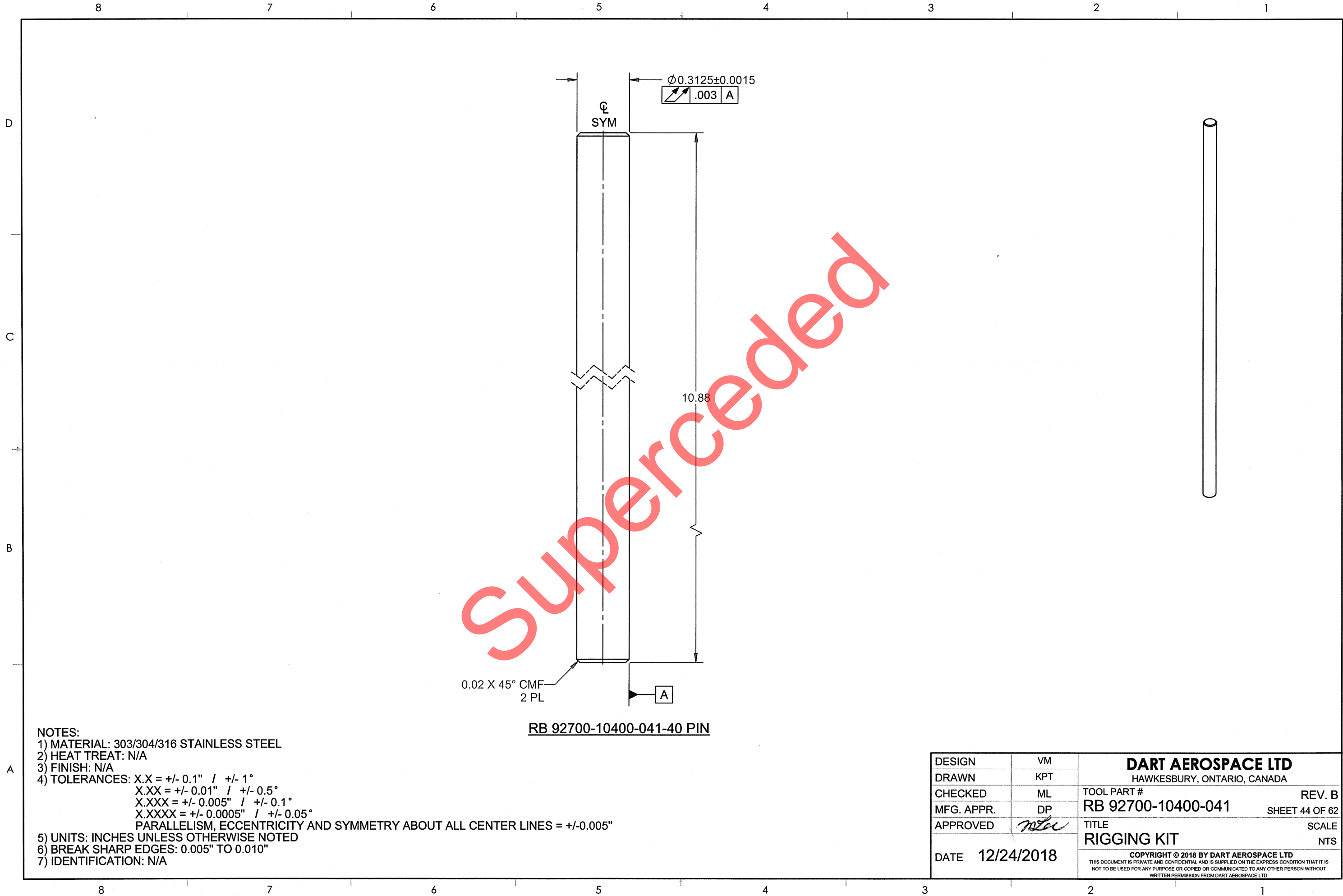


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

RB 92700-10400-041-59 PIN ASSY

|  |           |  |                |
|--|-----------|--|----------------|
| DESIGN   | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT       |  |                |
| CHECKED  | ML        | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP        | RB 92700-10400-041                                       | SHEET 43 OF 62 |
| APPROVED   | <i>ML</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |           | RIGGING KIT  | NTS            |
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NOTES:

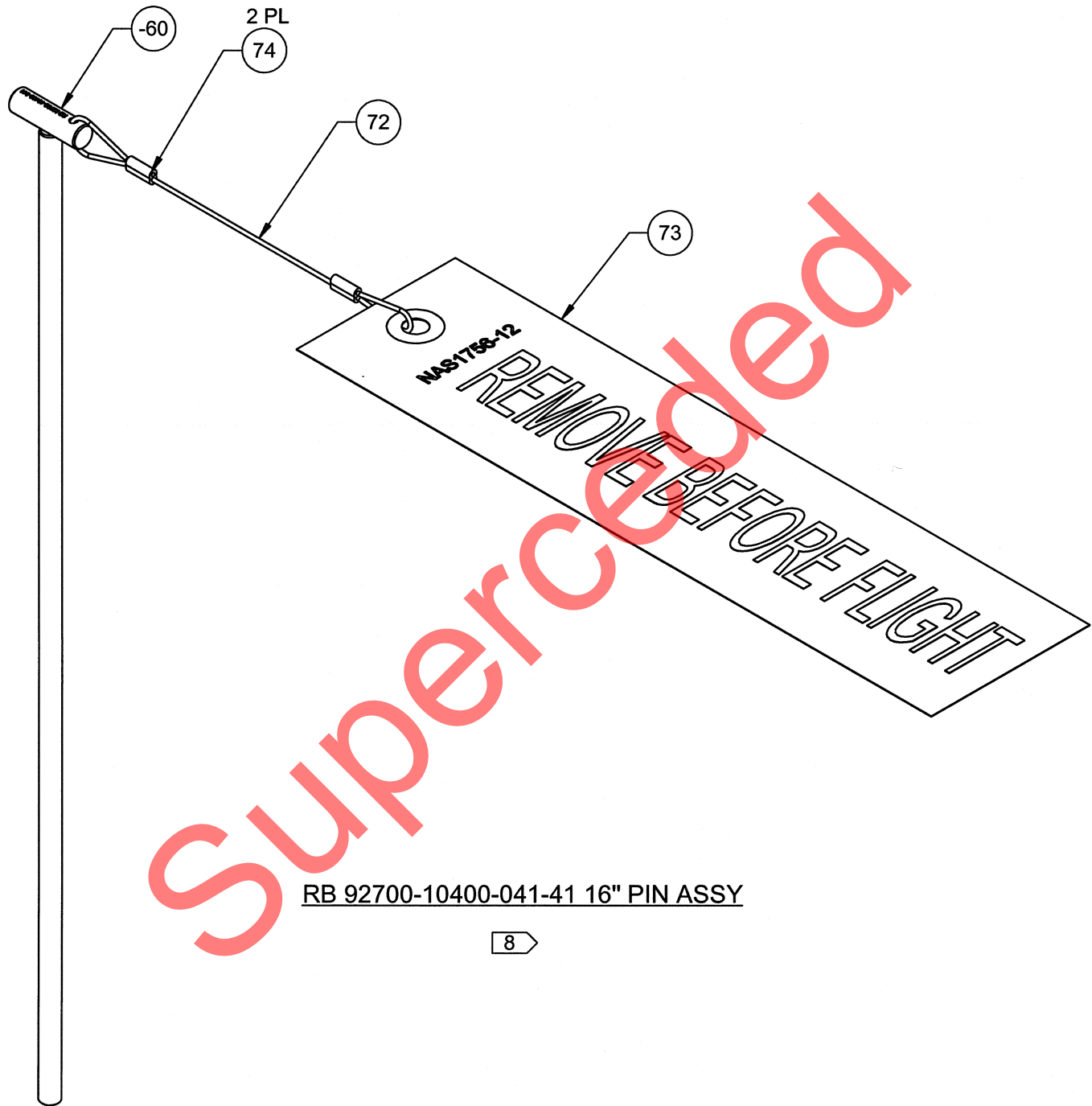
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

RB 92700-10400-041-40 PIN


|  |           |  |                |
|--|-----------|--|----------------|
| DESIGN   | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT       |  |                |
| CHECKED  | ML        | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP        | RB 92700-10400-041                                       | SHEET 44 OF 62 |
| APPROVED   | <i>ML</i> | TITLE  | SCALE          |
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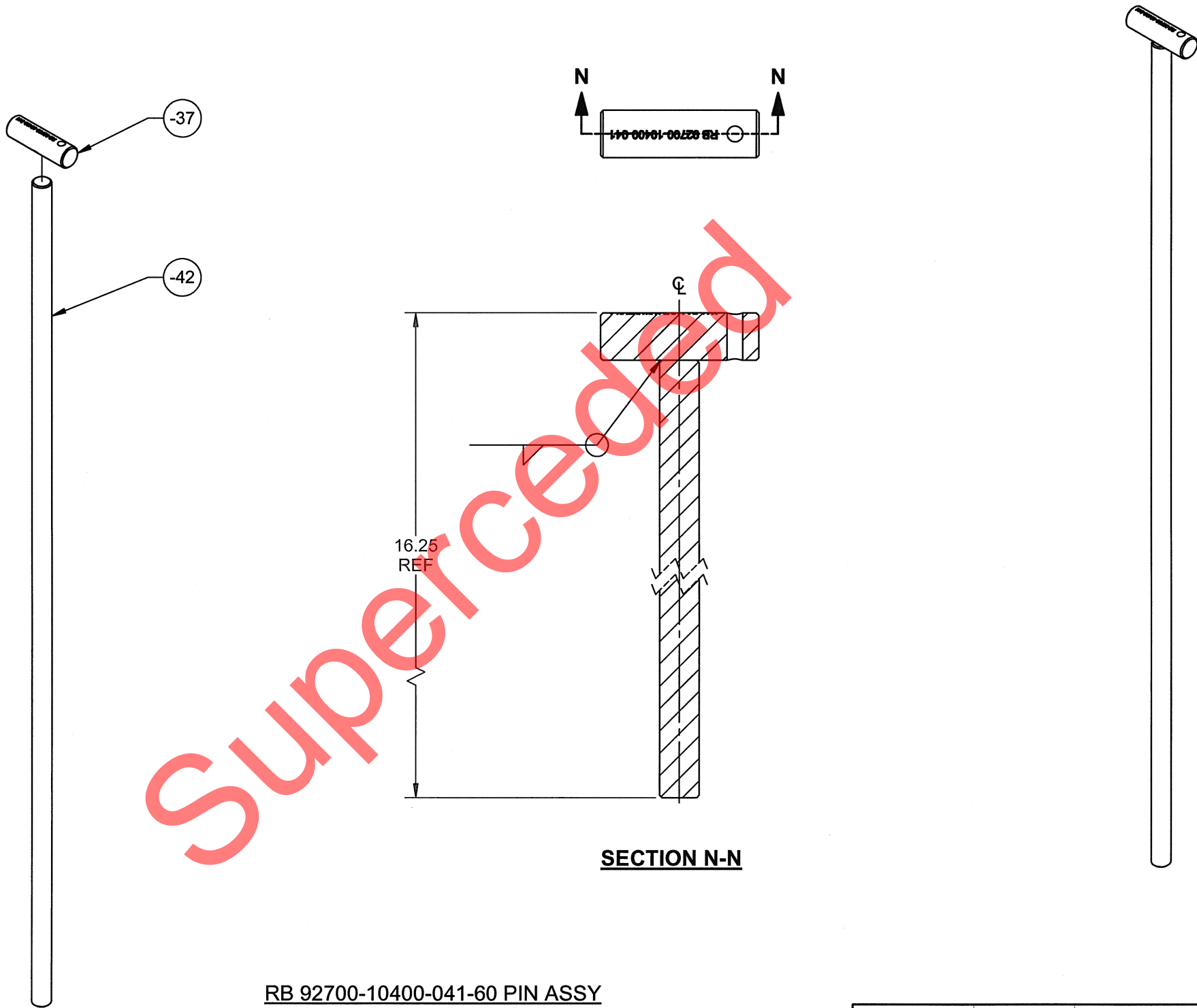
| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -60    | 1   | RB 92700-10400-041-60      | PIN ASSY  |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|  |   |  |                |
|--|---|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT   |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | <b>RB 92700-10400-041</b>                                | SHEET 45 OF 62 |
| APPROVED   |  | TITLE  | SCALE          |
| DATE <b>12/24/2018</b>   |   | <b>RIGGING KIT</b>                                       | NTS            |
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| ITEM # | QTY | PART #                | PART TITLE |
|--------|-----|-----------------------|------------|
| -37    | 1   | RB 92700-10400-041-37 | HANDLE     |
| -42    | 1   | RB 92700-10400-041-42 | PIN        |



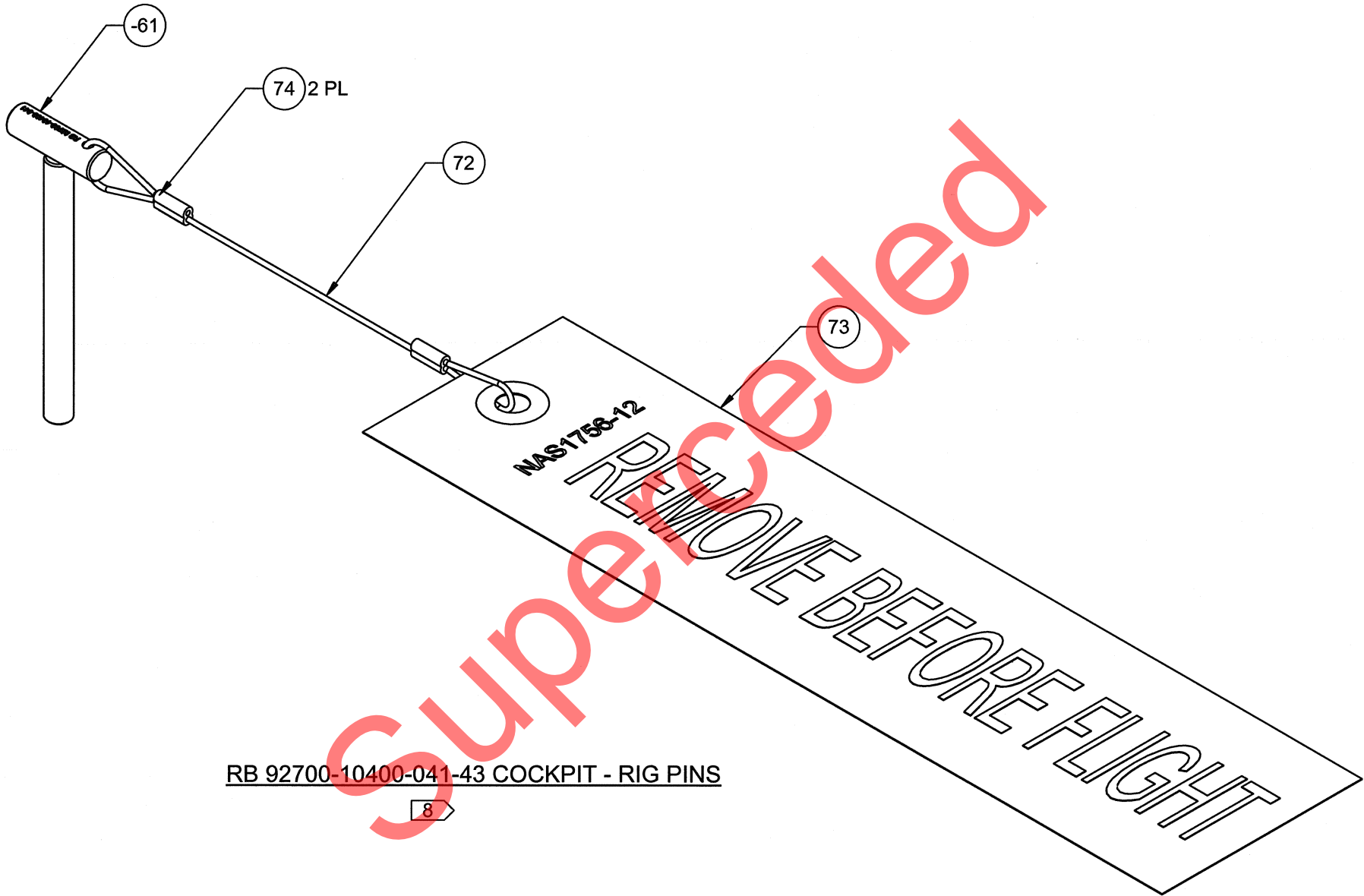
RB 92700-10400-041-60 PIN ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1^\circ$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A

|  |           |  |                |
|--|-----------|--|----------------|
| DESIGN   | VM        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT       |  |                |
| CHECKED  | ML        | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP        | RB 92700-10400-041                                       | SHEET 46 OF 62 |
| APPROVED   | <i>ML</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |           | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -61    | 1   | RB 92700-10400-041-61      | PIN ASSY  |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |

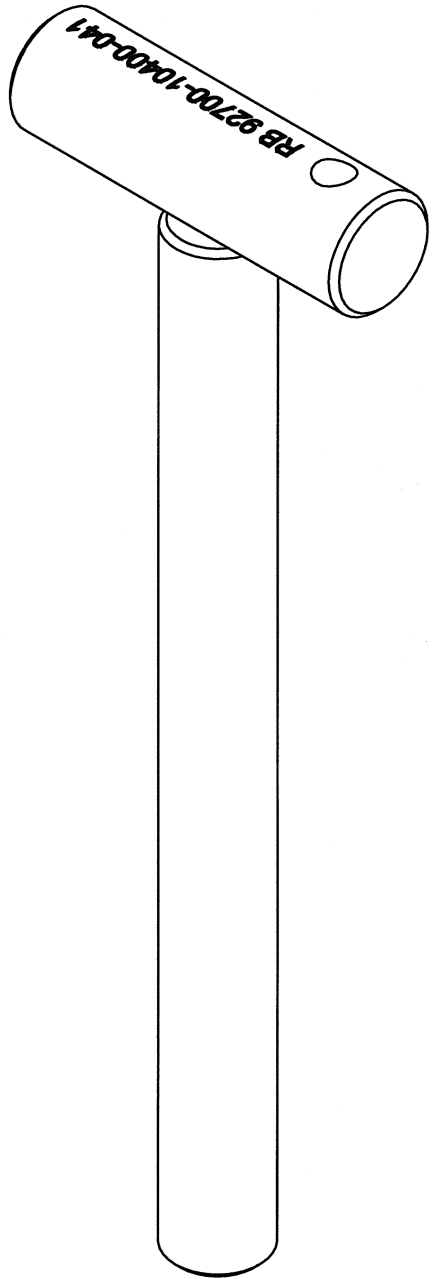
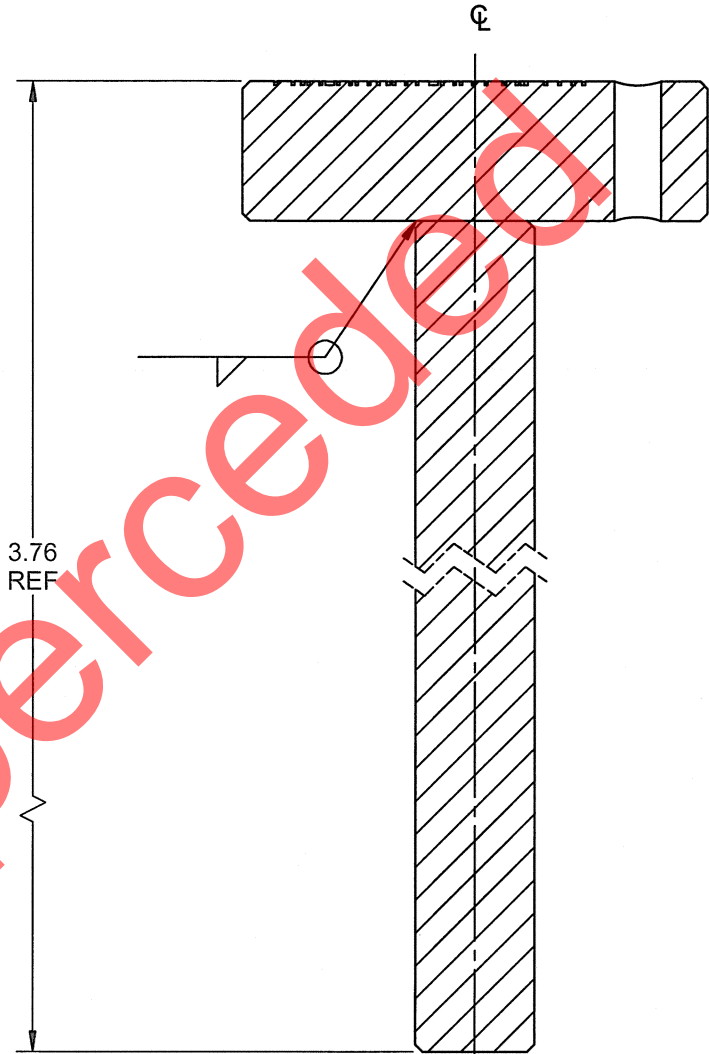
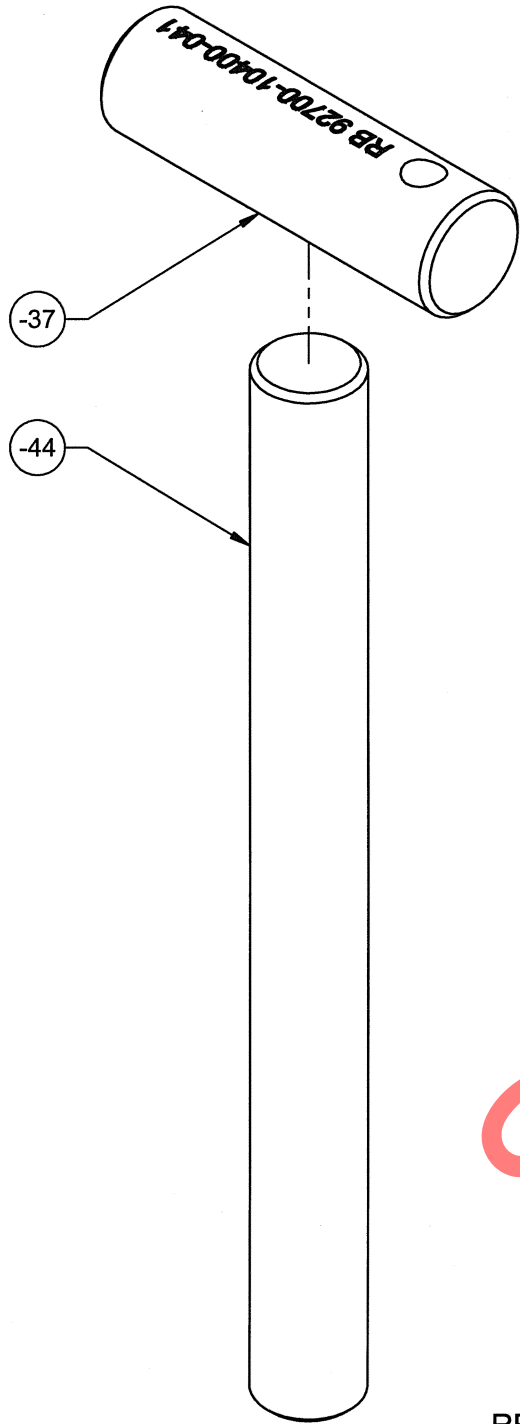
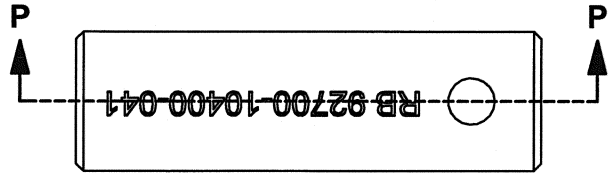


NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |                    |  |                |
|---|--------------------|--|----------------|
| DESIGN  | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT                |  |                |
| CHECKED   | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP                 | RB 92700-10400-041                                       | SHEET 48 OF 62 |
| APPROVED  | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |                    | RIGGING KIT  | NTS            |
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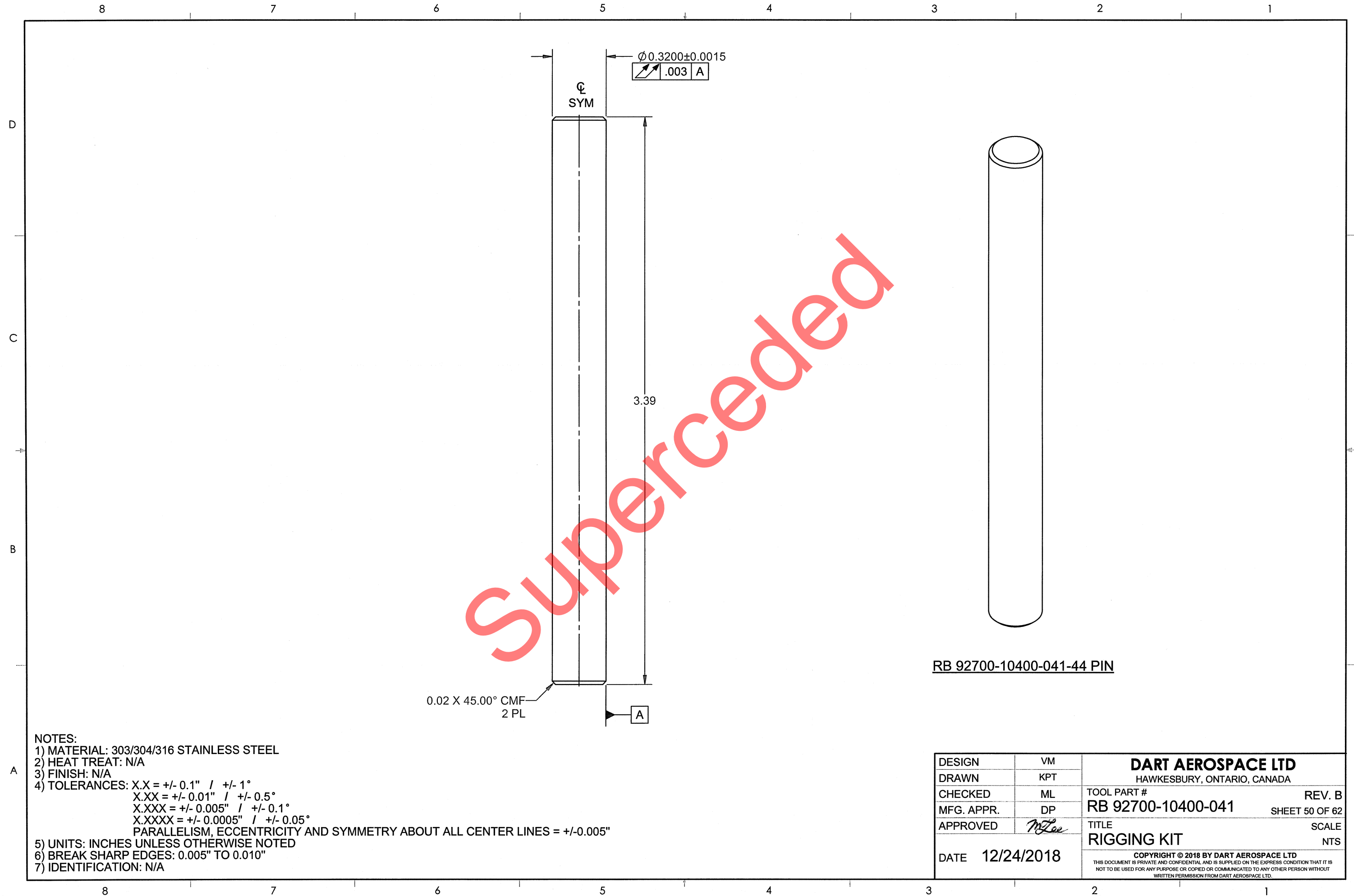
| ITEM # | QTY | PART #                | PART TITLE |
|--------|-----|-----------------------|------------|
| -37    | 1   | RB 92700-10400-041-37 | HANDLE     |
| -44    | 1   | RB 92700-10400-041-44 | PIN        |



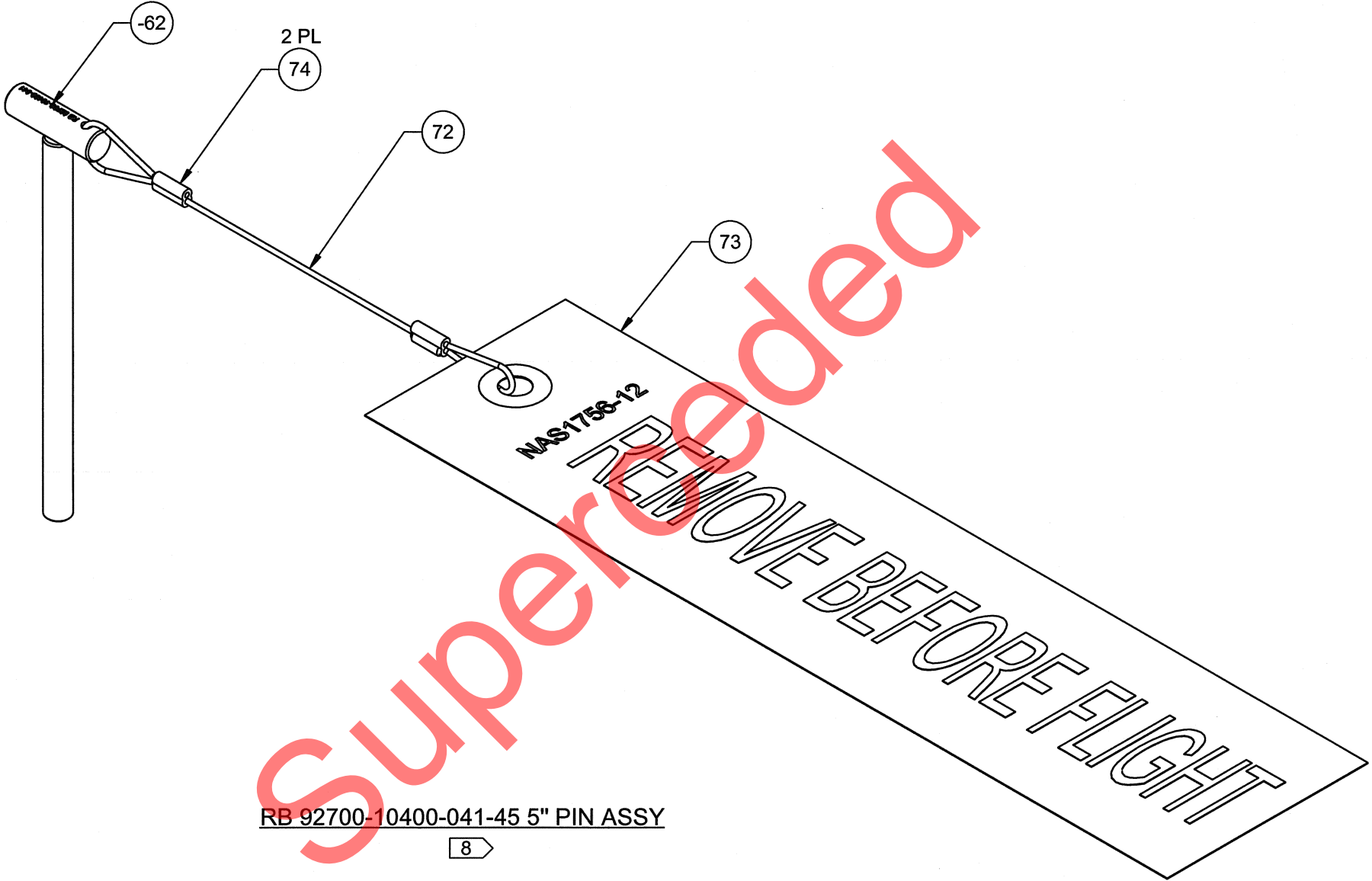
RB 92700-10400-041-61 PIN ASSY

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

|  |     |  |                |
|--|-----|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 49 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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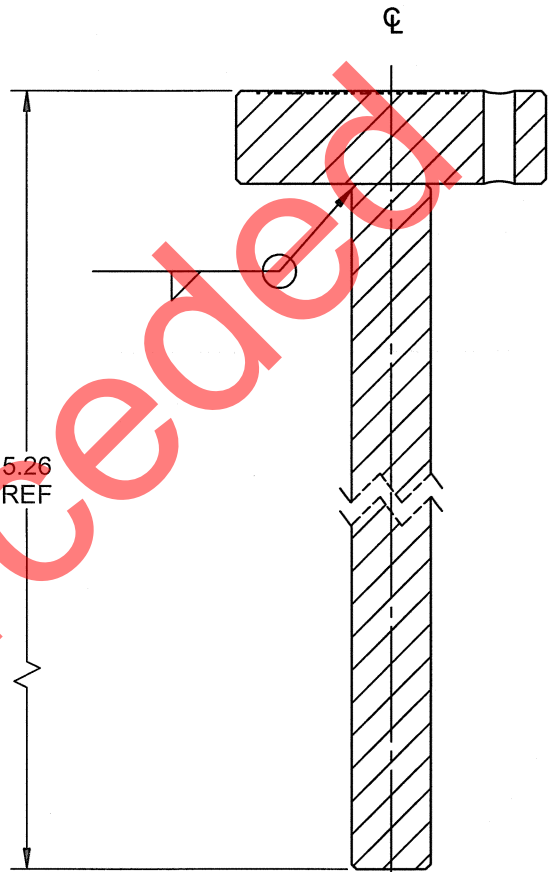
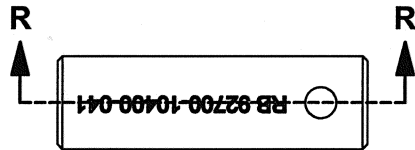
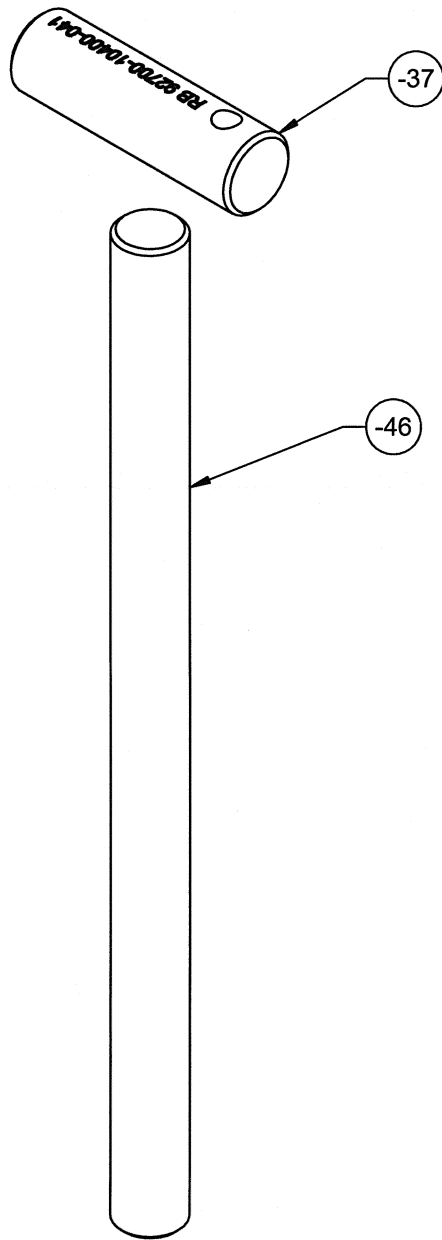
| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -62    | 1   | RB 92700-10400-041-62      | PIN ASSY  |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |     |                             |                |
|---|-----|-----------------------------|----------------|
| DESIGN  | VM  | DART AEROSPACE LTD          |                |
| DRAWN   | KPT | HAWKESBURY, ONTARIO, CANADA |                |
| CHECKED   | ML  | TOOL PART #                 | REV. B         |
| MFG. APPR.  | DP  | RB 92700-10400-041          | SHEET 51 OF 62 |
| APPROVED  |     | TITLE                       | SCALE          |
| DATE 12/24/2018   |     | RIGGING KIT                 | NTS            |
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| ITEM # | QTY | PART #                | PART TITLE |
|--------|-----|-----------------------|------------|
| -37    | 1   | RB 92700-10400-041-37 | HANDLE     |
| -46    | 1   | RB 92700-10400-041-46 | PIN        |



SECTION R-R

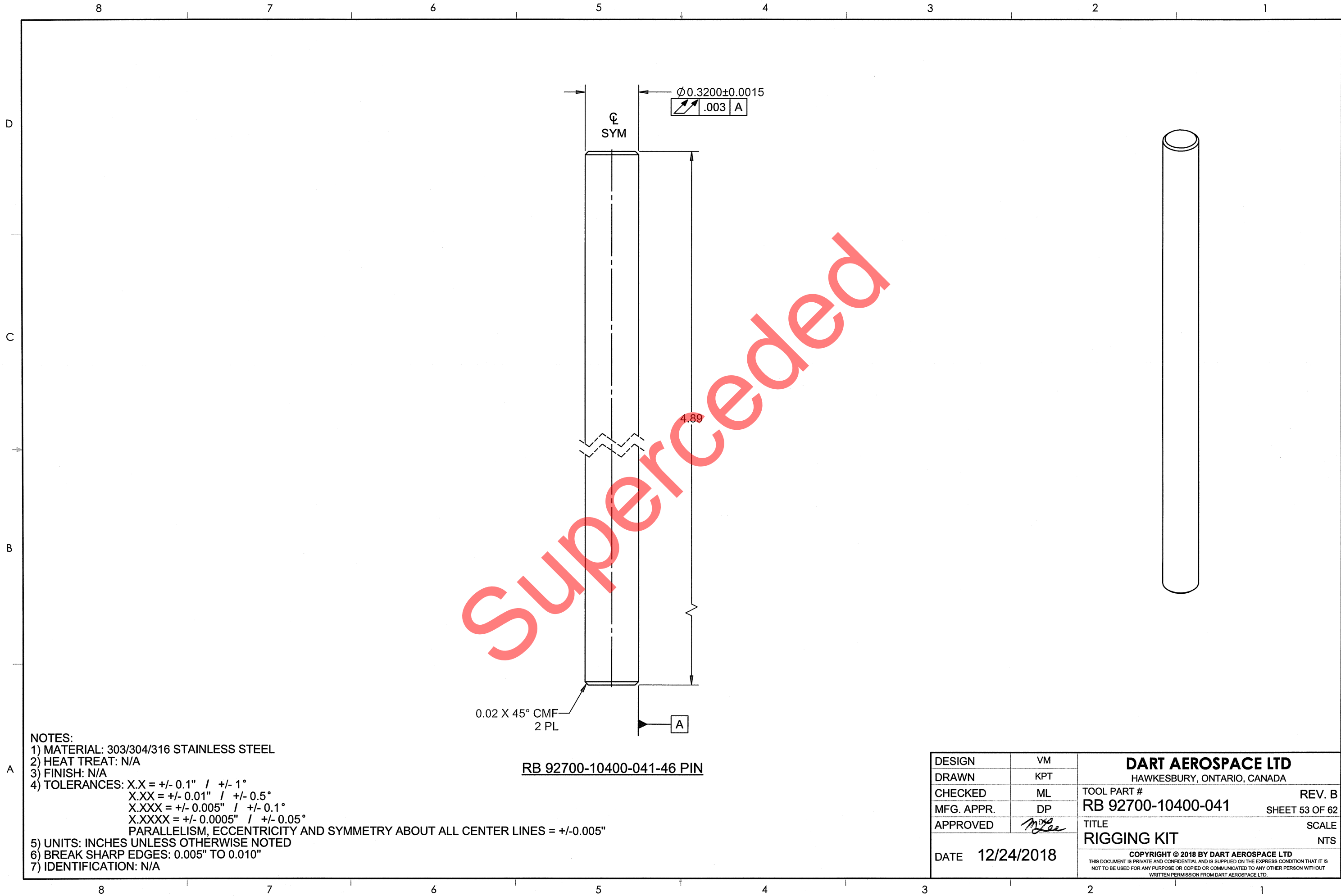
RB 92700-10400-041-62 PIN ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

|  |     |  |                |
|--|-----|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 52 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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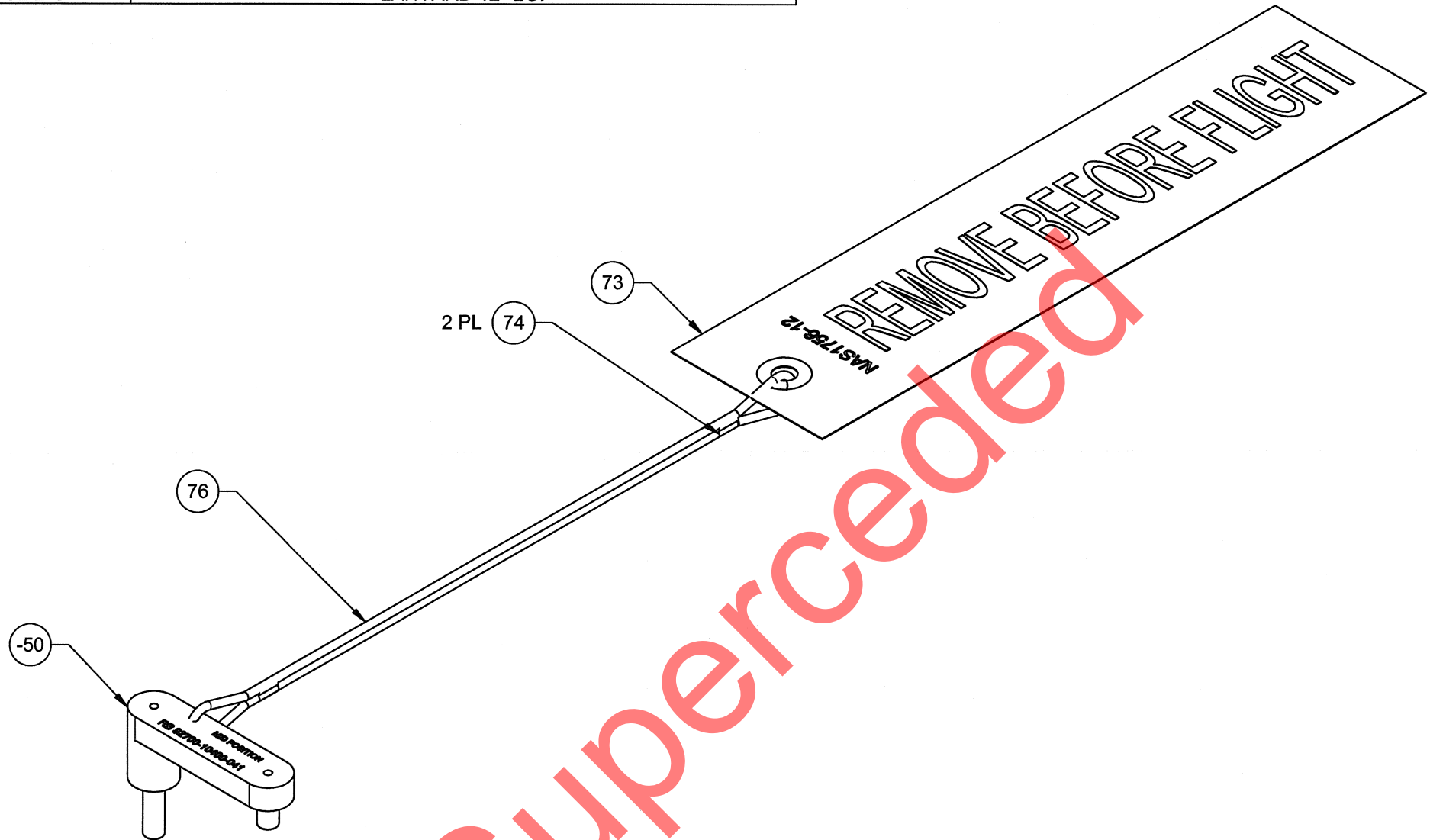


NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A

RB 92700-10400-041-46 PIN

|  |               |  |                |
|--|---------------|--|----------------|
| DESIGN   | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT           |  |                |
| CHECKED  | ML            | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP            | RB 92700-10400-041                                       | SHEET 53 OF 62 |
| APPROVED   | <i>M. Lee</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |               | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -50    | 1   | RB 92700-10400-041-50      | BOOST MID PIN ASSY  |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |
| 76     | 1   | CARR LANE #CL-2-C          | LANYARD 12" LG.   |

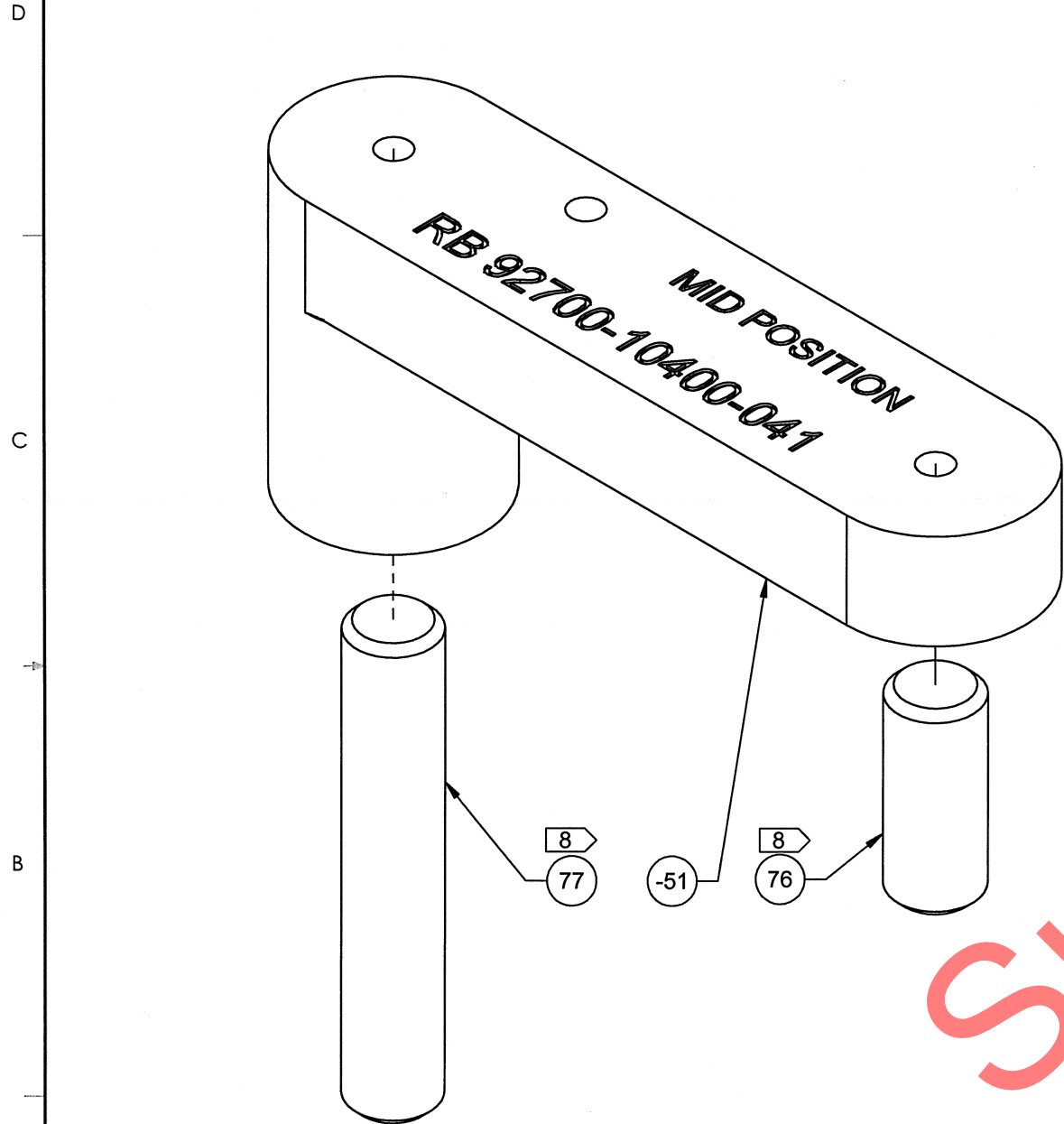


RB 92700-10400-041-49 BOOST MID PIN  
8

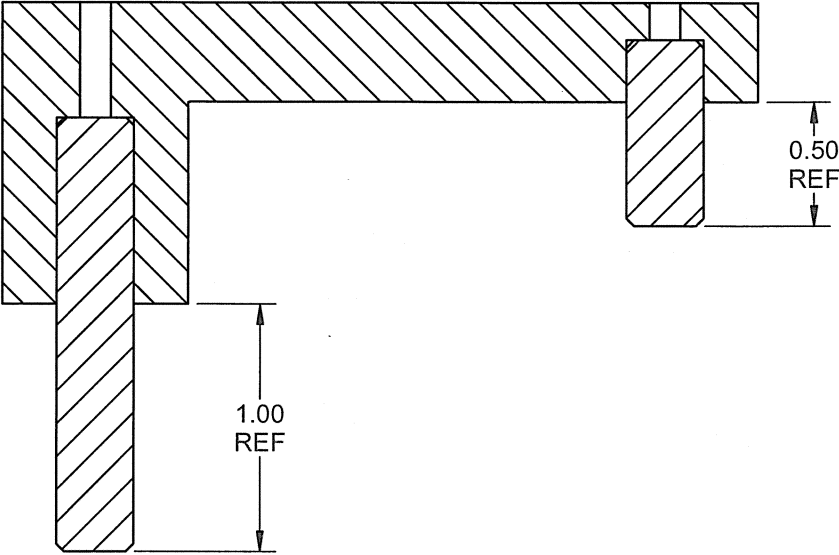
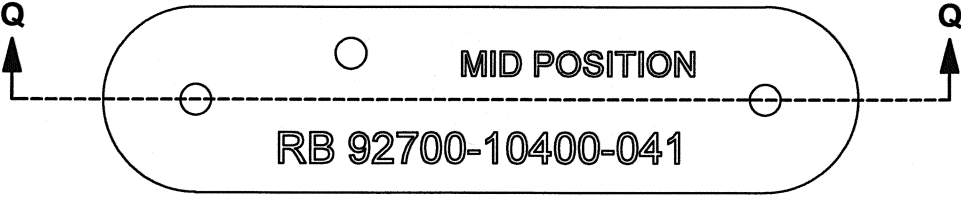
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|  |     |  |                |
|--|-----|--|----------------|
| DESIGN   | VM  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT |  |                |
| CHECKED  | ML  | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP  | RB 92700-10400-041                                       | SHEET 54 OF 62 |
| APPROVED   |     | TITLE  | SCALE          |
| DATE 12/24/2018  |     | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                      | PART TITLE                           |
|--------|-----|-----------------------------|--------------------------------------|
| -51    | 1   | RB 92700-10400-041-51       | BASE                                 |
| 76     | 1   | McMaster#98380A581 OR EQUIV | SS DOWEL PIN 5/16" DIA. x 3/4" LG.   |
| 77     | 1   | McMaster#98380A588 OR EQUIV | SS DOWEL PIN 5/16" DIA. x 1-3/4" LG. |



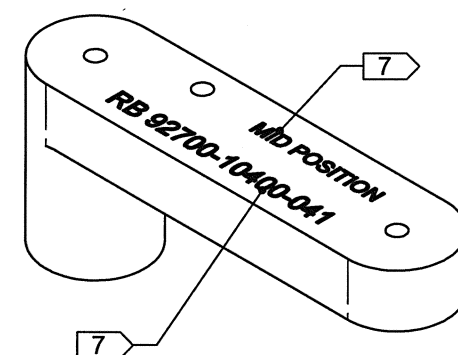
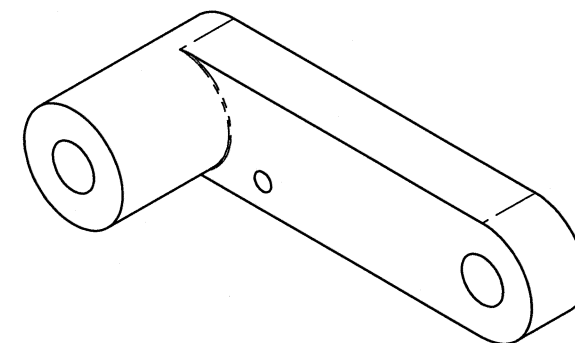
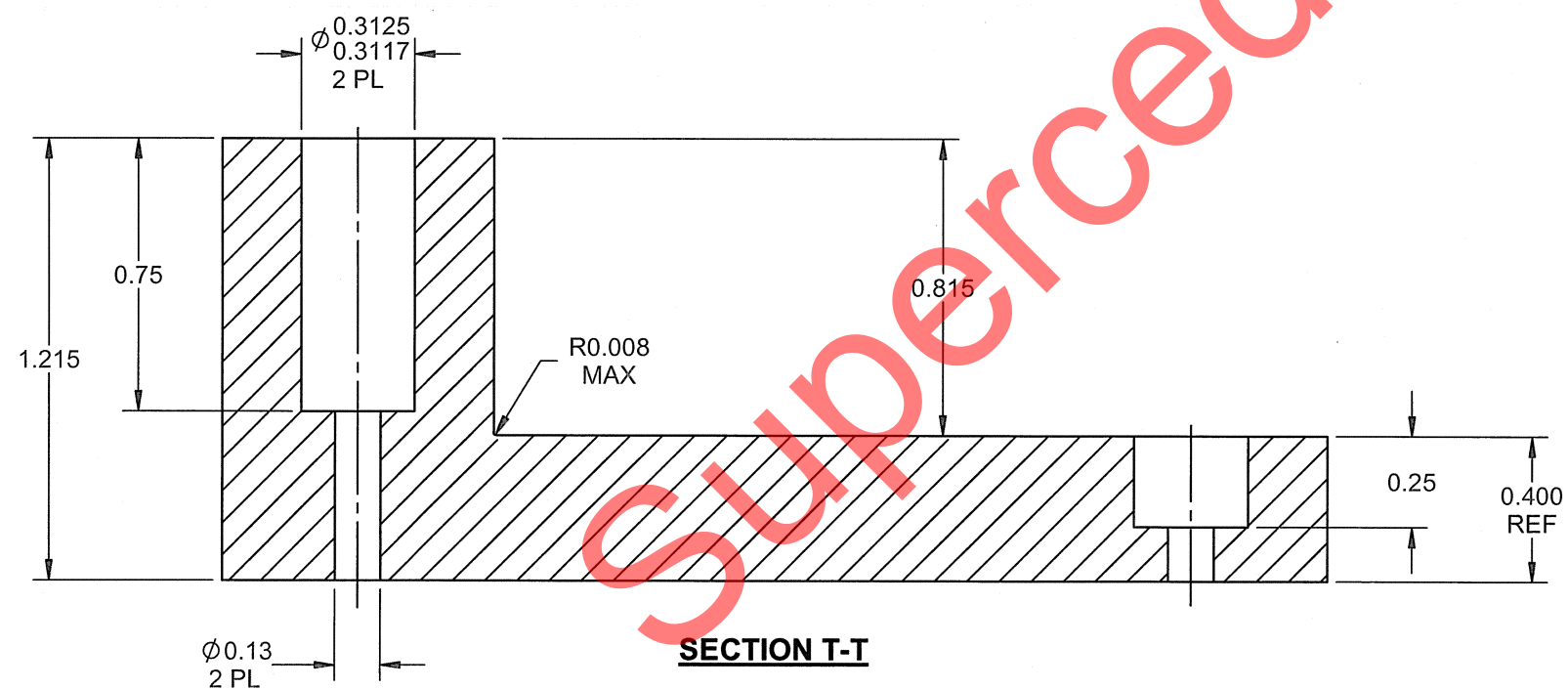
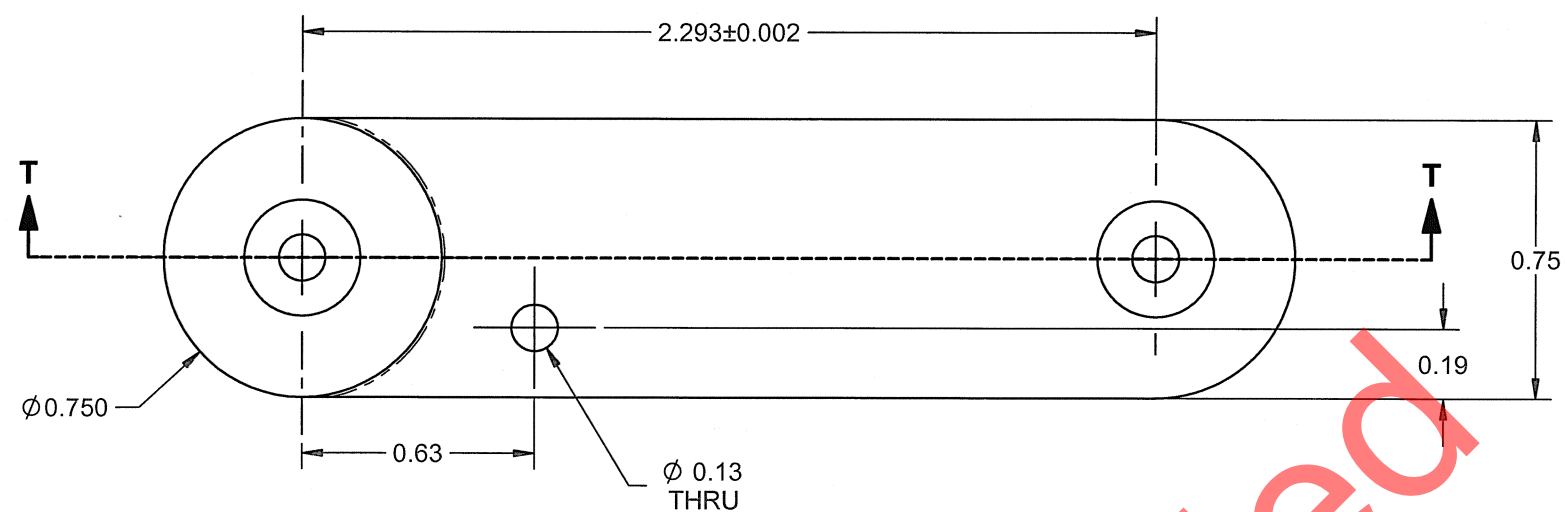
RB 92700-10400-041-50 BOOST MID PIN ASSY



SECTION Q-Q

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS 76 AND 77 WITH ITEM -51 AND REMOVE EXCESS

|   |                    |  |                |
|---|--------------------|--|----------------|
| DESIGN  | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT                |  |                |
| CHECKED   | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP                 | RB 92700-10400-041                                       | SHEET 55 OF 62 |
| APPROVED  | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |                    | RIGGING KIT  | NTS            |
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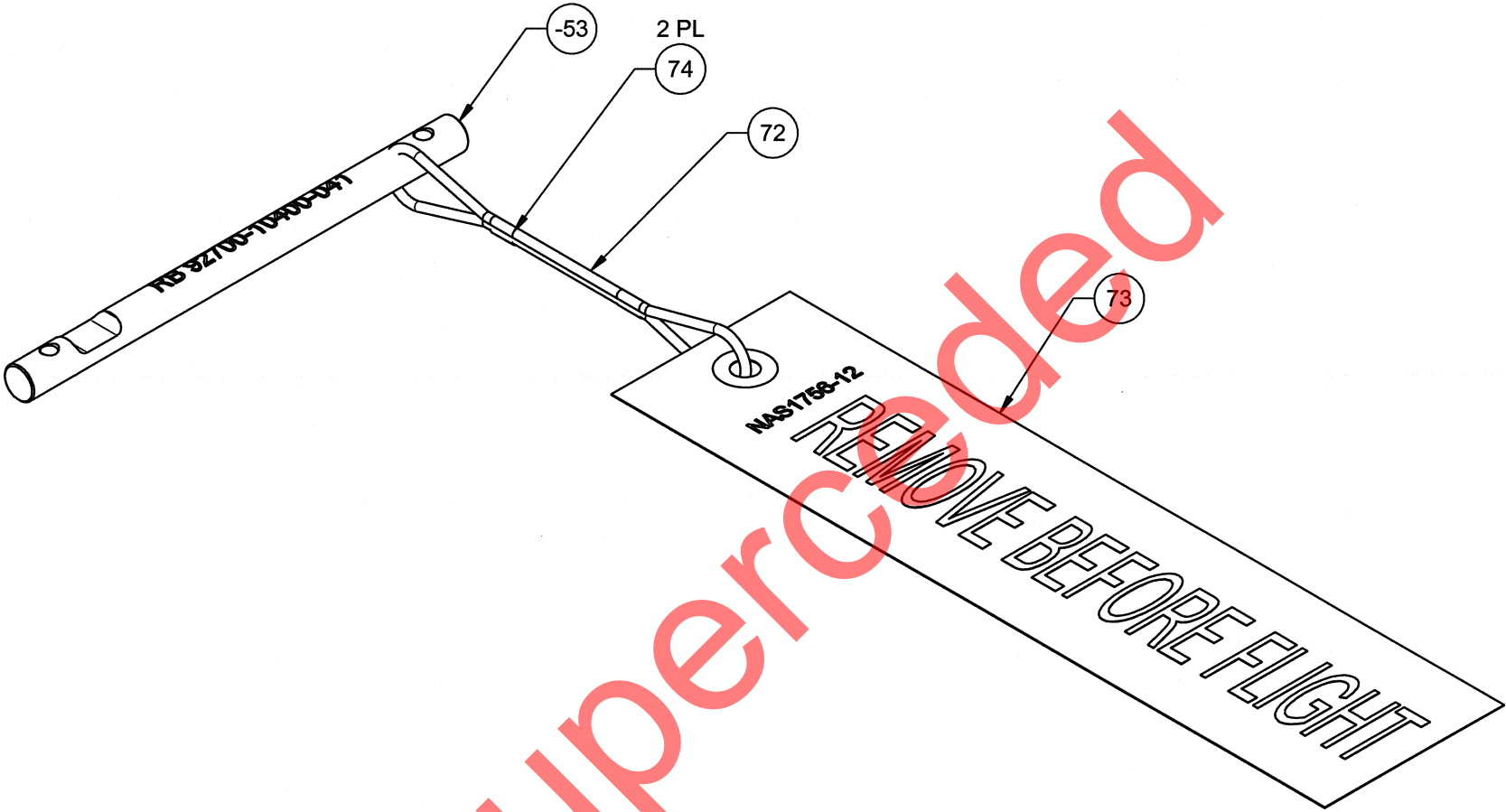
RB 92700-10400-041-51 BASE

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1^\circ$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

|   |               |  |                |
|---|---------------|--|----------------|
| DESIGN  | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT           |  |                |
| CHECKED   | ML            | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP            | RB 92700-10400-041                                       | SHEET 56 OF 62 |
| APPROVED  | <i>M. Lee</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |               | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -53    | 1   | RB 92700-10400-041-53      | PIN   |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LG.  |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT  |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |

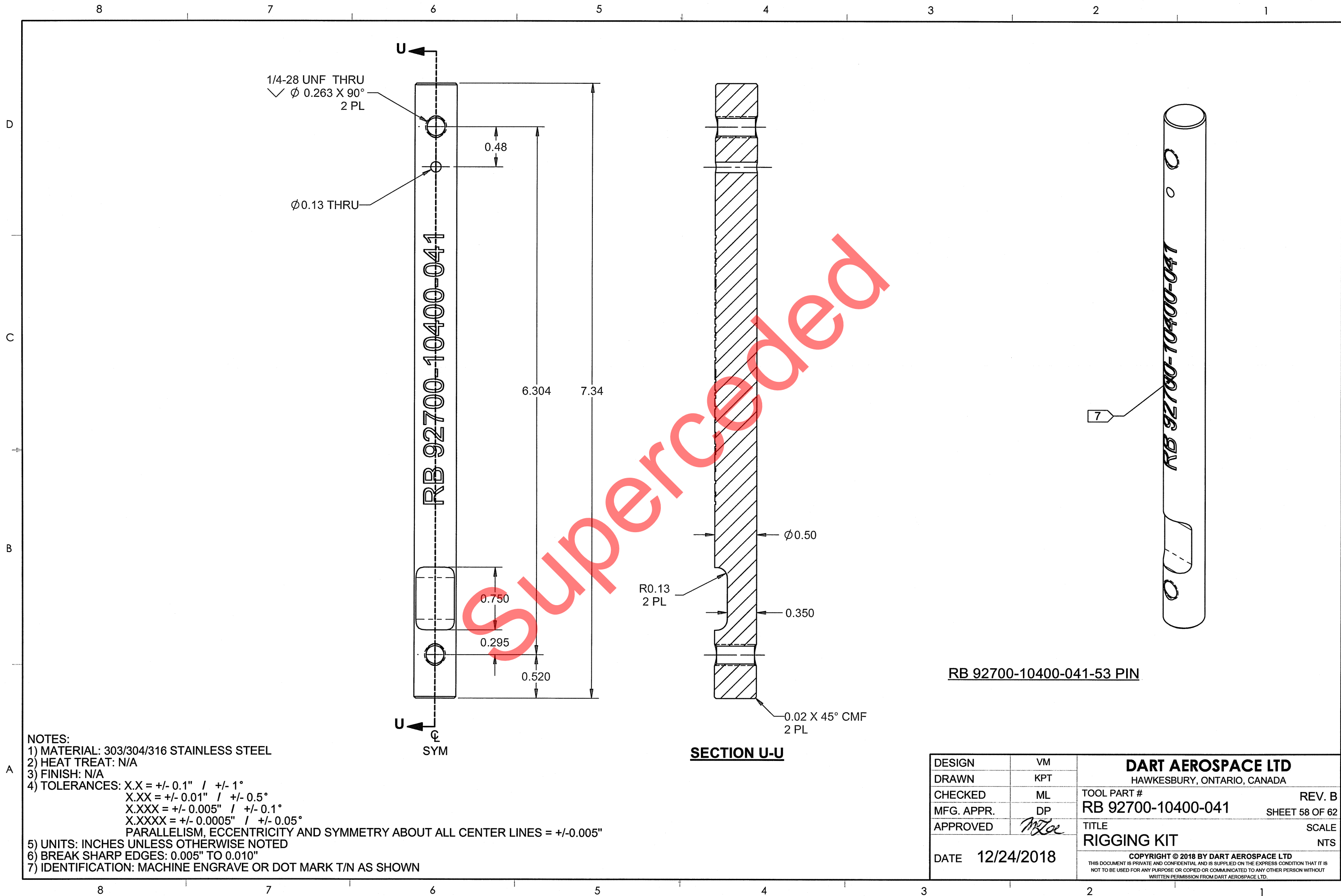


RB 92700-10400-041-52 ROTOR HEAD - CROSS BAR

8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |                    |  |                |
|---|--------------------|--|----------------|
| DESIGN  | VM                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT                |  |                |
| CHECKED   | ML                 | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP                 | RB 92700-10400-041                                       | SHEET 57 OF 62 |
| APPROVED  | <i>[Signature]</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |                    | RIGGING KIT  | NTS            |
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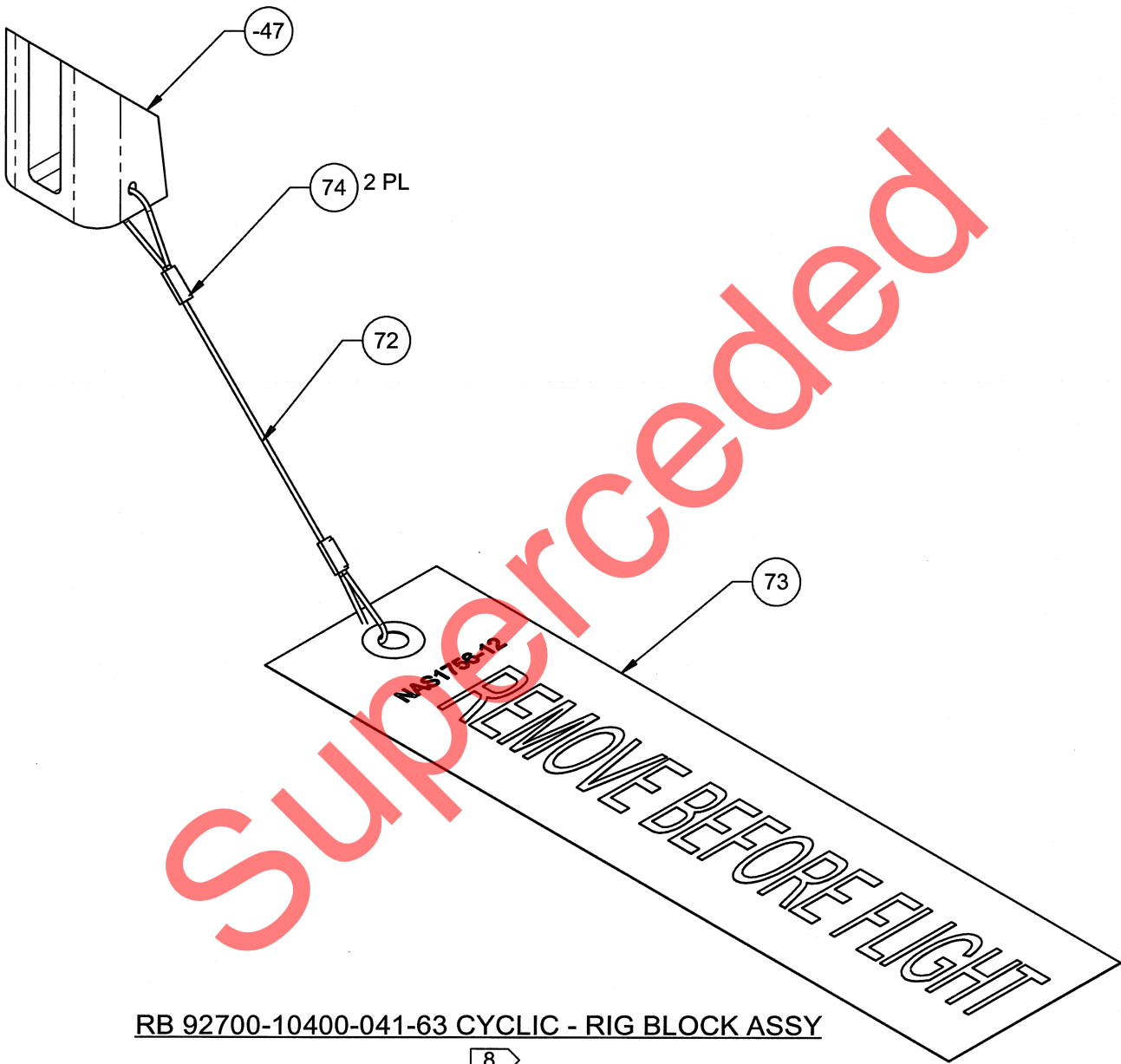


NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

RB 92700-10400-041-53 PIN

|  |               |  |                |
|--|---------------|--|----------------|
| DESIGN   | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN  | KPT           |  |                |
| CHECKED  | ML            | TOOL PART #  | REV. B         |
| MFG. APPR.   | DP            | RB 92700-10400-041                                       | SHEET 58 OF 62 |
| APPROVED   | <i>M. Lee</i> | TITLE  | SCALE          |
| DATE 12/24/2018  |               | RIGGING KIT  | NTS            |
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| ITEM # | QTY | PART #                     | PART TITLE  |
|--------|-----|----------------------------|---|
| -47    | 1   | RB 92700-10400-041-47      | BLOCK   |
| 72     | 1   | CARR LANE #CL-2-C          | LANYARD 6" LONG   |
| 73     | 1   | NAS1756-12                 | REMOVE BEFORE FLIGHT FLAG                                   |
| 74     | 2   | McMaster#3896T31 OR EQUIV. | ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG. |

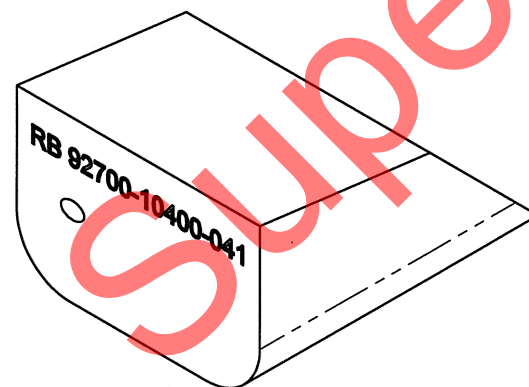
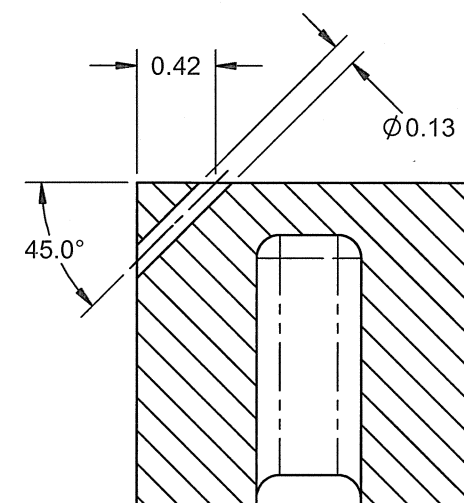
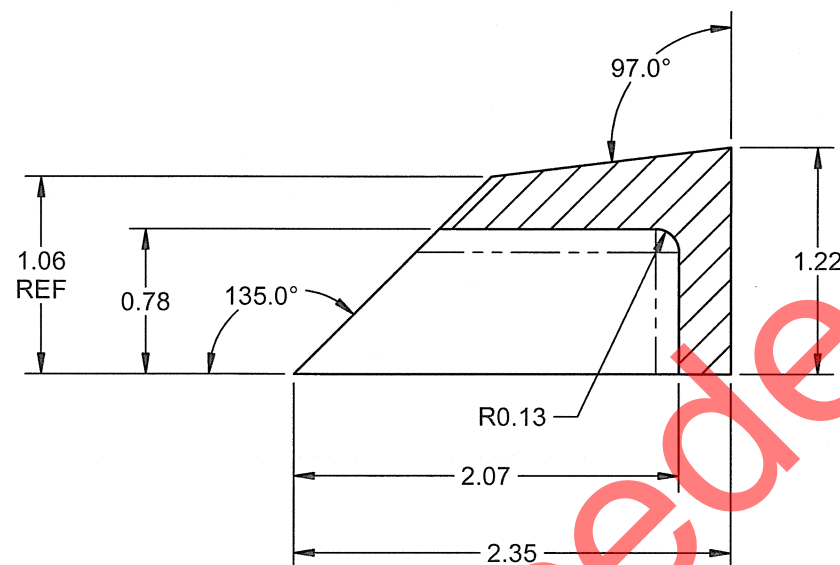


RB 92700-10400-041-63 CYCLIC - RIG BLOCK ASSY

8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |               |  |                |
|---|---------------|--|----------------|
| DESIGN  | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT           |  |                |
| CHECKED   | ML            | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP            | RB 92700-10400-041                                       | SHEET 59 OF 62 |
| APPROVED  | <i>M. Lee</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |               | RIGGING KIT  | NTS            |
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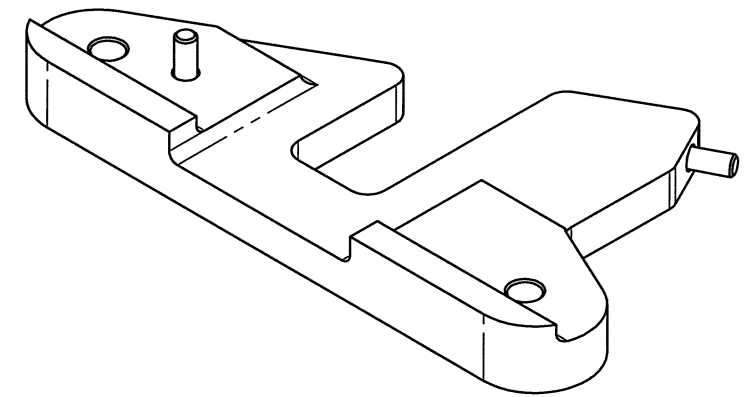
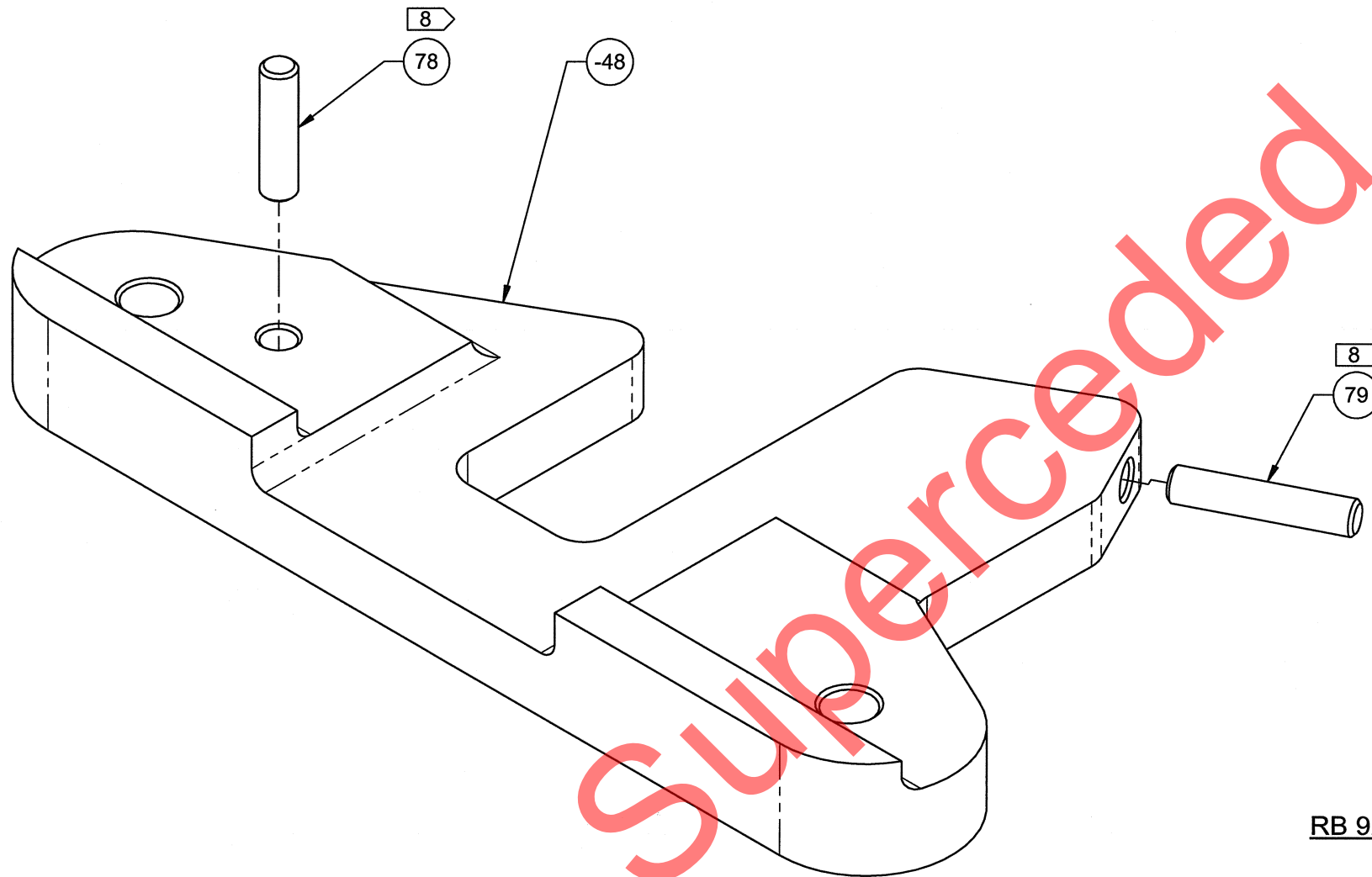
NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

|                 |               |   |                |
|-----------------|---------------|---|----------------|
| DESIGN          | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |                |
| DRAWN           | KPT           |   |                |
| CHECKED         | ML            | TOOL PART #   | REV. B         |
| MFG. APPR.      | DP            | RB 92700-10400-041  | SHEET 60 OF 62 |
| APPROVED        | <i>M. Lee</i> | TITLE   | SCALE          |
| DATE 12/24/2018 |               | RIGGING KIT   | NTS            |
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| ITEM # | QTY | PART #                      | PART TITLE                          |
|--------|-----|-----------------------------|-------------------------------------|
| -48    | 1   | RB 92700-10400-041-48       | BLOCK                               |
| 78     | 1   | McMaster#97395A491 OR EQUIV | SS DOWEL PIN 1/4" DIA. x 1" LG.     |
| 79     | 1   | McMaster#97395A492 OR EQUIV | SS DOWEL PIN 1/4" DIA. x 1-1/4" LG. |



RB 92700-10400-041-64 ROTOR HEAD - RIG PLATE

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 78 AND 79 WITH ITEM -48
  - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|   |               |  |                |
|---|---------------|--|----------------|
| DESIGN  | VM            | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                |
| DRAWN   | KPT           |  |                |
| CHECKED   | ML            | TOOL PART #  | REV. B         |
| MFG. APPR.  | DP            | RB 92700-10400-041                                       | SHEET 61 OF 62 |
| APPROVED  | <i>M. Lee</i> | TITLE  | SCALE          |
| DATE 12/24/2018   |               | RIGGING KIT  | NTS            |
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